

# The LHC collider I

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Graduate Days

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**Challenges**

**LHC accelerator physics**

LHC technology

Operation and protection



## Energy and Luminosity

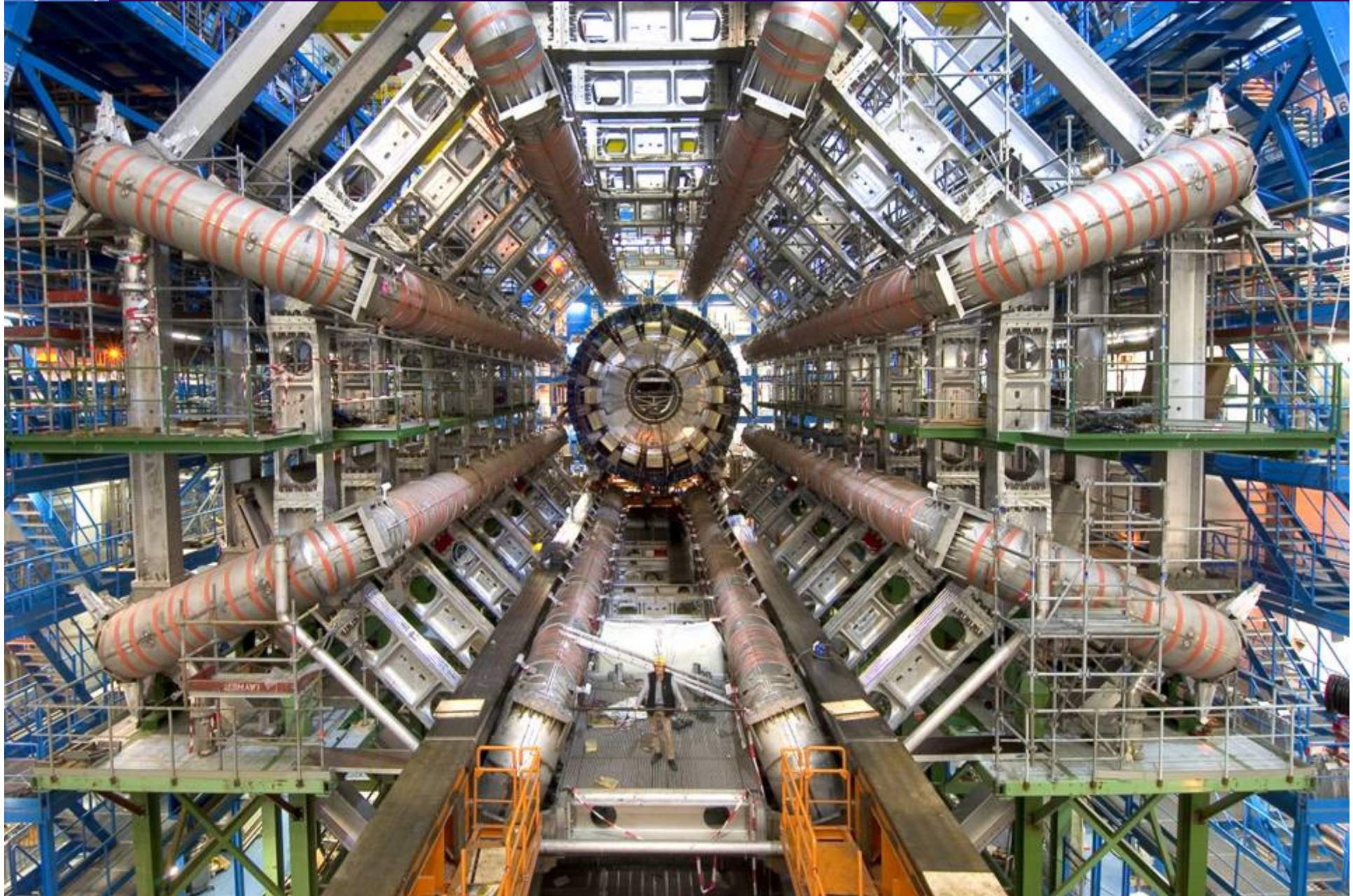
- Particle physics requires an accelerator colliding beams with a centre-of-mass energy substantially **exceeding 1TeV**
- In order to observe rare events, the luminosity should be in the order of  **$10^{34} [cm^{-2}s^{-1}]$**  (challenge for the LHC accelerator)
- Event rate:

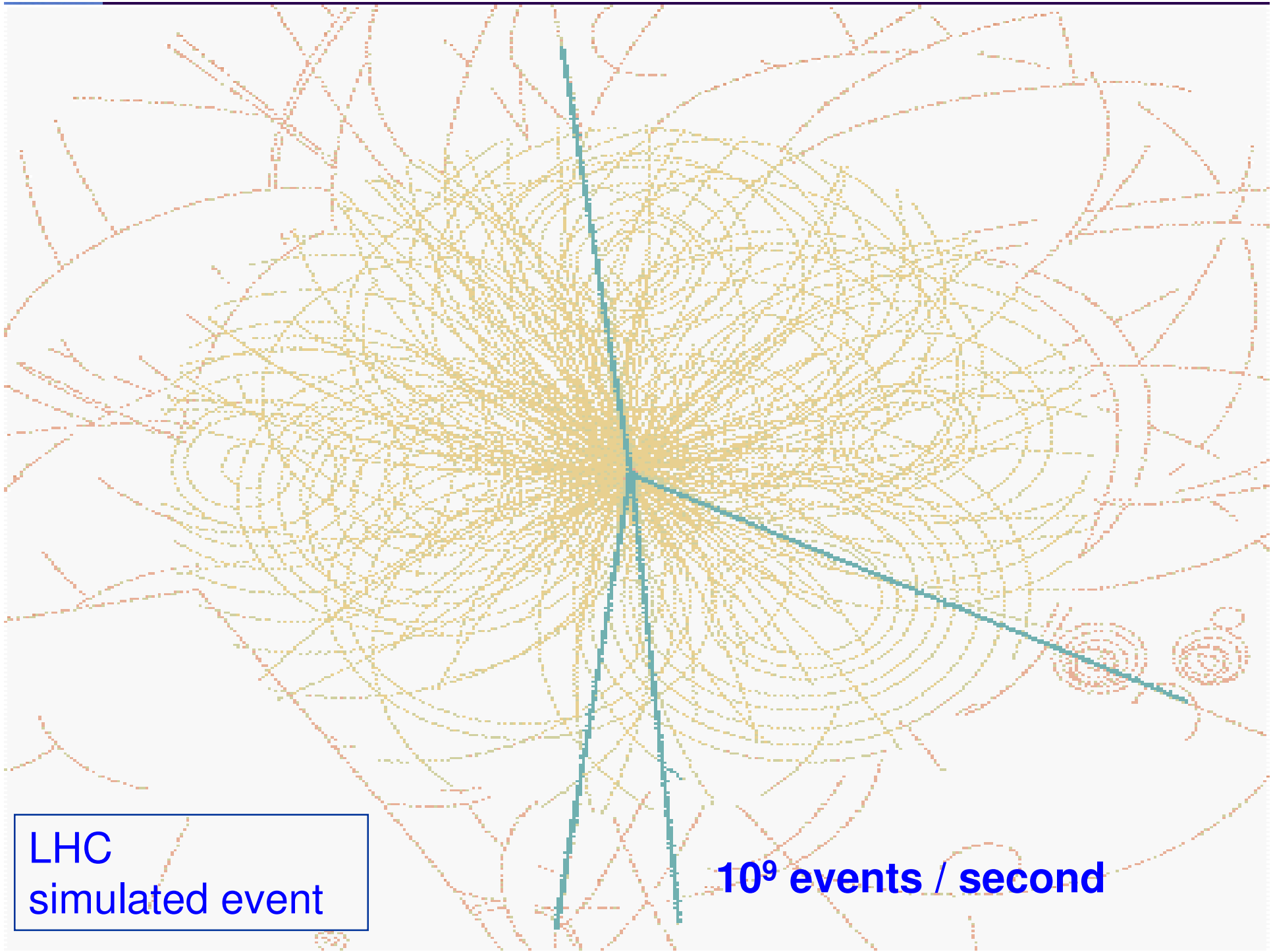
$$\frac{N}{\Delta t} = L[cm^{-2} \cdot s^{-1}] \cdot \sigma[cm^2]$$

- Assuming a total cross section of about 100 mbarn for pp collisions, the event rate for this luminosity is in the order of  **$10^9$  events/second** (challenge for the LHC experiments)
- Nuclear and particle physics require heavy ion collisions in the LHC (quark-gluon plasma .... )



# ATLAS Detector





LHC  
simulated event

$10^9$  events / second



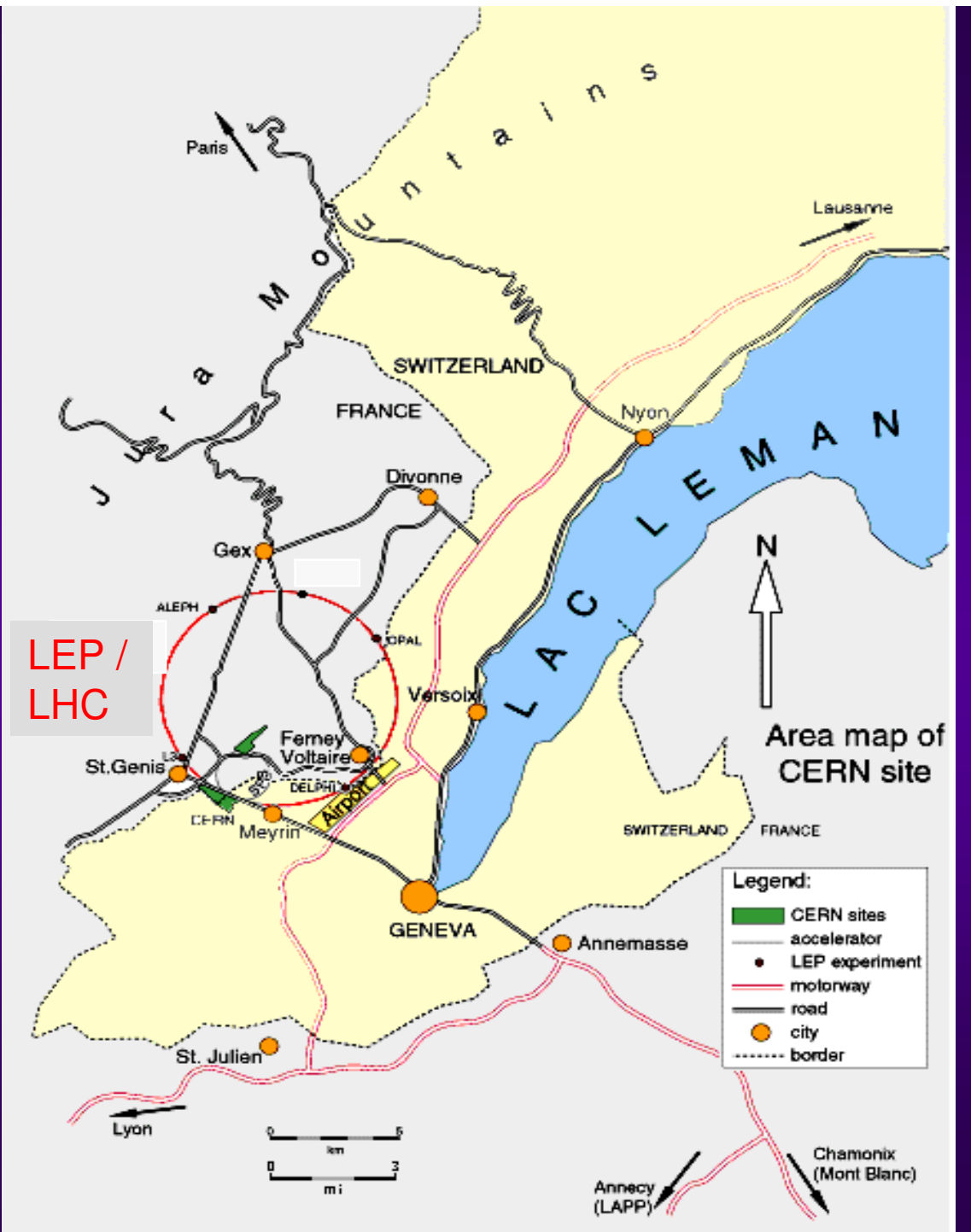
# CERN and the LHC



CERN is the leading European institute for particle physics

It is close to Geneva across the French Swiss border

There are 20 CERN member states, ~7 observer states, and many other states participating in research



LEP:  $e^+e^-$

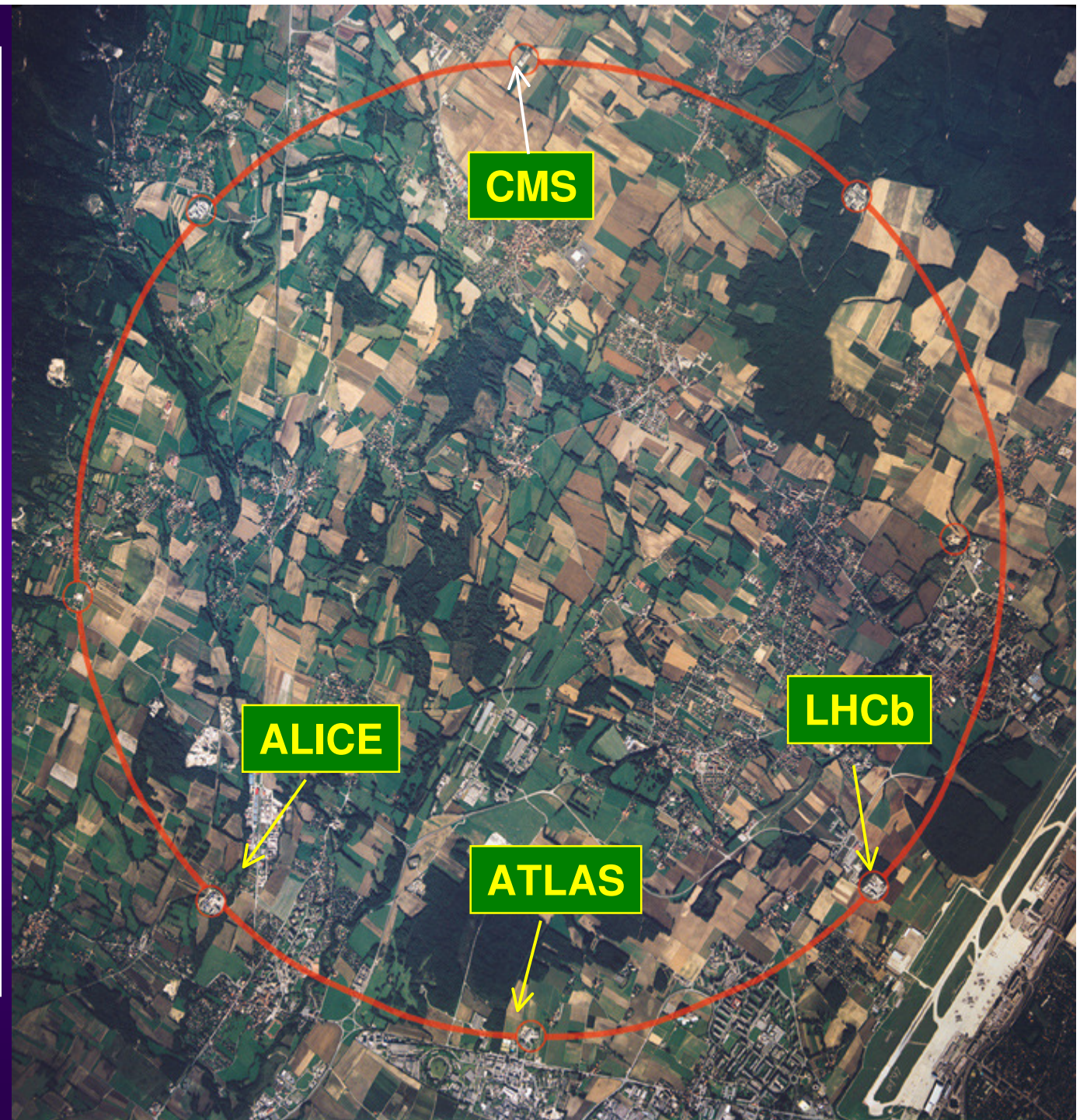
104 GeV/c (1989-2000)

Circumference  
26.8 km

**LHC**  
**proton-proton**  
**Collider**

7 TeV/c in the  
LEP tunnel

LHC will also  
collide heavy ions





# LHC: From first ideas to realisation

## **1982 : First studies for the LHC project**

1983 : Z0 detected at SPS proton antiproton collider

1985 : Nobel Price for S. van der Meer and C. Rubbia

1989 : Start of LEP operation at 45 GeV (Z-factory)

## **1994 : Approval of the LHC by the CERN Council**

## **1996 : Final decision to start the LHC construction**

1996 : LEP operation at 100 GeV (W-factory)

2000 : End of LEP operation

2002 : LEP equipment removed (second life for sc cavities ?)

2003 : Start of the LHC installation

## **2005 : Start of hardware commissioning**

## **2007/8 : Commissioning with beam**





# The LHC is the largest machine that has ever been built, and probably the most complex one

To make the LHC a reality: Accelerators physics and ....

- Electromagnetism und Relativity
- Thermodynamics
- Mechanics
- Physics of nonlinear systems
- Solid state physics und surface physics
- Quantum mechanics
- Particle physics and radiation physics
- Vacuum physics

**+ Engineering**

**Mechanical, Cryogenics, Electrical, Automation,  
Computing**



# Outline

- Accelerator Physics: An Introduction
  - Why protons? Why in the LEP tunnel? Why superconducting magnets? Why “two” accelerators in one tunnel?
- LHC layout and beam transport
- The quest for high luminosity and the consequences
- Wrapping up: LHC Parameters
- The CERN accelerator complex: injectors and transfer
- LHC technology
- LHC operation and machine protection
- Conclusions



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# Lorentz Force

The force on a charged particle is proportional to the charge, and to the vector product of velocity and magnetic field:

$$\vec{F} = q \cdot (\vec{E} + \vec{v} \times \vec{B})$$

For an electron or proton the charge is:

$$q = e_0 = 1.602 \cdot 10^{-19} \text{ [C]}$$

Acceleration (increase of energy) only by electrical fields – not by magnetic fields:

$$\Delta E = \int_{s1}^{s2} \vec{F} \cdot d\vec{s}$$

$$\frac{dE}{dt} = \vec{v} \cdot \vec{F}$$

$$\frac{dE}{dt} = q \cdot (\vec{v} \cdot \vec{E} + \vec{v} \cdot (\vec{v} \times \vec{B})) = q \cdot \vec{v} \cdot \vec{E}$$

# Acceleration

Acceleration of a particle by an electrical potential

$$U = \int_{s1}^{s2} \vec{E} \cdot d\vec{s}$$

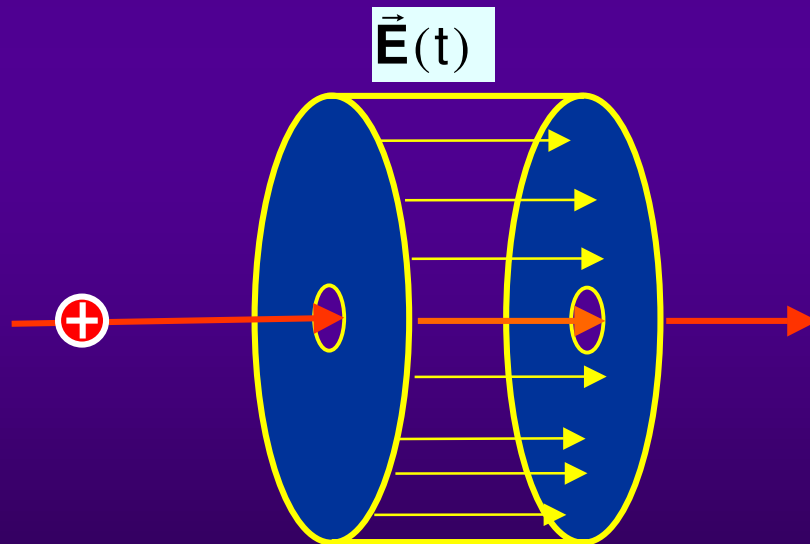
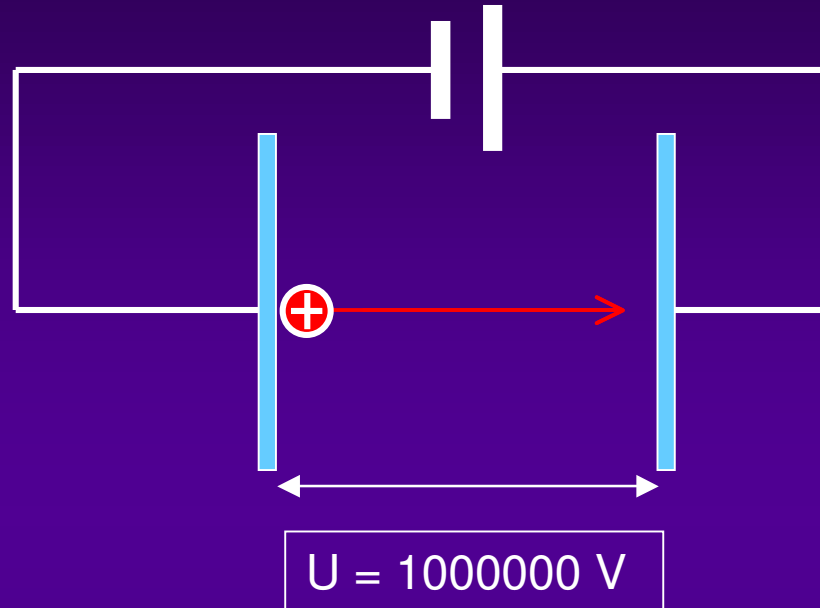
Energy gain given by the potential

$$\Delta E = \int_{s1}^{s2} \vec{F} \cdot d\vec{s} = \int_{s1}^{s2} q \cdot \vec{E} \cdot d\vec{s} = q \cdot U$$

For an acceleration to 7 TeV a voltage of 7 TV is required

# Acceleration with RF fields

$U = 1000000 \text{ V}$   
 $d = 1 \text{ m}$   
 $q = e_0$   
 $\Delta E = 1 \text{ MeV}$



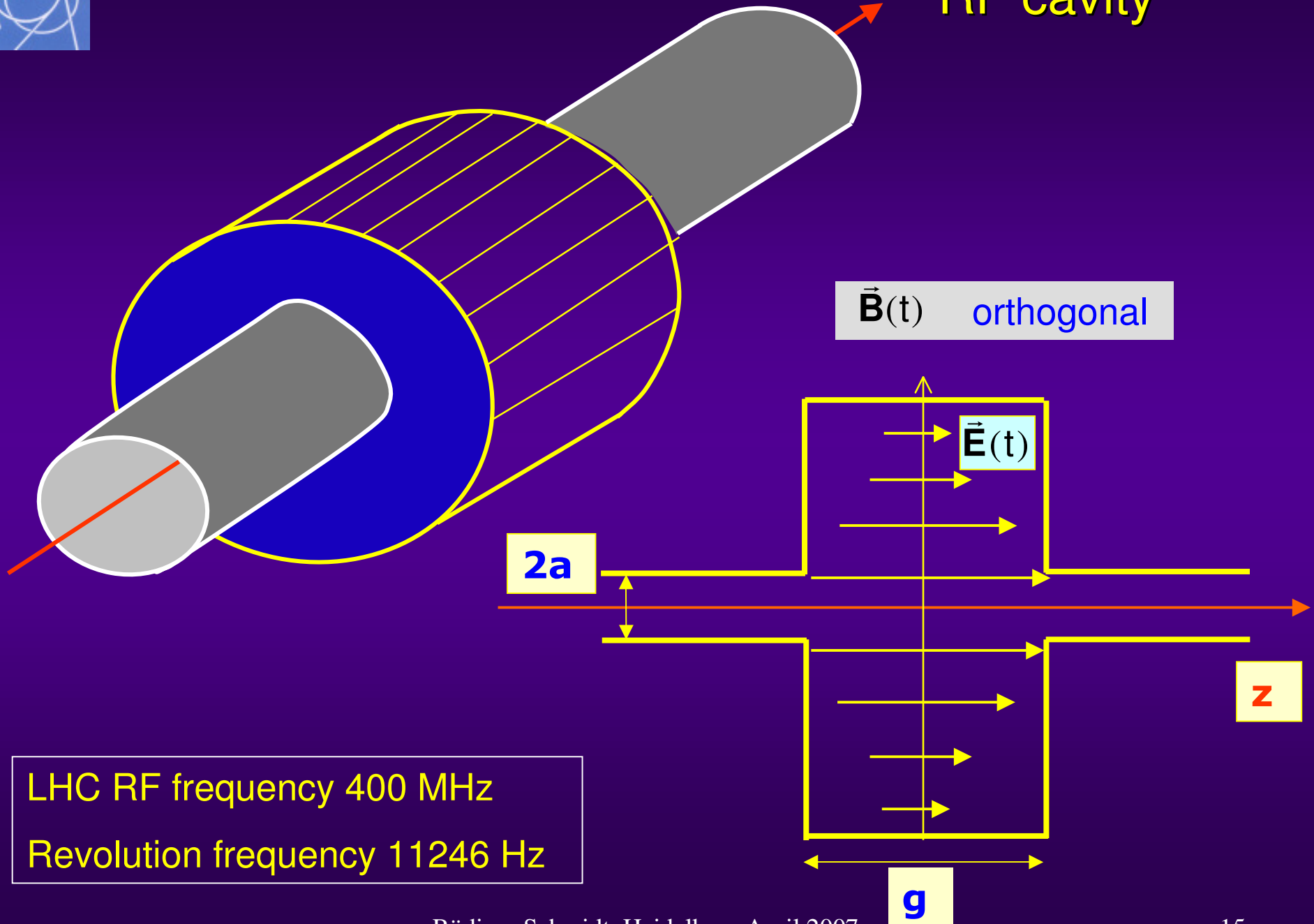
Time varying field

$$E_z(t) = E_0 \cdot \cos(\omega \cdot t + \varphi)$$

Maximum field about 20 MV / m

Consequence : bunched beam

# RF cavity

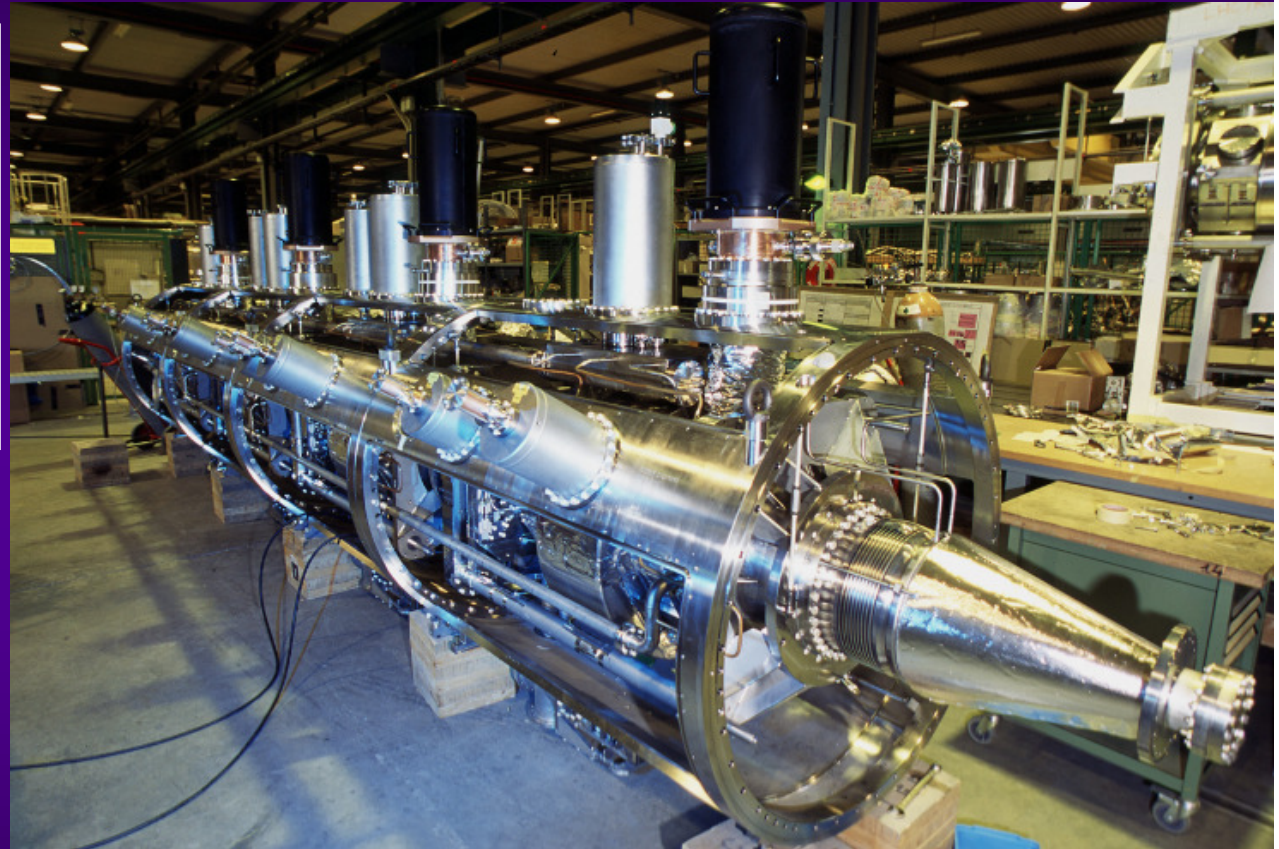


LHC RF frequency 400 MHz  
Revolution frequency 11246 Hz

## RF systems: 400 MHz

### 400 MHz system:

16 sc cavities (copper sputtered with niobium) for 16 MV/beam were built and assembled in four modules





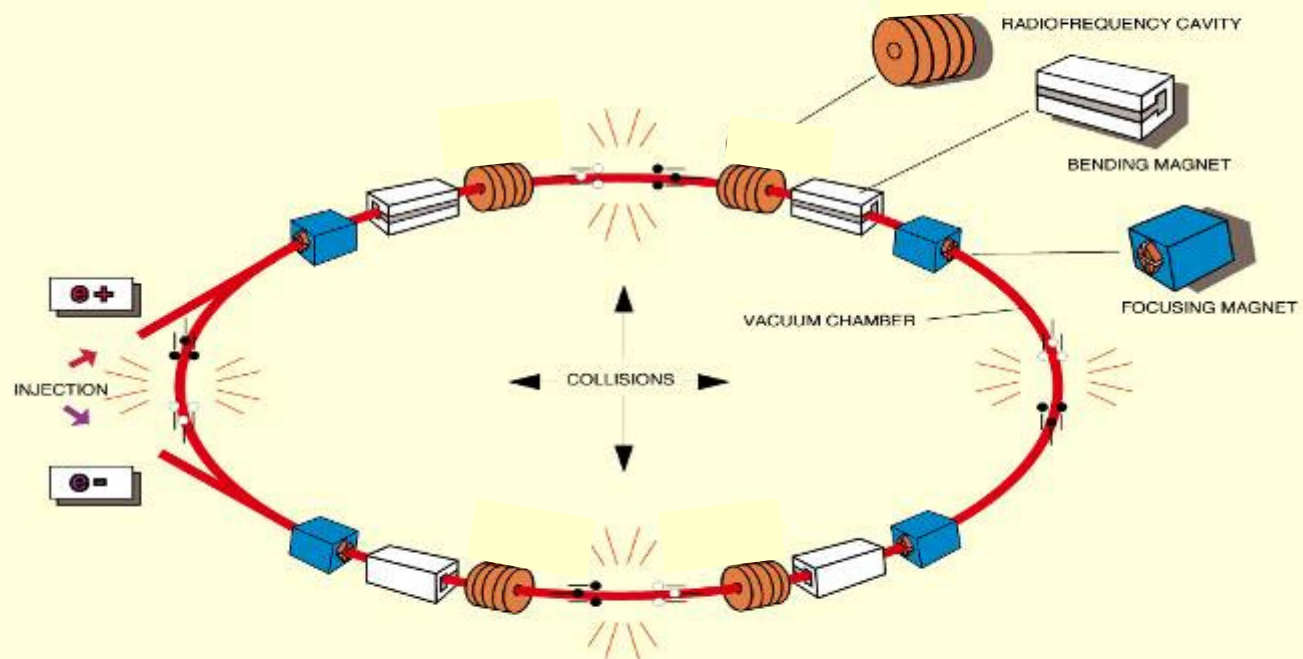


# To get to 7 TeV: Synchrotron – circular accelerator and many passages in RF cavities

LINAC (planned for several hundred GeV - but not above 1 TeV)



LHC **circular machine** with energy gain per turn some MeV  
acceleration takes about 20 minutes



....requires deflecting magnets (dipoles)

# Deflection by magnetic fields

For a charged particle moving perpendicular to the magnetic field the force is given by:

$$\mathbf{F} = m \cdot \mathbf{a} = q \cdot \mathbf{v} \cdot \mathbf{B}$$

The particle moves on a circle

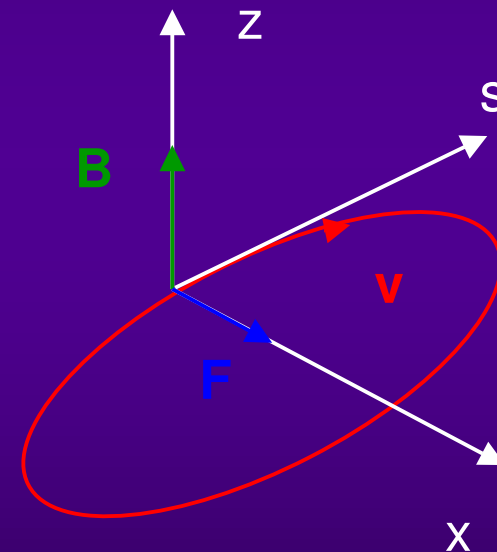
$$\mathbf{F}_{\text{Lorentz}} = q \cdot \mathbf{v} \cdot \mathbf{B}$$

$$\mathbf{F}_{\text{Centrifugal}} = m \cdot \mathbf{v}^2 / R$$

$$R = m \cdot \mathbf{v} / q \cdot \mathbf{B}$$

with  $\omega = \frac{v}{R}$  one gets :  $\omega = \frac{q}{m} \cdot \mathbf{B}$

$$\mathbf{B} = \frac{E}{R \cdot q \cdot c}$$

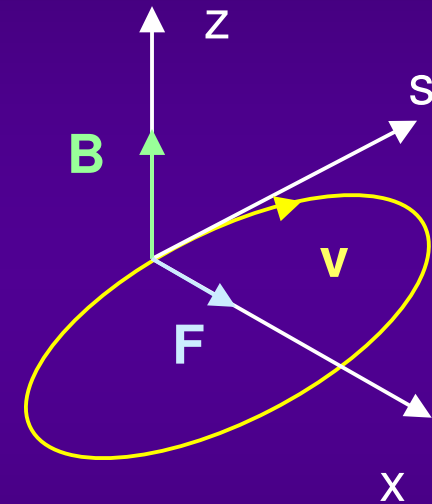


# Particle deflection: Lorentz Force

The force on a charged particle is proportional to the charge, and to the vector product of velocity and magnetic field:

$$\vec{F} = q \cdot (\vec{E} + \vec{v} \times \vec{B})$$

$$B = \frac{p}{e_0 \cdot R}$$



- Maximum momentum 7000 GeV/c
- Radius 2805 m fixed by LEP tunnel
- **Magnetic field B = 8.33 Tesla**
- Iron magnets limited to 2 Tesla, therefore superconducting magnets are required
- Deflecting magnetic fields for two beams in opposite directions

## Force on a proton by an electric and magnetic field

An electrical field is assume, with a strength of:  $E := 7 \cdot 10^6 \frac{\text{V}}{\text{m}}$

A transverse magnetic field is assumed with  $B := 8.3\text{T}$

With the Lorentz Force  $F = e_0 \cdot (E + c \cdot B)$  the force on the proton is given by:

$$F_{B\_field} := e_0 \cdot c \cdot B$$

$$F_{E\_field} := e_0 \cdot E$$

$$F_{B\_field} = 3.986 \times 10^{-10} \text{ N}$$

$$F_{E\_field} = 1.121 \times 10^{-12} \text{ N}$$

$$\frac{F_{B\_field}}{F_{E\_field}} = 355.469$$

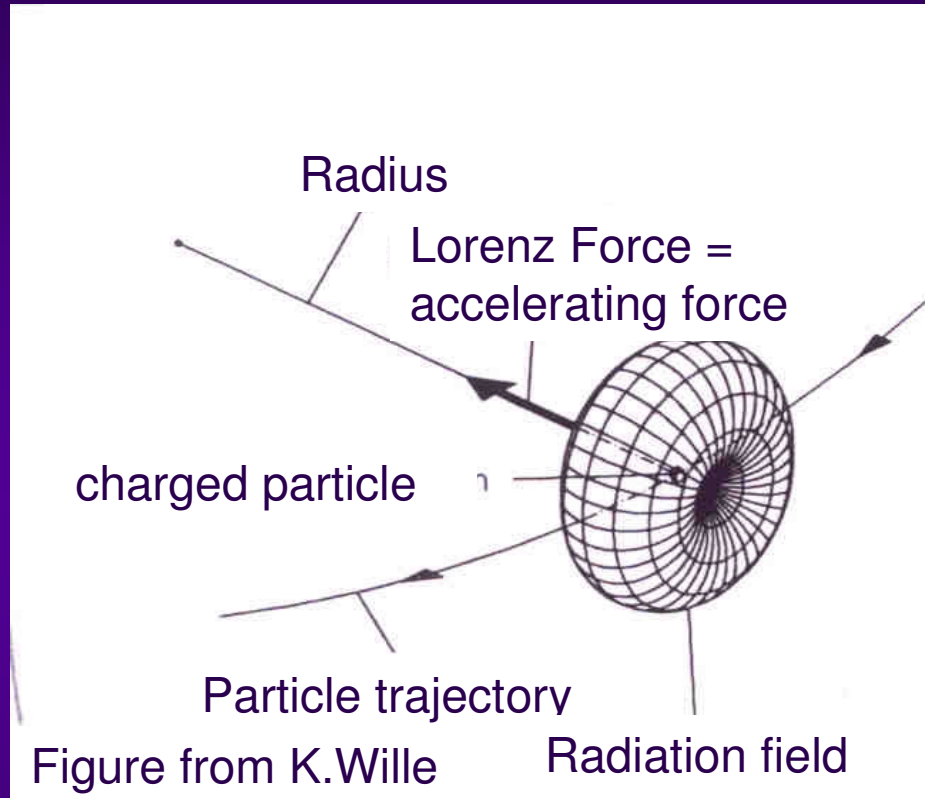
For the gravitation:

$$F_G := g \cdot m_e$$

$$F_G = 8.933 \times 10^{-30} \text{ N}$$

Radius of a proton in a B field with  $B = 8.3\text{T}$  :  $7 \cdot 10^{12} \frac{\text{eV}}{\text{c}} \cdot \frac{1}{e_0 \cdot B} = 2.813 \times 10^3 \text{ m}$

# Energy loss for charged particles by synchrotron radiation



$$\text{Power emitted for one particle: } P_s = \frac{e_0^2 \cdot c}{6 \cdot \pi \cdot \epsilon_0 \cdot (m_0 \cdot c^2)^4} \cdot \frac{E^4}{\rho^2}$$

with  $E$  = energy,  $m_0$  = rest mass,  $e_0$  = charge, and  $\rho$  = radius



# Energy loss for charged particles electrons / protons in LEP tunnel

$$E_{lep} := 100\text{GeV}$$

$$E_{lhc} := 7000\text{GeV}$$

**Energy loss for one particle per turn:**

$$U_{lep} = 3.844 \times 10^9 \text{ eV}$$

$$U_{lhc} = 8.121 \times 10^3 \text{ eV}$$

**Total power of synchrotronradiation:**

$$\text{Number of electrons in LEP: } N_{lep} := 10^{12} \quad \text{Number of protons in LHC } N_{lhc} := 10^{14}$$

$$P_{total\_lep} := N_{lep} \cdot P_{lep}$$

$$P_{total\_lhc} := N_{lhc} \cdot P_{lhc}$$

$$P_{total\_lep} = 1.278 \times 10^7 \text{ W}$$

$$P_{total\_lhc} = 2.699 \times 10^3 \text{ W}$$

The power of the synchrotronradiation emitted at the LHC is very small, but the radiation goes into the supraconducting magnets at 1.9 K ... 20 K



...just assuming to accelerate electrons to 7 TeV

assuming LEP with electrons at 7 TeV:  $\gamma_{\text{lep}} := \frac{7 \cdot 10^{12}}{m_e \cdot c^2} \text{eV}$

$$U_{\text{lep}} := e_0^2 \cdot \frac{\gamma_{\text{lep}}^4}{3 \cdot \epsilon_0 \cdot \rho}$$

$$U_{\text{lep}} = 9.23 \times 10^{16} \text{eV}$$

...better to accelerate protons



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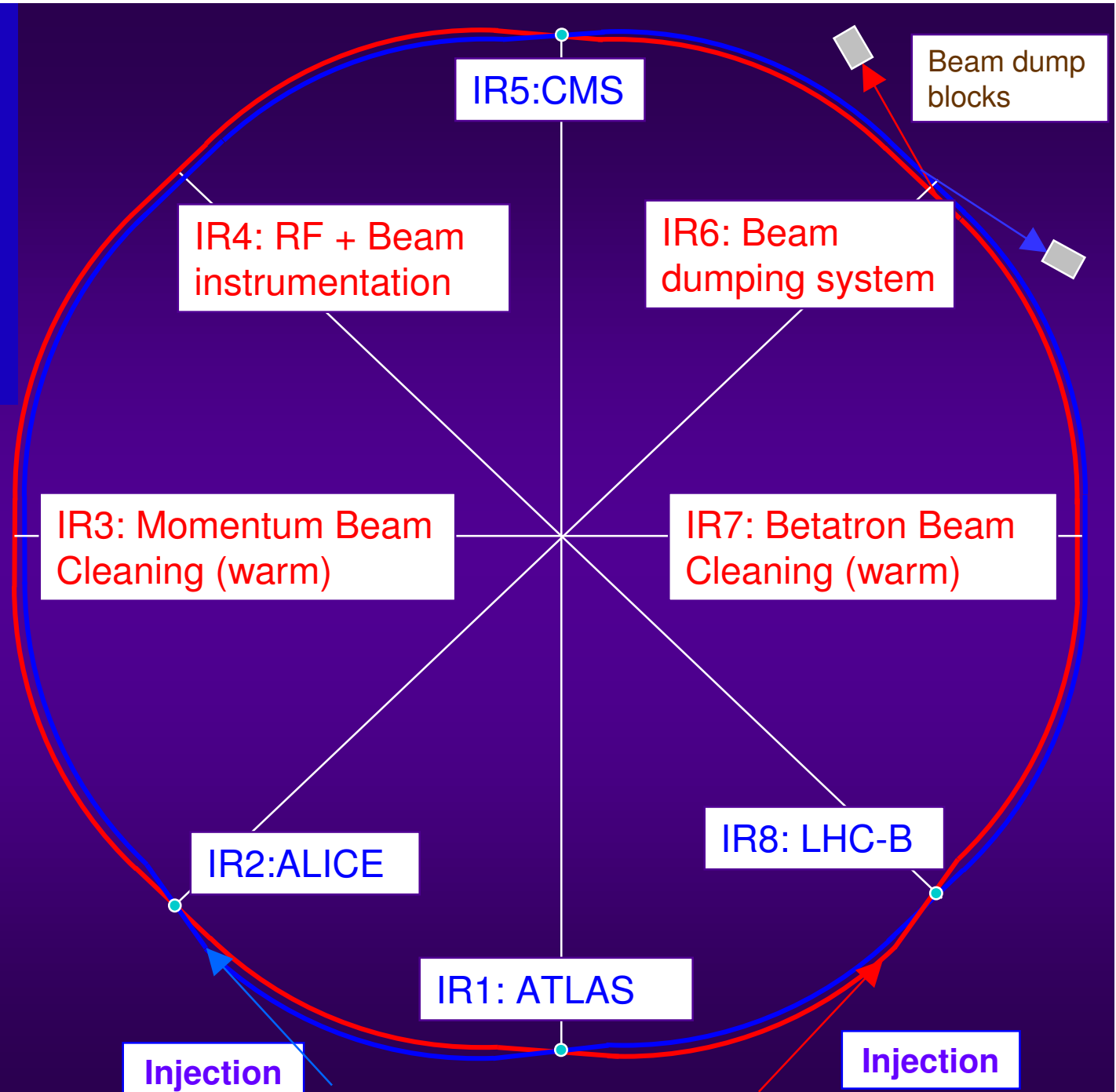


# LHC Layout

eight sectors  
eight arcs

eight long straight sections (insertions)  
about 700 m long

Main dipole magnets: making the circle





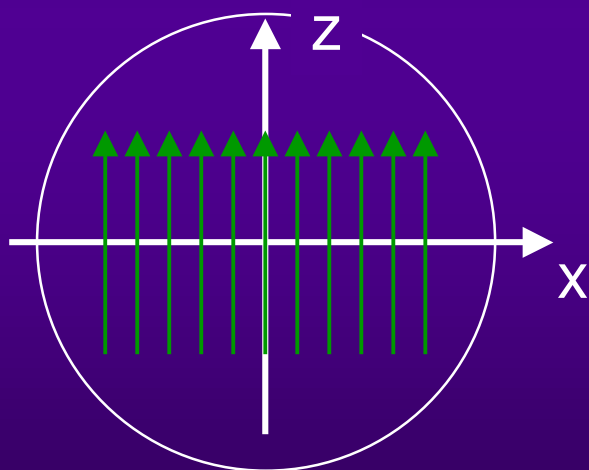
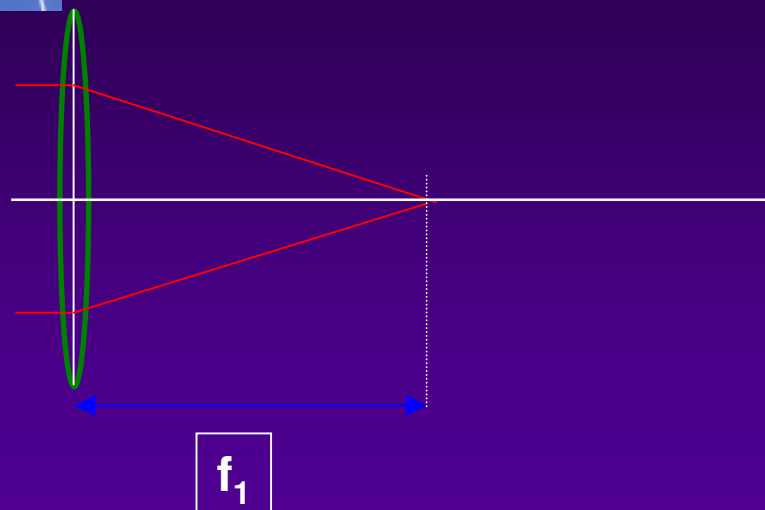
# Beam transport

Need for getting protons on a circle: dipole magnets

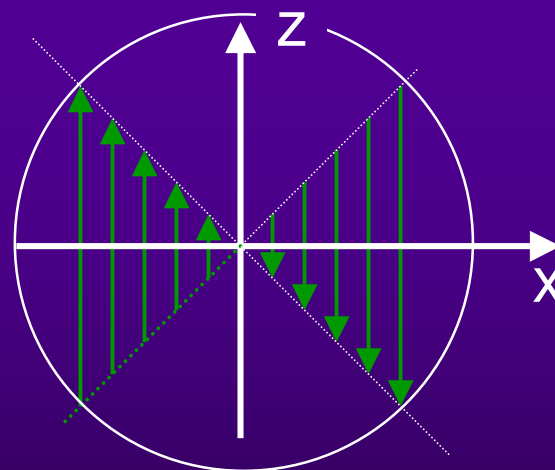
Need for focusing the beams:

- Particles with different injection parameters (angle, position) separate with time
  - Assuming an angle difference of  $10^{-6}$  rad, two particles would separate by 1 m after  $10^6$  m. At the LHC, with a length of 26860 m, this would be the case after 50 turns (5 ms !)
- Particles would „drop“ due to gravitation
- The beam size must be well controlled
  - At the collision point the beam size must be tiny
- Particles with (slightly) different energies should stay together

# Focusing using lenses as for light



Dipolemagnet – B-field in aperture constant



Quadrupolemagnet – B-field zero in centre, linear increase (as an optical lens)

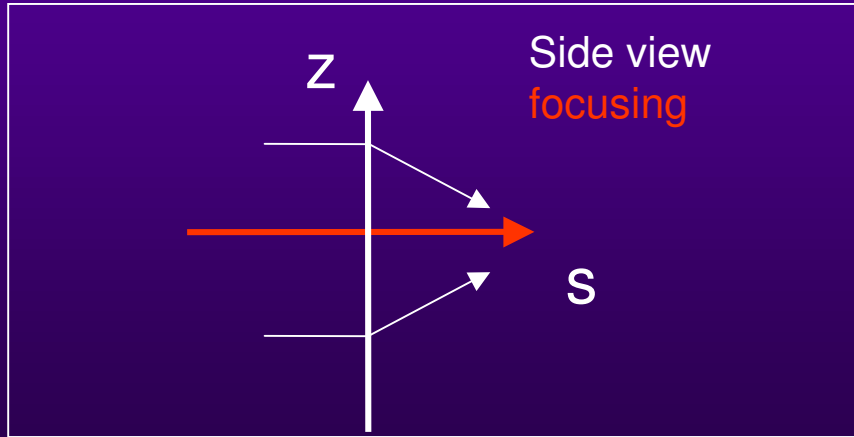
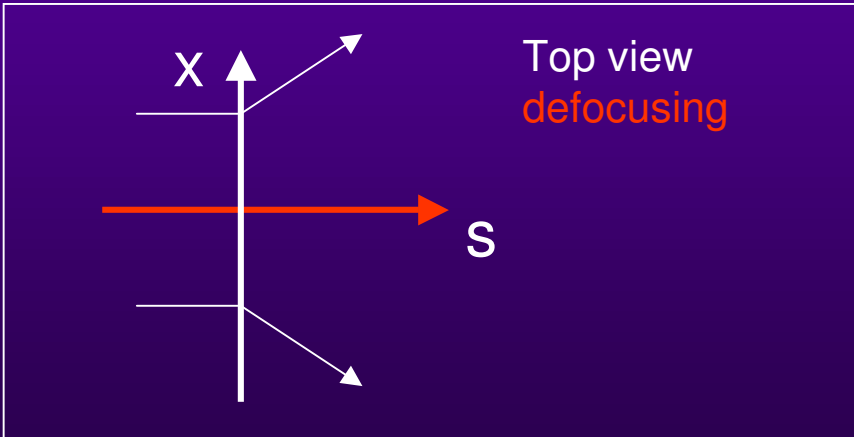
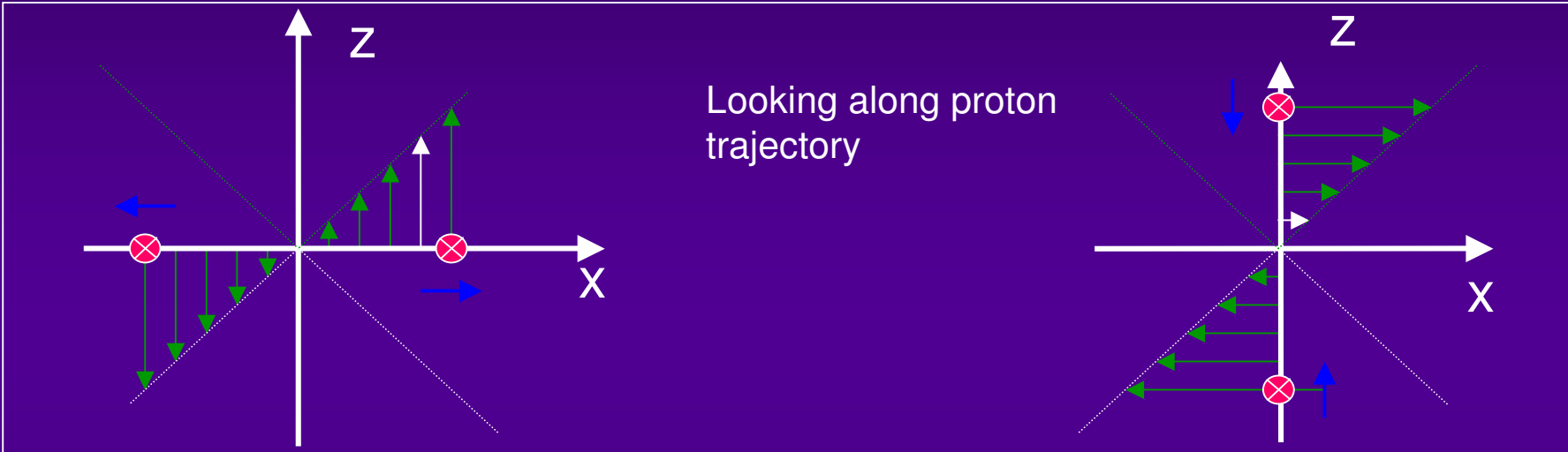


From Maxwell equations:

$$\mathbf{B}_z(x) = \text{const} \cdot x$$

$$\mathbf{B}_x(z) = \text{const} \cdot z$$

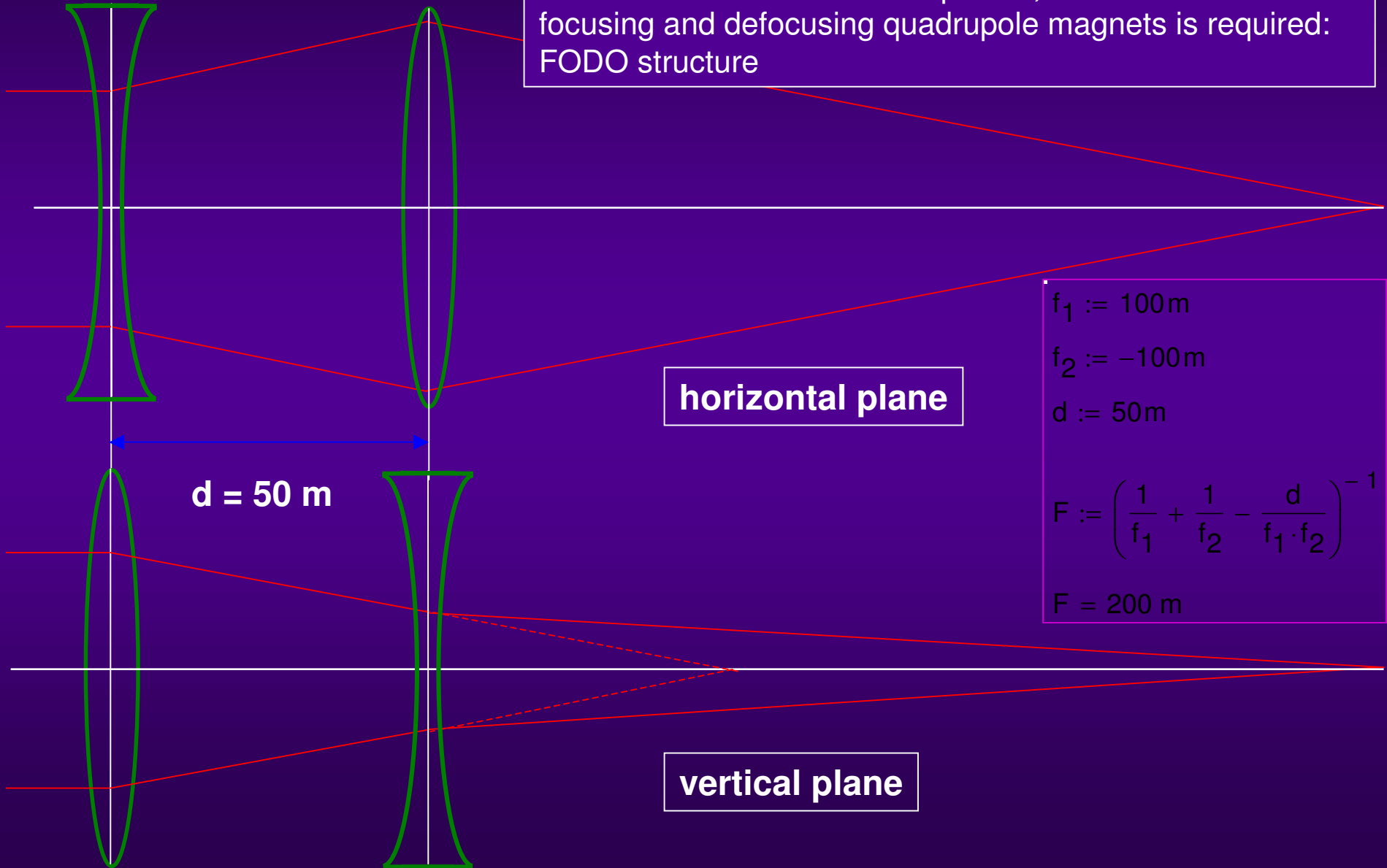
Assuming proton runs along s (=y), perpendicular to x and z





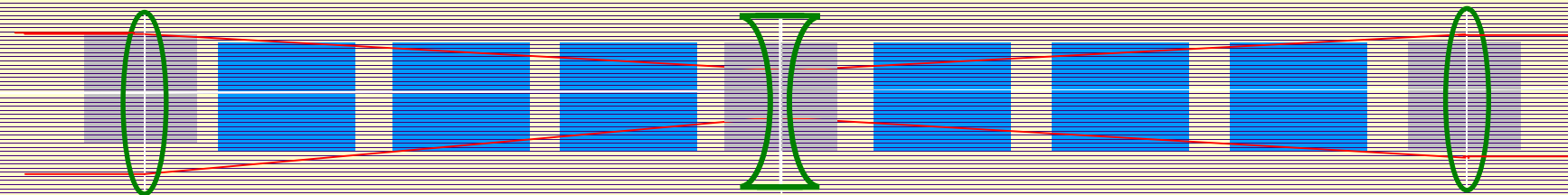
# Focusing of a system of two lenses for both planes

To focus the beams in both planes, a succession of focusing and defocusing quadrupole magnets is required: FODO structure



$$f_1 := 100 \text{ m}$$
$$f_2 := -100 \text{ m}$$
$$d := 50 \text{ m}$$
$$F := \left( \frac{1}{f_1} + \frac{1}{f_2} - \frac{d}{f_1 \cdot f_2} \right)^{-1}$$
$$F = 200 \text{ m}$$

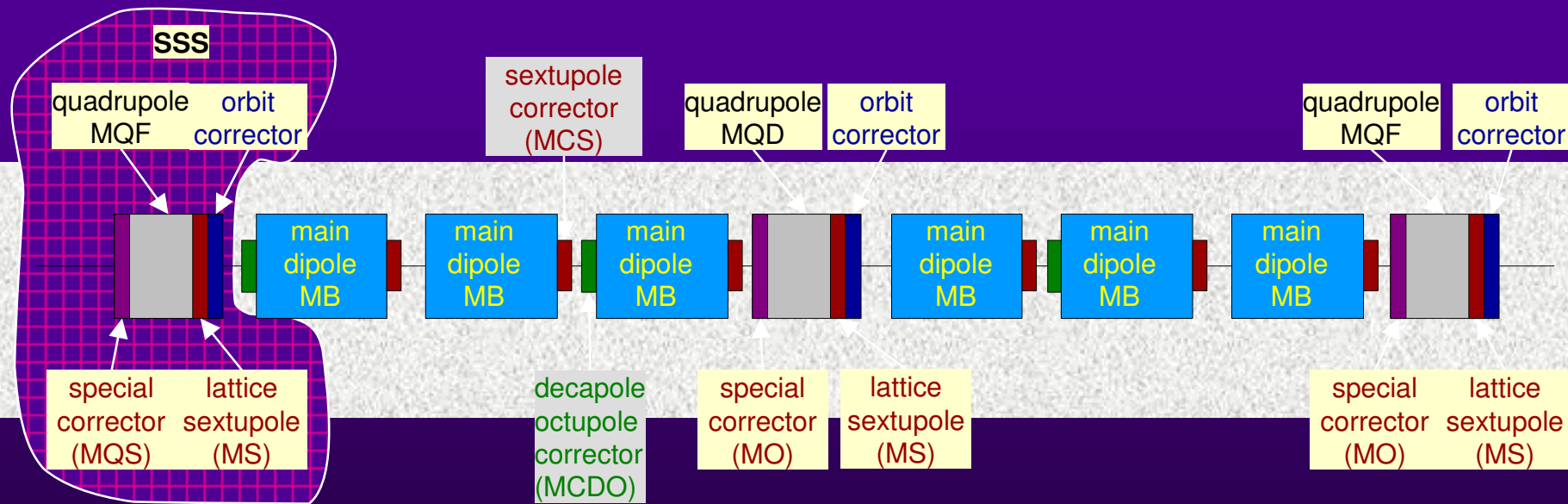
# A cell in the LHC arcs



Vertical / Horizontal plane  
(QF / QD)

Quadrupole magnets controlling the beam size „to keep protons together“  
(similar to optical lenses)

LHC Cell - Length about 110 m (schematic layout)



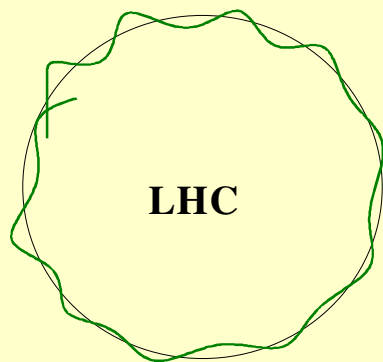


# Magnets and beam stability

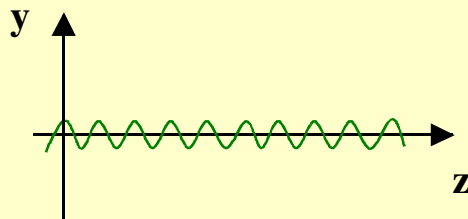
- Dipole magnets
  - To make a circle around LHC
- Quadrupol magnets
  - To keep beam particles together
  - Particle trajectory stable for particles with nominal momentum
- Sextupole magnets
  - To correct the trajectories for off momentum particles
  - Particle trajectories stable for small amplitudes (about 10 mm)
- Multipole-corrector magnets
  - Sextupole - and decapole corrector magnets at end of dipoles
- Particle trajectories can become instable after many turns (even after, say,  $10^6$  turns)



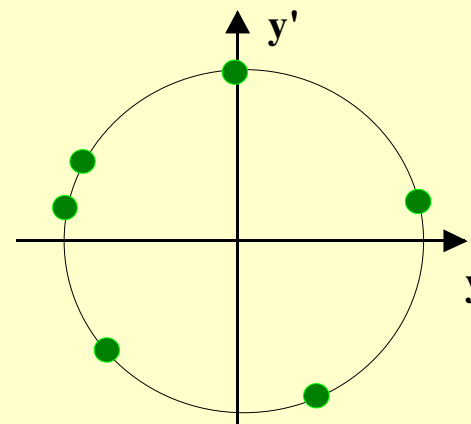
# Particle stability and superconducting magnets - Quadrupolar- and multipolar fields



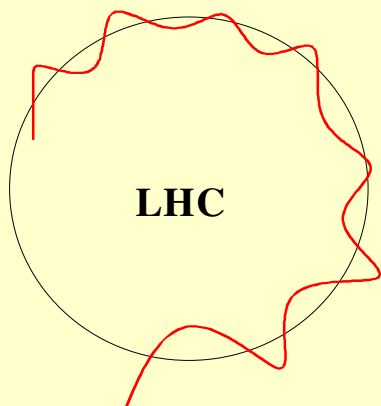
Particle oscillations in quadrupole field (small amplitude)



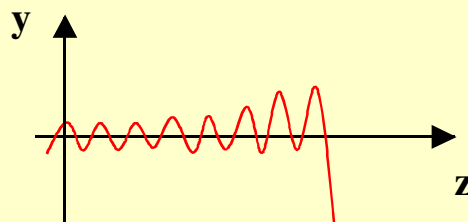
Harmonic oscillation after coordinate transformation



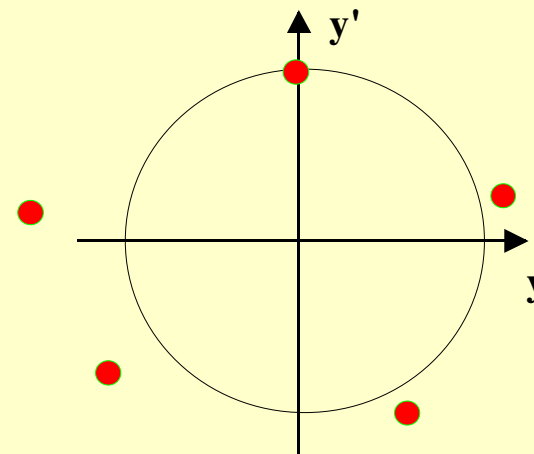
Circular movement in phase space



Particle oscillation assuming non-linear fields, large amplitude



Amplitude grows until particle is lost (touches aperture)



No circular movement in phasespace





## Dynamic aperture and magnet imperfections

- Particles with small amplitudes are in general stable
- Particles with large amplitudes are not stable
- The dynamic aperture is the limit of the stability region
- The dynamic aperture depends on field errors - without any field errors, the dynamic aperture would be large
- The magnets should be made such as the dynamic aperture is not too small (say,  $10 \cdot$  the amplitude of a one sigma particle, assuming Gaussian distribution)
- The dynamic aperture depends also on the working point and on the sextupole magnets for correction of chromatic effects



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# High luminosity by colliding trains of bunches

Number of „New Particles“  
per unit of time:

$$\frac{N}{\Delta T} = L[\text{cm}^{-2} \cdot \text{s}^{-1}] \cdot \sigma[\text{cm}^2]$$

The objective for the LHC as proton – proton collider is a luminosity of about  $10^{34} [\text{cm}^{-2}\text{s}^{-1}]$

- LEP (e+e-) :  $3-4 \cdot 10^{31} [\text{cm}^{-2}\text{s}^{-1}]$
- Tevatron (p-pbar) :  $\sim 10^{32} [\text{cm}^{-2}\text{s}^{-1}]$
- B-Factories:  $> 10^{34} [\text{cm}^{-2}\text{s}^{-1}]$

# Luminosity parameters

$$L = \frac{N^2 \cdot f \cdot n_b}{4\pi \cdot \sigma_x \cdot \sigma_y}$$

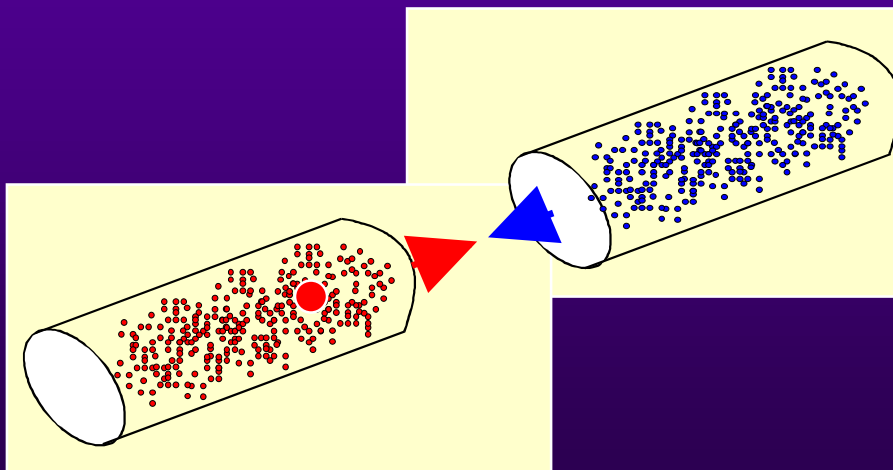
with :

$N$  = Number of protons per bunch

$f$  = revolution frequency

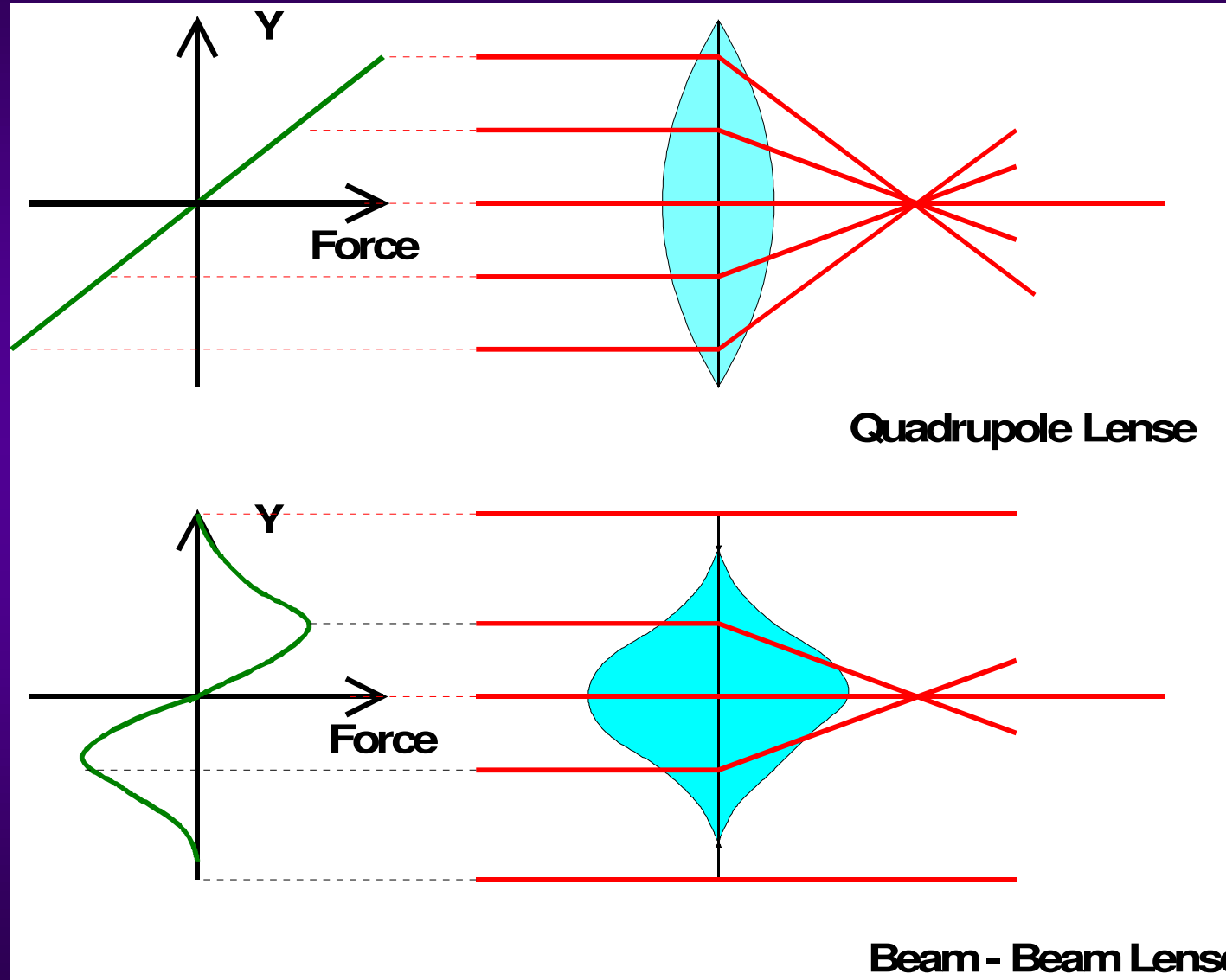
$n_b$  = number of bunches per beam

$\sigma_x \cdot \sigma_y$  = beam dimensions at interaction point



What happens with one particle experiencing the force of the em-fields or  $10^{11}$  protons in the other beam during the collision ?

# Limitation: beam-beam interaction





# Electromagnetic force on a particle in the counterrotating beam

Optimising  
luminosity by  
increasing N

$$L = \frac{N^2 \cdot f \cdot n_b}{4\pi \cdot \sigma_x \cdot \sigma_y}$$

Electromagnetic field of one beam act on other beam.  
Calculation by transforming into frame of test particle  
and calculate Lorentz Force :

$$F(r) = \frac{N \cdot e^2}{2\pi \cdot \epsilon_0} \cdot \frac{(1 + \beta^2)}{r} \cdot \left[ 1 - \exp\left(-\frac{r^2}{2 \cdot \sigma^2}\right) \right]$$

Bunch intensity limited due to this strong non-linear field to about  $N = 10^{11}$



# Beam beam interaction determines parameters

Number of protons per bunch limited to about  **$10^{11}$**

Beam size given by injectors and by space in vacuum chamber

**$f = 11246$  Hz**

Beam size  **$16 \mu\text{m}$** ,  
for  $\beta = 0.5$  m

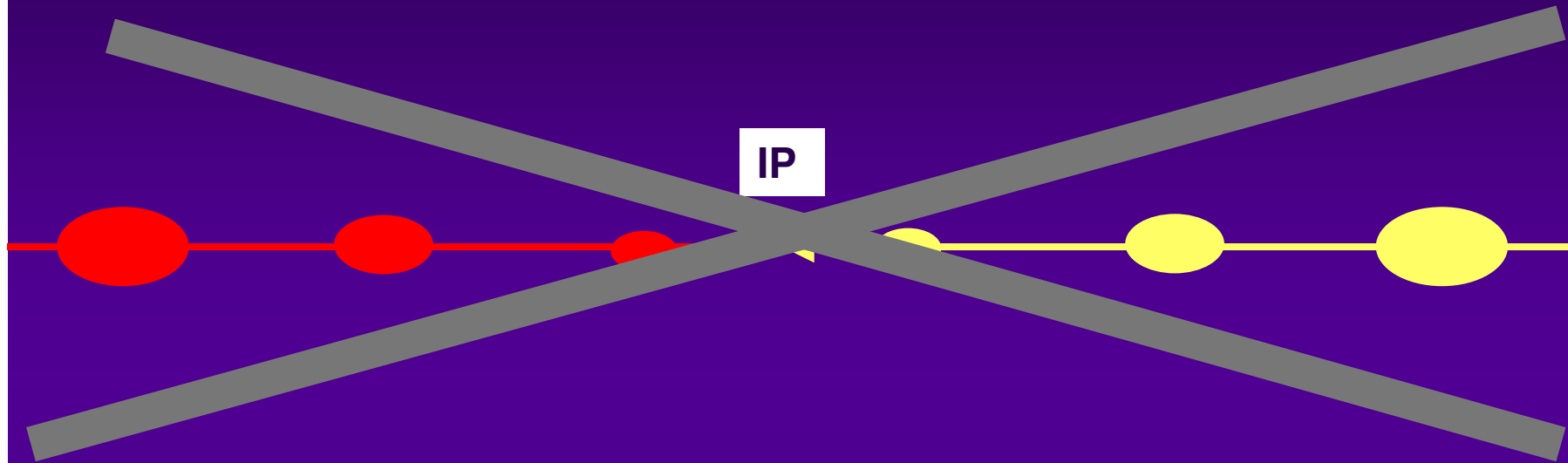
$$L = N^2 f n_b / 4\pi \sigma_x \sigma_y = 3.5 \cdot 10^{30} [\text{cm}^{-2} \text{s}^{-1}]$$

with one bunch

with  **$2808$**  bunches (every 25 ns one bunch)

$$L = 10^{34} [\text{cm}^{-2} \text{s}^{-1}]$$

## Large number of bunches

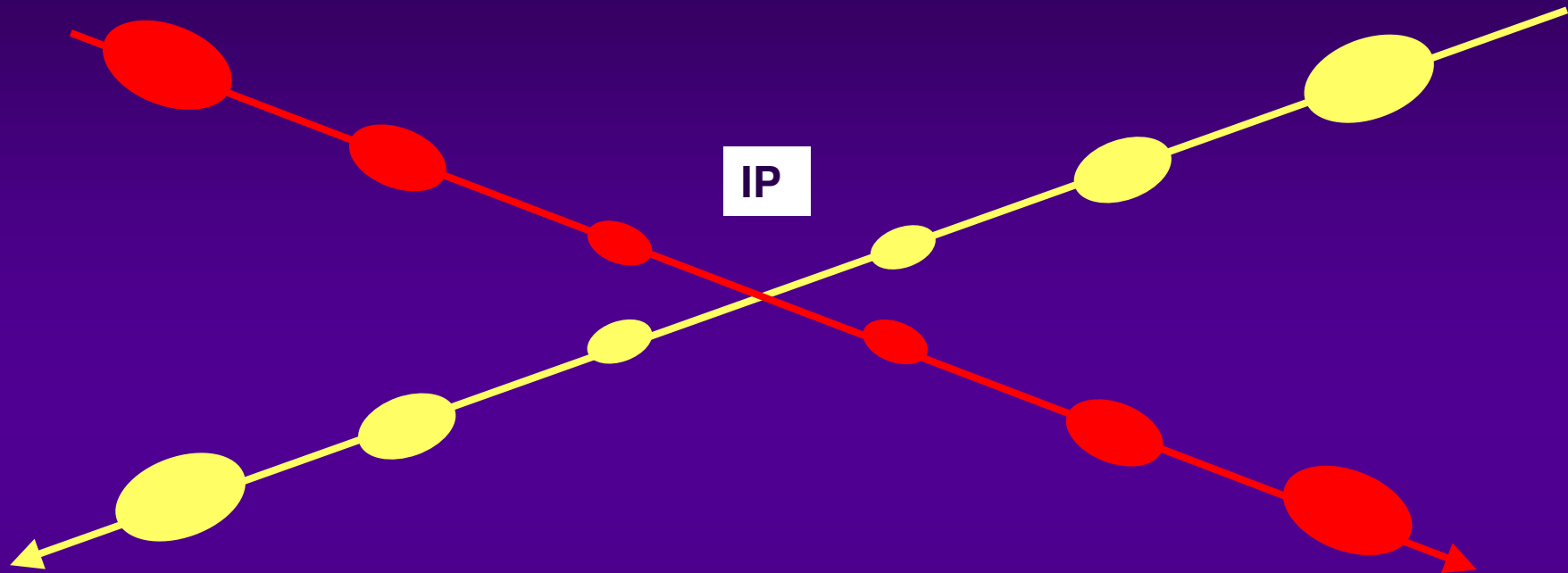


### Bunch structure with 25 ns spacing

- Experiments: more than 1 event / collision, but should not exceed a number in the order of 10-20
- Limit number of collision points as far as possible
- Vacuum system: photo electrons

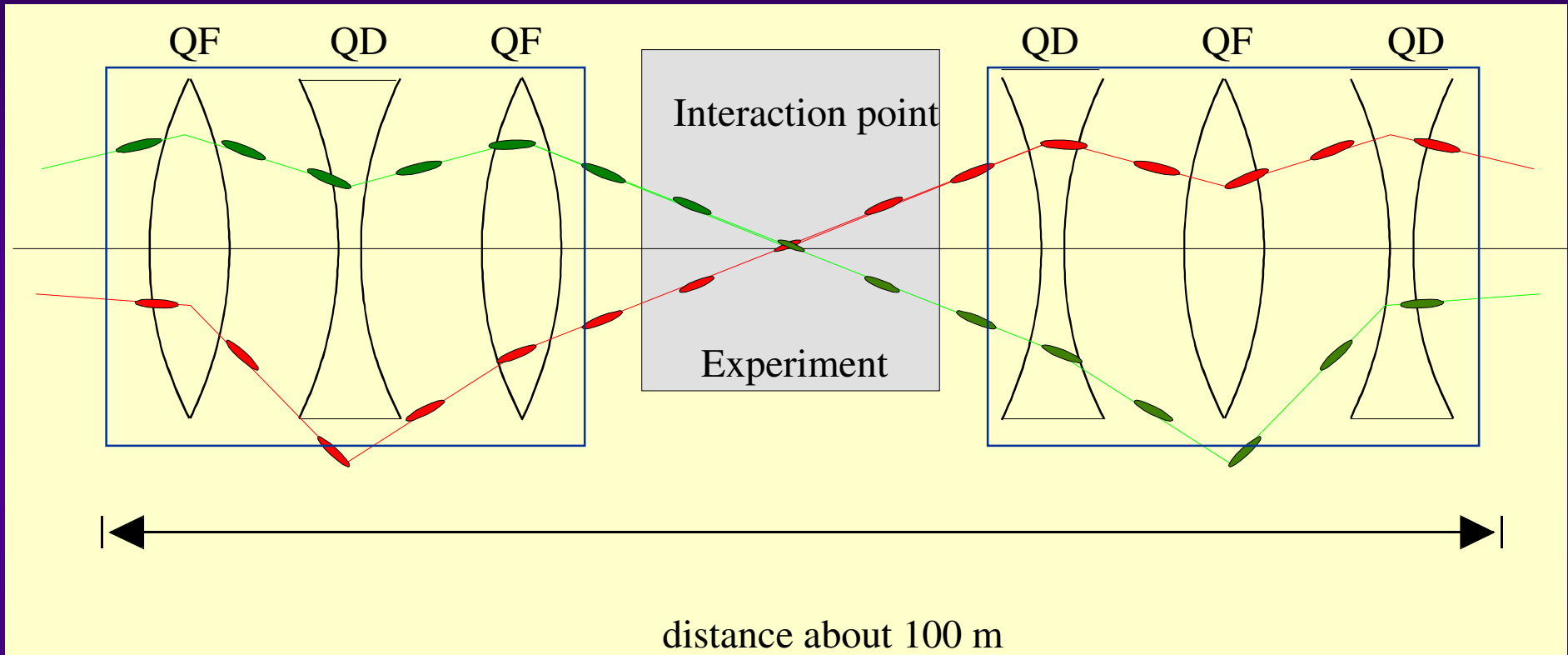


## Large number of bunches



- **Crossing angle** to avoid beam beam interaction (only long range beam beam interaction present)
- Interaction Region quadrupoles with gradient of 250 T/m and 70 mm aperture

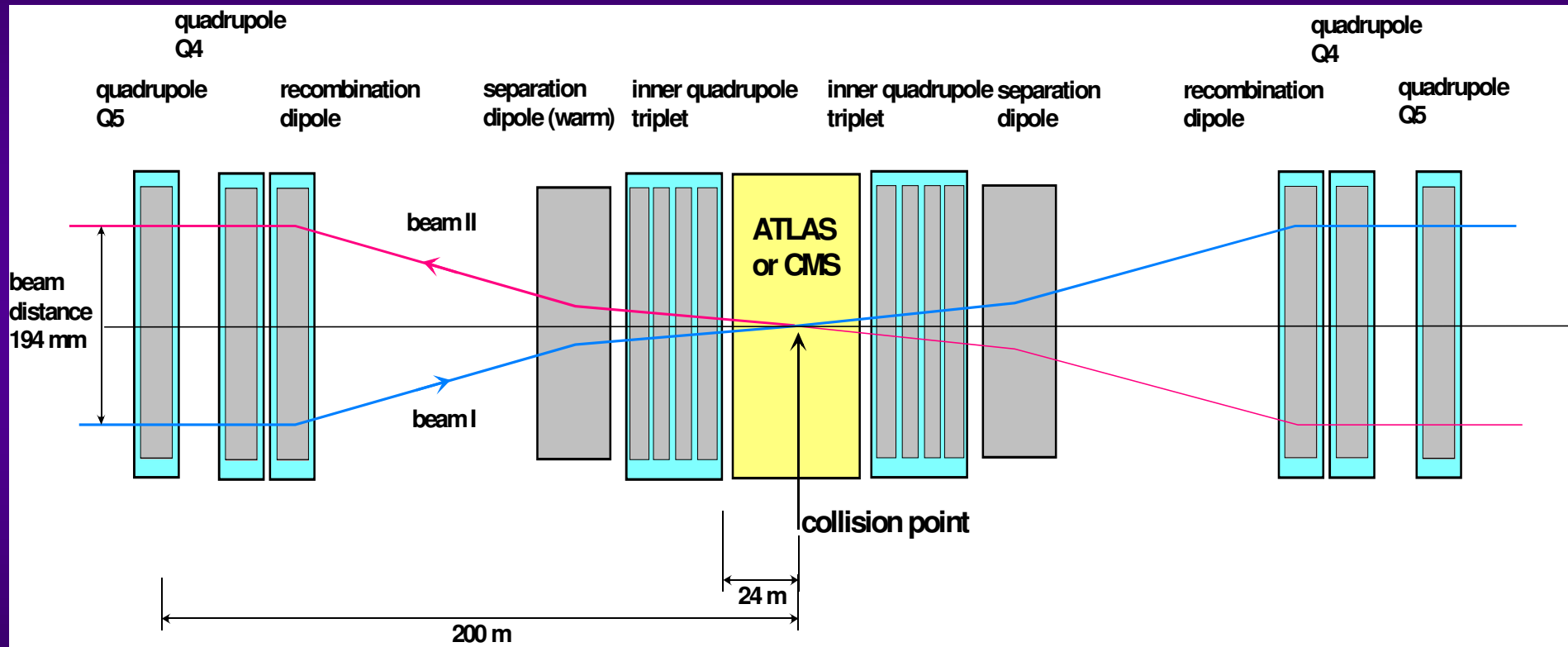
# Crossing angle for multibunch operation



- ◆ Focusing quadrupole for beam 1, defocusing for beam 2
- ◆ High gradient quadrupole magnet triplet with large aperture (US-JAPAN)
- ◆ Total crossing angle of  $300 \mu\text{rad}$
- ◆ Beam size at interaction point  $16 \mu\text{m}$ , in arcs about  $0.3 \text{ mm}$



# Layout of insertion for ATLAS and CMS



Example for an LHC insertion with ATLAS or CMS



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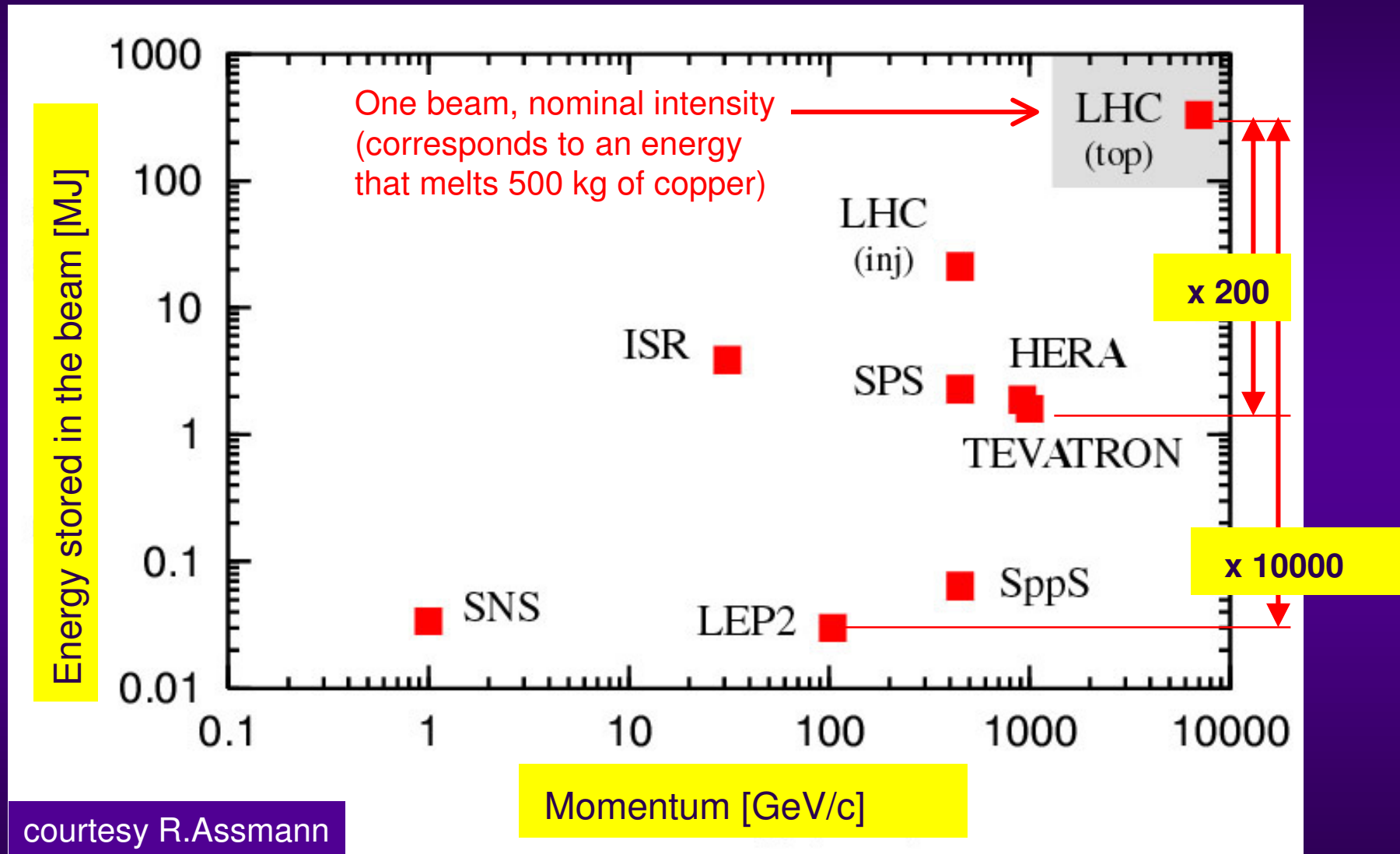
## Very high beam current

Many bunches and high energy -  
Energy in one beam about 330 MJ

- Dumping the beam in a safe way
- Beam induced quenches (when  $10^{-7}$  of beam hits magnet at 7 TeV)
- Beam stability and magnet field quality
- Beam cleaning (Betatron and momentum cleaning)
- Synchrotron radiation - power to cryogenic system
- Radiation, in particular in experimental areas from beam collisions (beam lifetime is dominated by this effect)
- Photo electrons - accelerated by the following bunches



# Challenges: Energy stored in the beam



Transverse energy density: even a factor of 1000 larger

**Momentum at collision**

Momentum at injection

Dipole field at 7 TeV

Circumference

**7 TeV/c**

450 GeV/c

8.33 Tesla

26658 m

High beam energy in

**LEP tunnel**

superconducting NbTi

magnets at 1.9 K

**Luminosity**

Number of bunches

Particles per bunch

DC beam current

**Stored energy per beam** **$10^{34} \text{ cm}^{-2} \text{ s}^{-1}$** 

2808

 $1.1 \cdot 10^{11}$ 

0.56 A

**350 MJ**

High luminosity at 7 TeV

very high energy stored in  
the beambeam power concentrated  
in small area**Normalised emittance**

Beam size at IP / 7 TeV

Beam size in arcs (rms)

**3.75  $\mu\text{m}$** 15.9  $\mu\text{m}$ 300  $\mu\text{m}$ Arcs: Counter-rotating proton beams in two-  
in-one magnets**Magnet coil inner diameter** **56 mm**

Distance between beams 194 mm

**Limited investment**

small aperture for beams



## summarising the constraints....

**Centre-of-mass energy must well exceed 1 TeV, LHC installed into LEP tunnel**

- Colliding protons (and heavy ions)
- Magnetic field of 8.3 T with superconducting magnets

**Luminosity of  $10^{34} \text{ cm}^{-2}\text{s}^{-1}$**

- Need for “two accelerators” in one tunnel with beam parameters pushed to the extreme – with opposite magnetic field

**Economical constraints and limited space**

- Two-in-one superconducting magnets

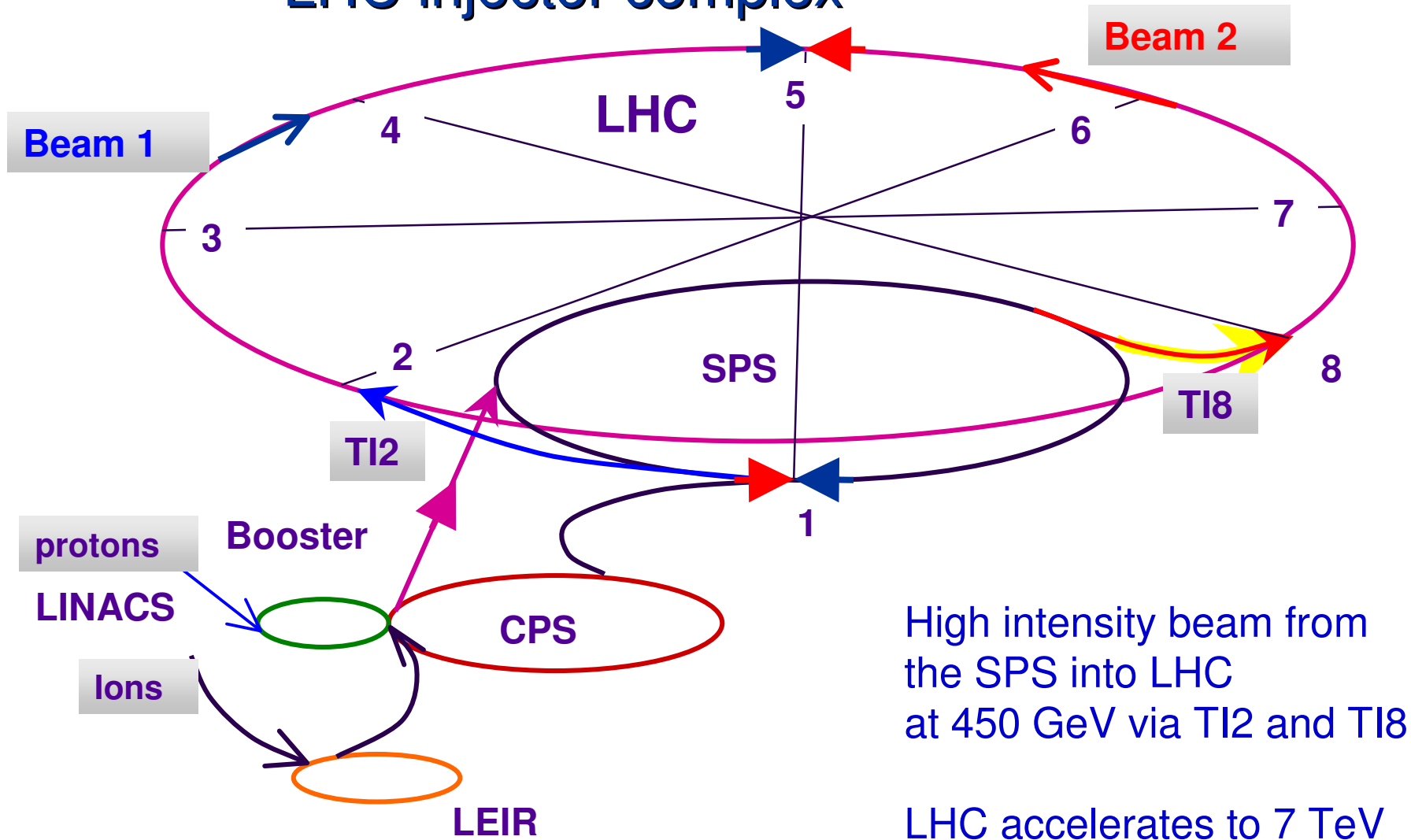




# Outline

- Accelerator Physics: An Introduction
  - Why protons? Why in the LEP tunnel? Why superconducting magnets? Why “two” accelerators in one tunnel?
- LHC layout and beam transport
- The quest for high luminosity and the consequences
- Wrapping up: LHC Parameters
- **The CERN accelerator complex: injectors and transfer**
- LHC technology
- LHC operation and machine protection
- Conclusions

# LHC injector complex



Beam size of protons decreases with energy:  $\sigma^2 = 1 / E$

Beam size large at injection

Beam fills vacuum chamber at 450 GeV

---



# Getting beam into the LHC

Beam size of protons decreases with energy:  $\sigma^2 = 1 / E$

- Beam size large at injection
- Beam “fills” vacuum chamber at 450 GeV

If the energy would be lower ...

- larger vacuum chamber and larger magnets – increased cost
- magnets and power converter limitations (dynamic effects, stability, ...)
- issues of beam stability

Injection from the SPS at 450 GeV, via two transfer lines, into the LHC



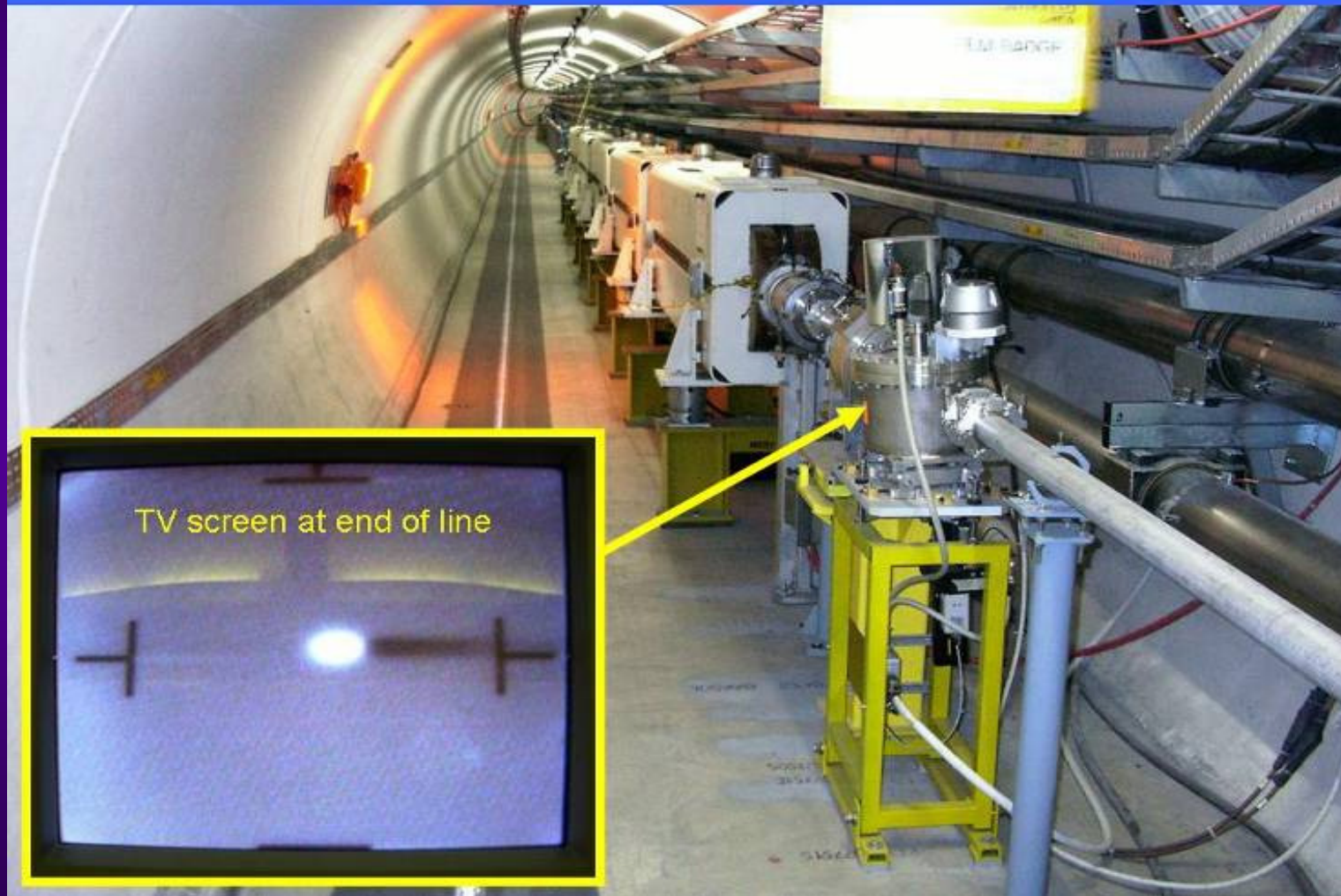
# Injector Complex

- Pre-injectors: Linac, PS Booster and Proton Synchrotron deliver protons at 26 GeV to the SPS
- The SPS accelerates protons from 26 GeV to 450 GeV
- Both, the pre-injectors and the SPS were upgraded for the operation with nominal LHC beam parameters
- **Already today, beams are available close to the nominal beam parameters required for the LHC**
- **The TI8 injection line has been commissioned**

# Results of Transfer Line Tl8 test

LHC Transfer Line Tl 8

First beam test 23 October 2004



# The LHC collider II

Challenges  
LHC accelerator physics  
**LHC technology**  
**Operation and protection**



## summarising constraints and consequences....

Centre-of-mass energy must well exceed 1 TeV, LHC installed into LEP tunnel

- Colliding protons, and also heavy ions
- Magnetic field of 8.3 T with superconducting magnets
- Large amount of energy stored in magnets

Luminosity of  $10^{34} \text{ cm}^{-2}\text{s}^{-1}$

- Need for “two accelerators” in one tunnel with beam parameters pushed to the extreme – with opposite magnetic dipole field
- Large amount of energy stored in beams

Economical constraints and limited space

- Two-in-one superconducting magnets

# Outline

- Main systems in LHC arcs
- LHC main dipole magnets
  - **How does it work?**
  - **Superconductivity**
  - **From fabrication to installation**
- From magnets to electrical circuits
- Magnet operation and machine protection
- Beam operation and machine protection
  - **Risks**
  - **Beam dumping system**
  - **Collimation system**
  - **Strategy for Protection of the LHC machine**
- From construction to operation
- Conclusions





# Main systems in LHC arcs



**Regular arc:  
Magnets**

392 main  
quadrupoles +  
2500 corrector  
magnets

1232 main  
dipoles +  
3700  
multipole  
corrector  
magnets

## Regular arc: Cryogenics

Connection via service module and jumper

Supply and recovery of helium with 26 km long cryogenic distribution line

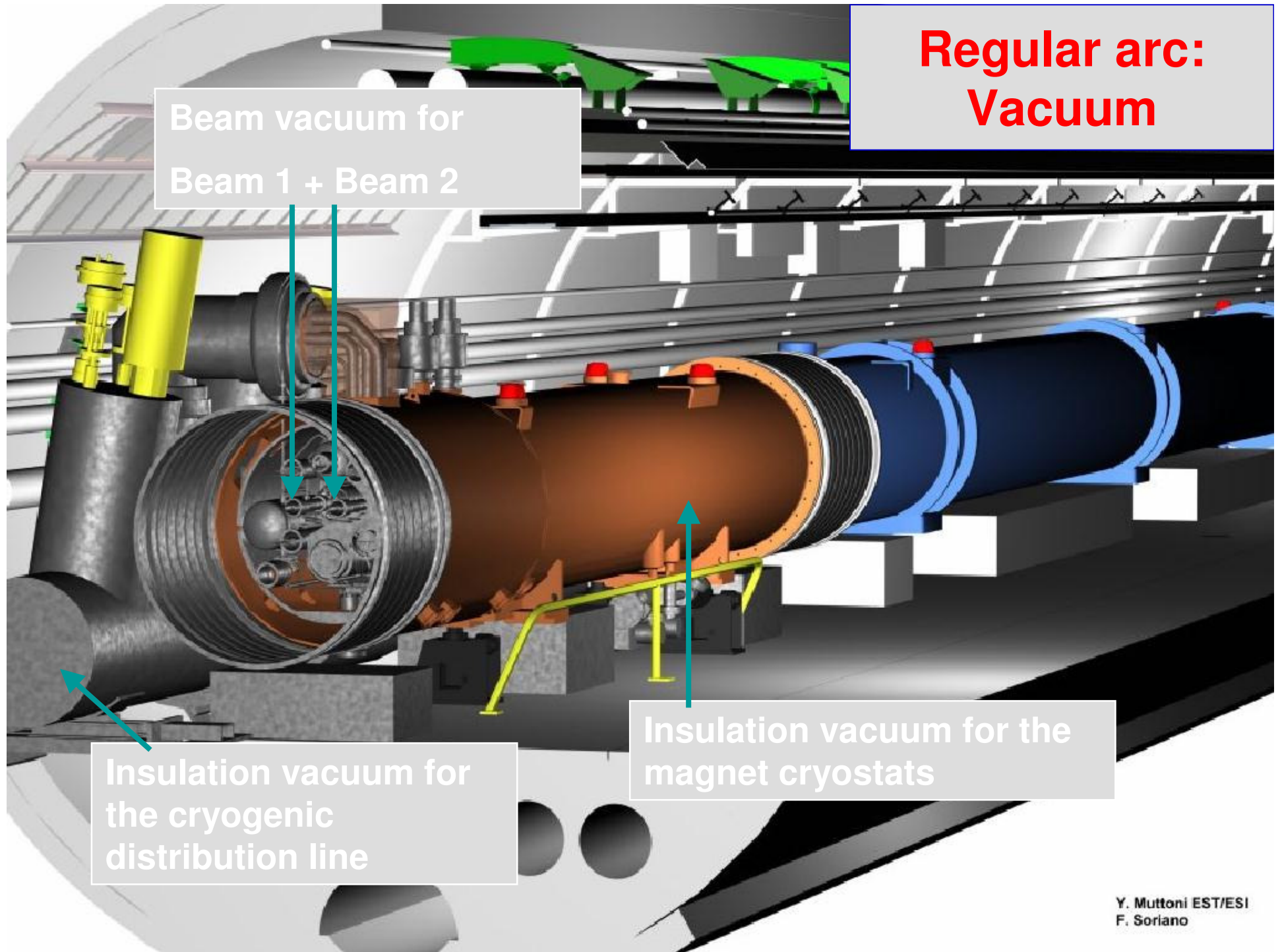
Static bath of superfluid helium at 1.9 K in cooling loops of 110 m length

# Regular arc: Vacuum

Beam vacuum for  
Beam 1 + Beam 2

Insulation vacuum for the  
magnet cryostats

Insulation vacuum for  
the cryogenic  
distribution line





## Regular arc: Electronics

Along the arc about several thousand electronic crates (radiation tolerant) for:  
**quench protection, power converters for orbit correctors and instrumentation (beam, vacuum + cryogenics)**

# Dipole magnets for the LHC

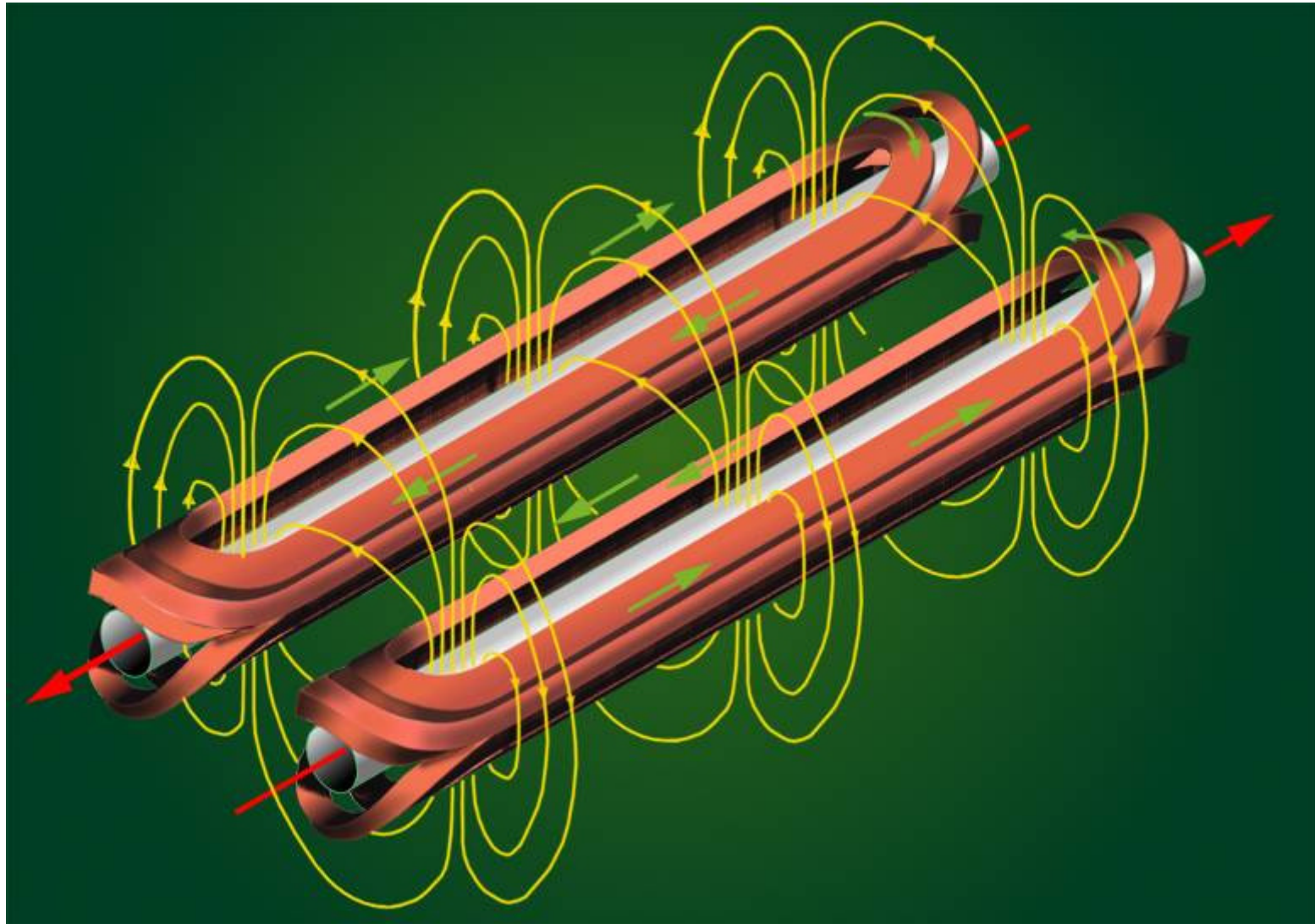
1232 Dipolmagnets

Length about 15 m

Magnetic Field 8.3 T

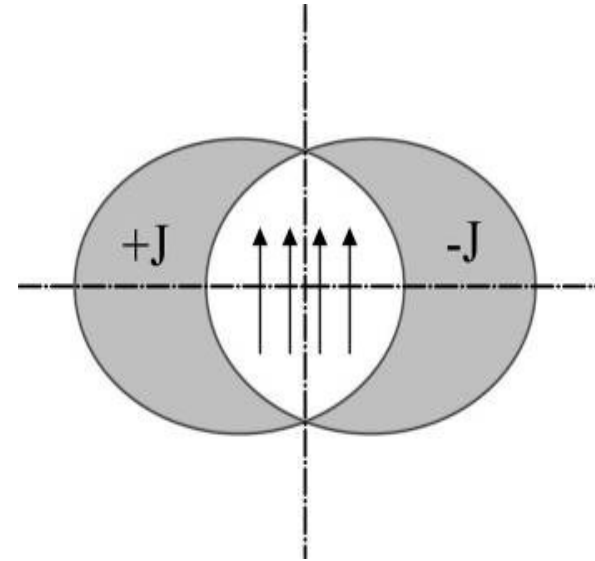
Two beamtubes with an opening of 56 mm

# Coils for Dipolmagnets



## Dipole field – approximate cosine theta current distribution

Intersecting ellipses  
generate uniform field



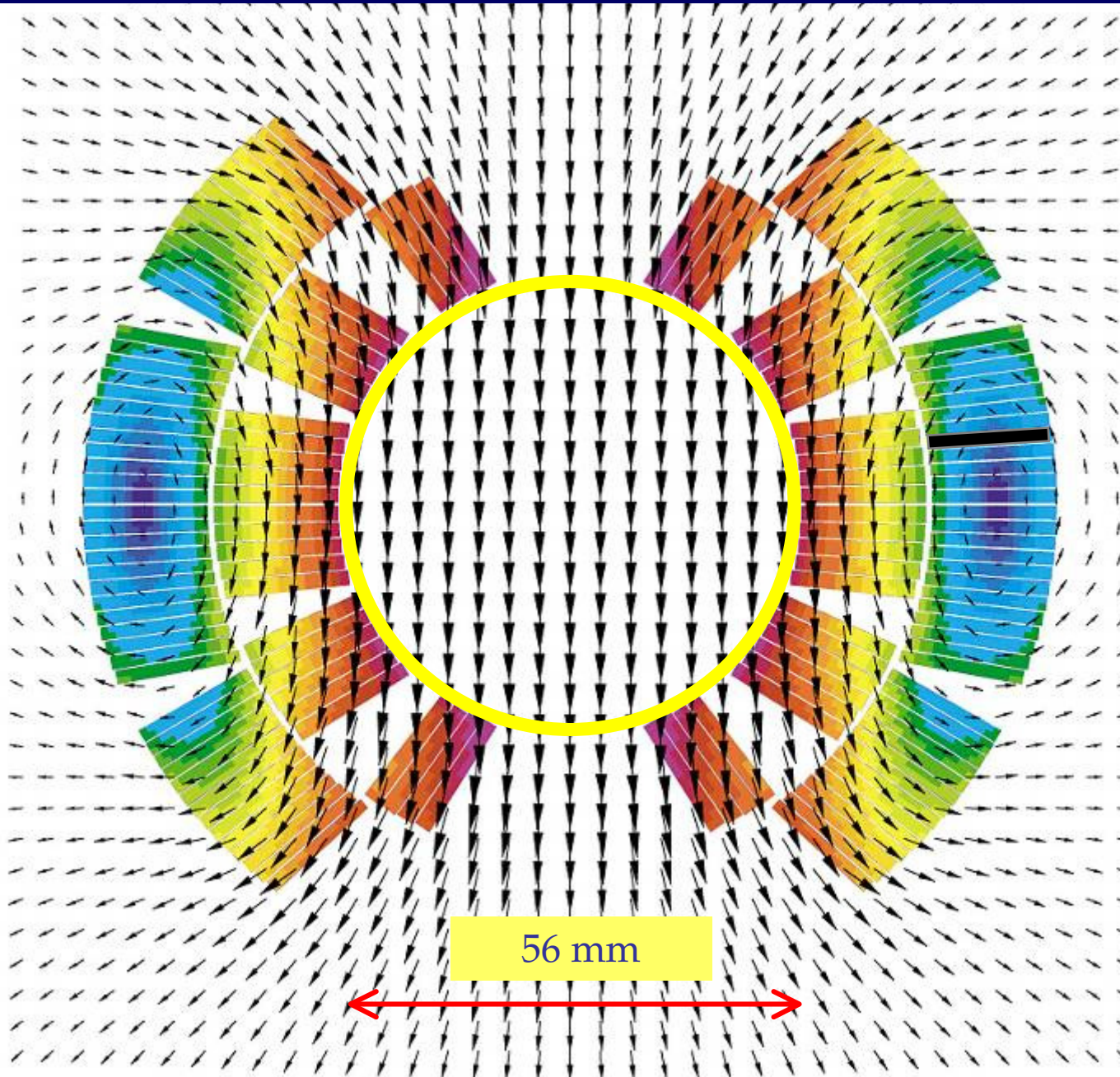
Such configuration follows:

$$\mathbf{J}_s = \mathbf{J} \cdot \cos(\theta)$$

In practice the above current distributions are approximated by real conductors, so the field contains also higher order harmonics



# Dipole coil cross section



Superconducting  
cable for 12 kA

15 mm / 2 mm

Temperature  
1.9 K cooled with  
Helium

Force on the cable:

$$F = B * I_0 * L$$

with

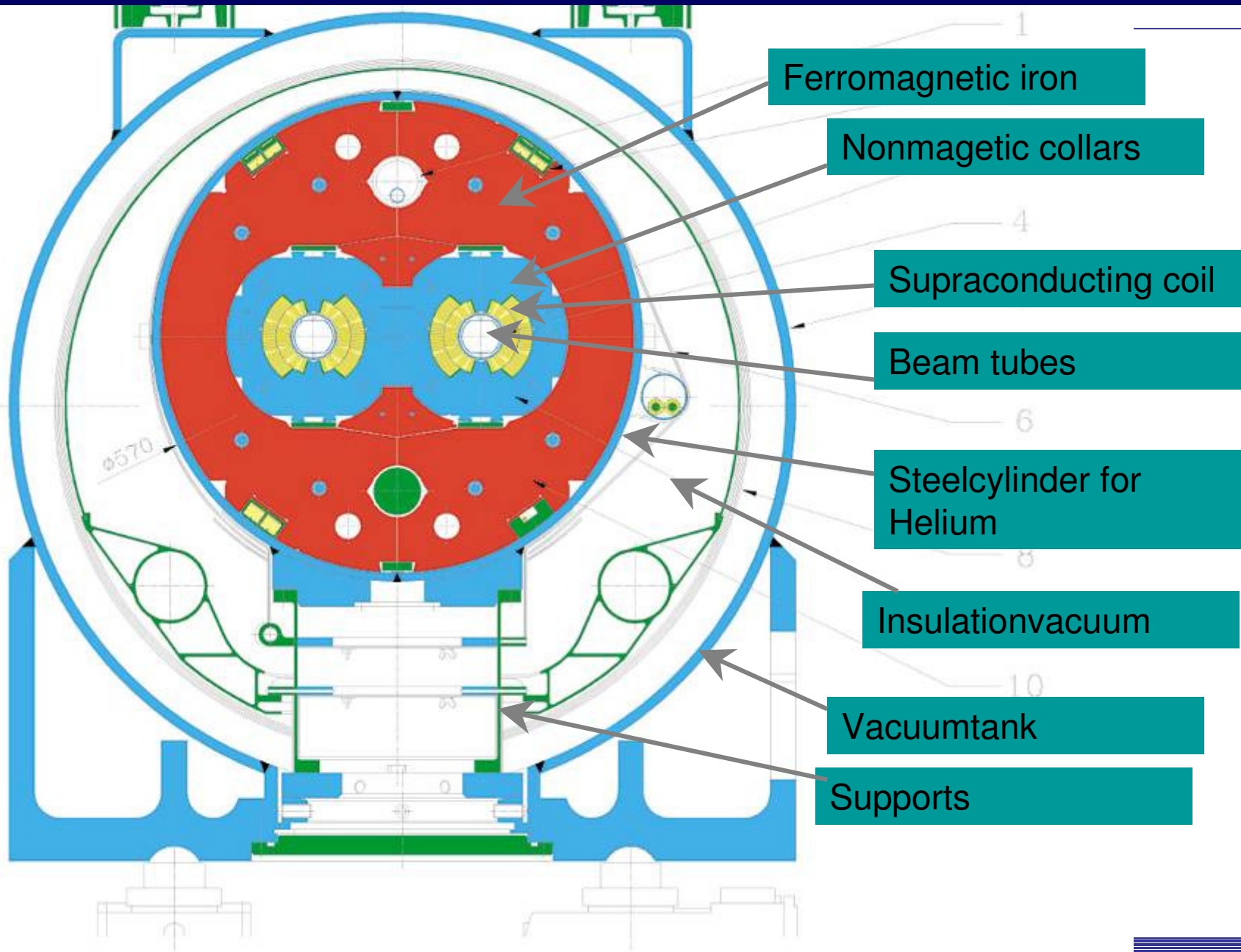
$$B = 8.33 \text{ T}$$

$$I_0 = 12000 \text{ Ampere}$$

$$L = 15 \text{ m}$$

$$F = 165 \text{ tons}$$

# Dipole magnet cross section

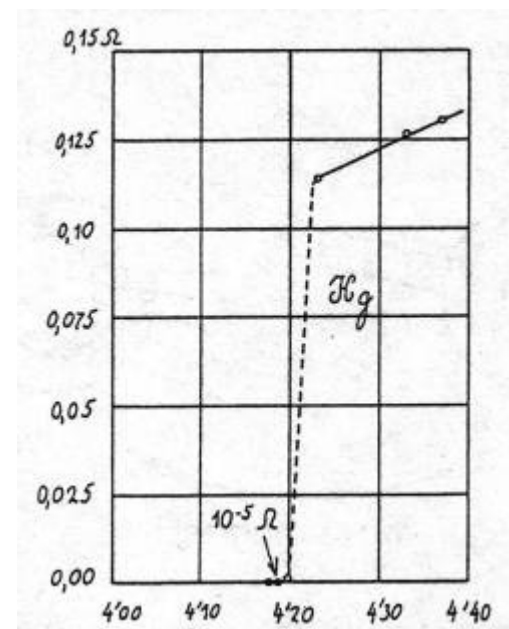


- **1908** -- Kamerlingh Onnes liquifies Helium



**1911** -- R-T  
for Mercury

?



*"... Mercury has passed into a new state, which on account of its extraordinary electrical properties may be called the **superconductive state** ...."*

Superconducting material determines:  
 $T_c$  critical temperature  
 $B_c$  critical field

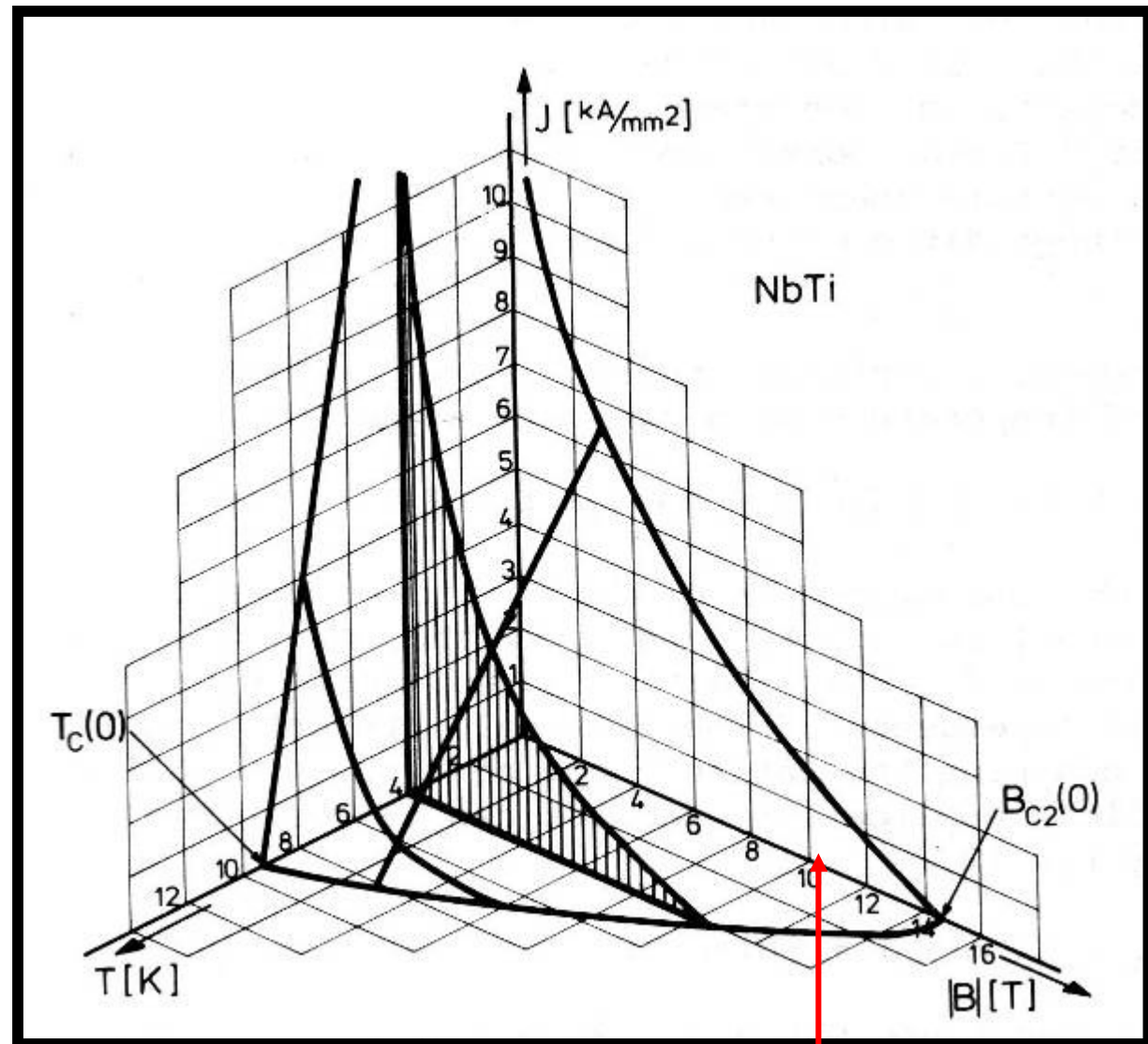
Production process:  
 $J_c$  critical current density

Lower temperature  $\Rightarrow$  increased current density

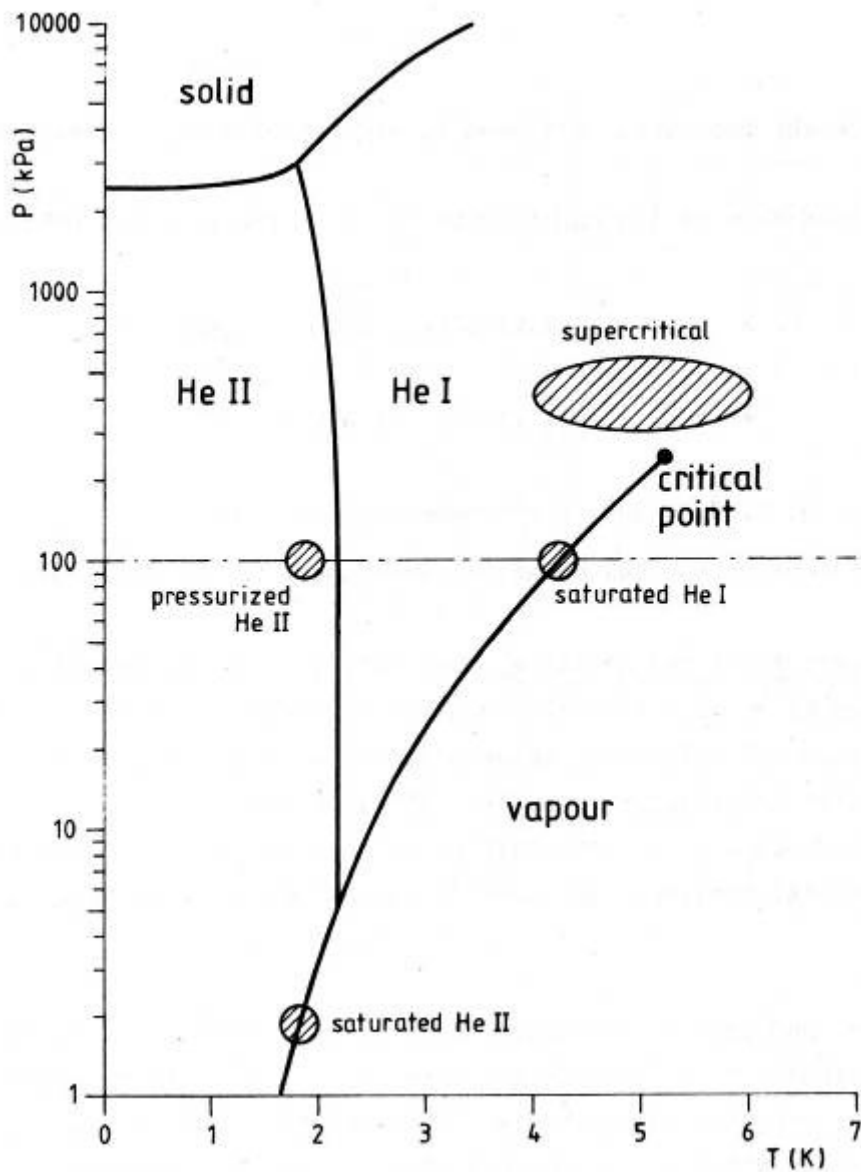
Typical for NbTi:  
 2000 A/mm<sup>2</sup>

@ 4.2K, 6T

Copyright A.Verweij



LHC: for 10 T operation at less than 1.9 K required



## Helium: Phasediagram

$T > T_\lambda$ : He I

$T < T_\lambda$ : He II  
(superfluid Helium)

$T_\lambda = 2.17$  K

LHC:

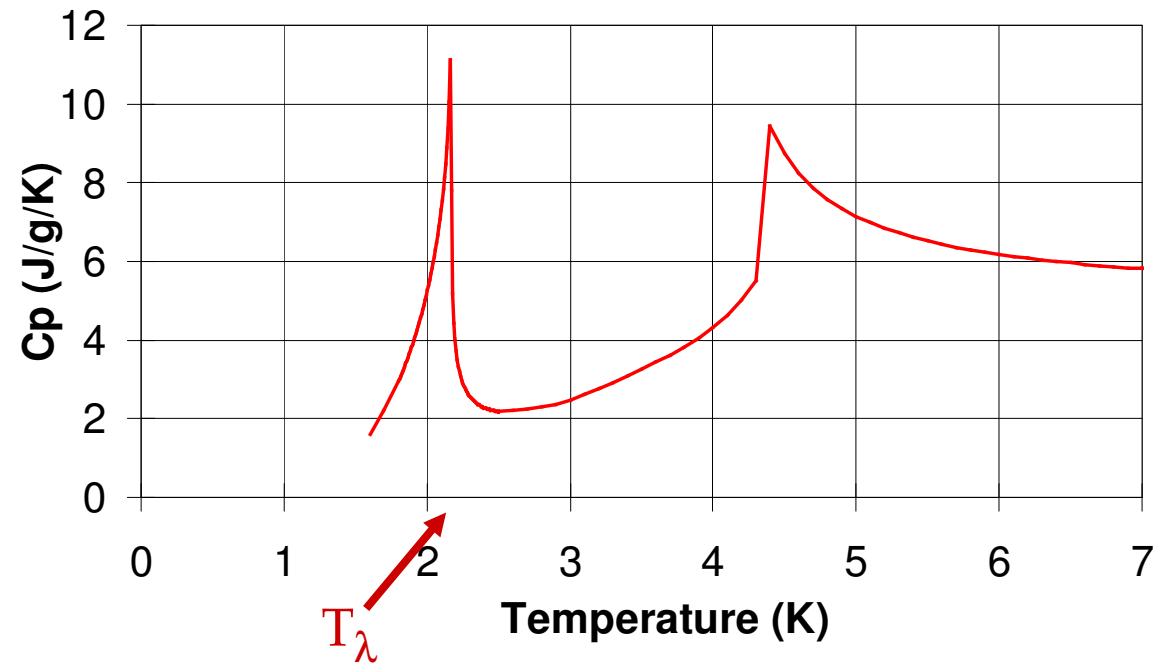
$T = 1.9$  K

$P \approx 1.2$  bar

Specific heat of Helium as function of T

Phasetransition at 2.18 Kelvin

Superfluid Helium (He II)

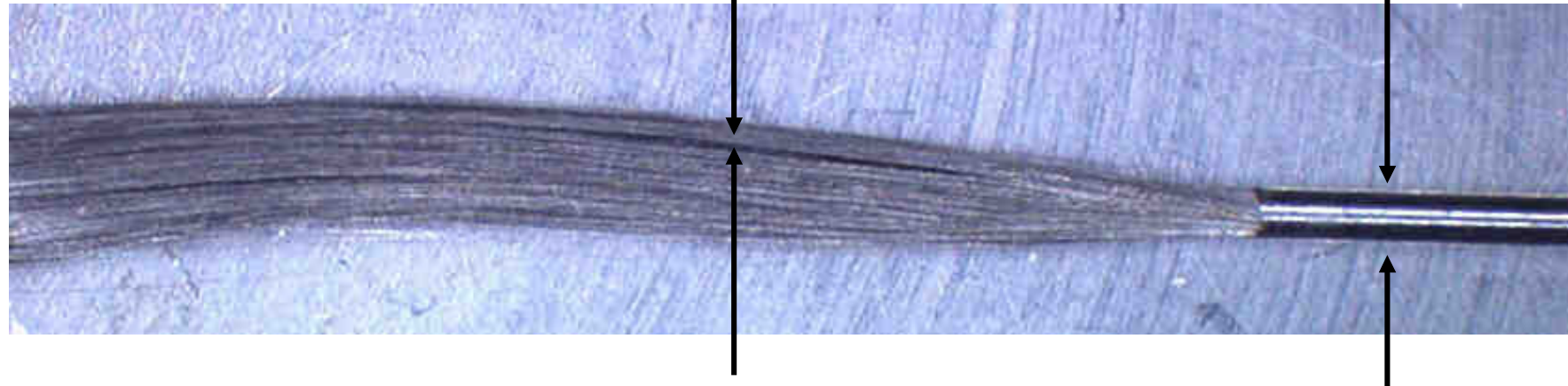


	He II, 1.9K	He I, 4.2K	Water, 300K	SC @ 8T, 1.9K	SC @ 8T, 4.2K
<b>thermal cond.</b>	~100,000	0.02	1	~400	~400
<b>viscosity</b>	0.01 – 0.1	3	1000		
<b>Cp</b>	4	5		0.0001	0.0004

# Superconducting wire

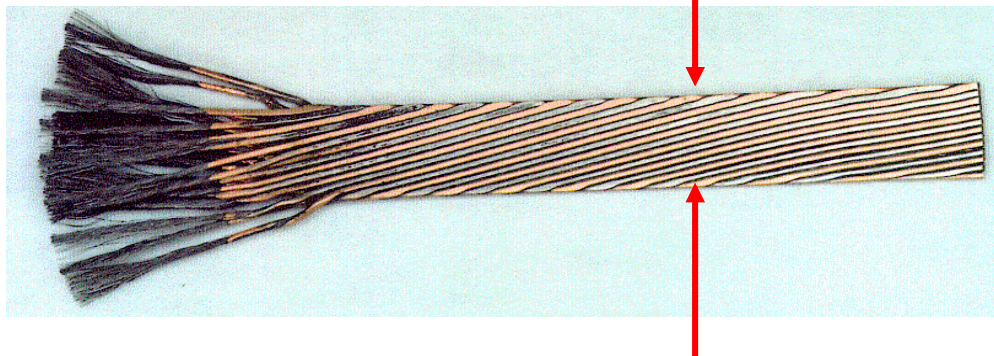
Filament diameter  $\varnothing 6 \mu\text{m}$

Wire diameter  $\varnothing 1 \text{ mm}$



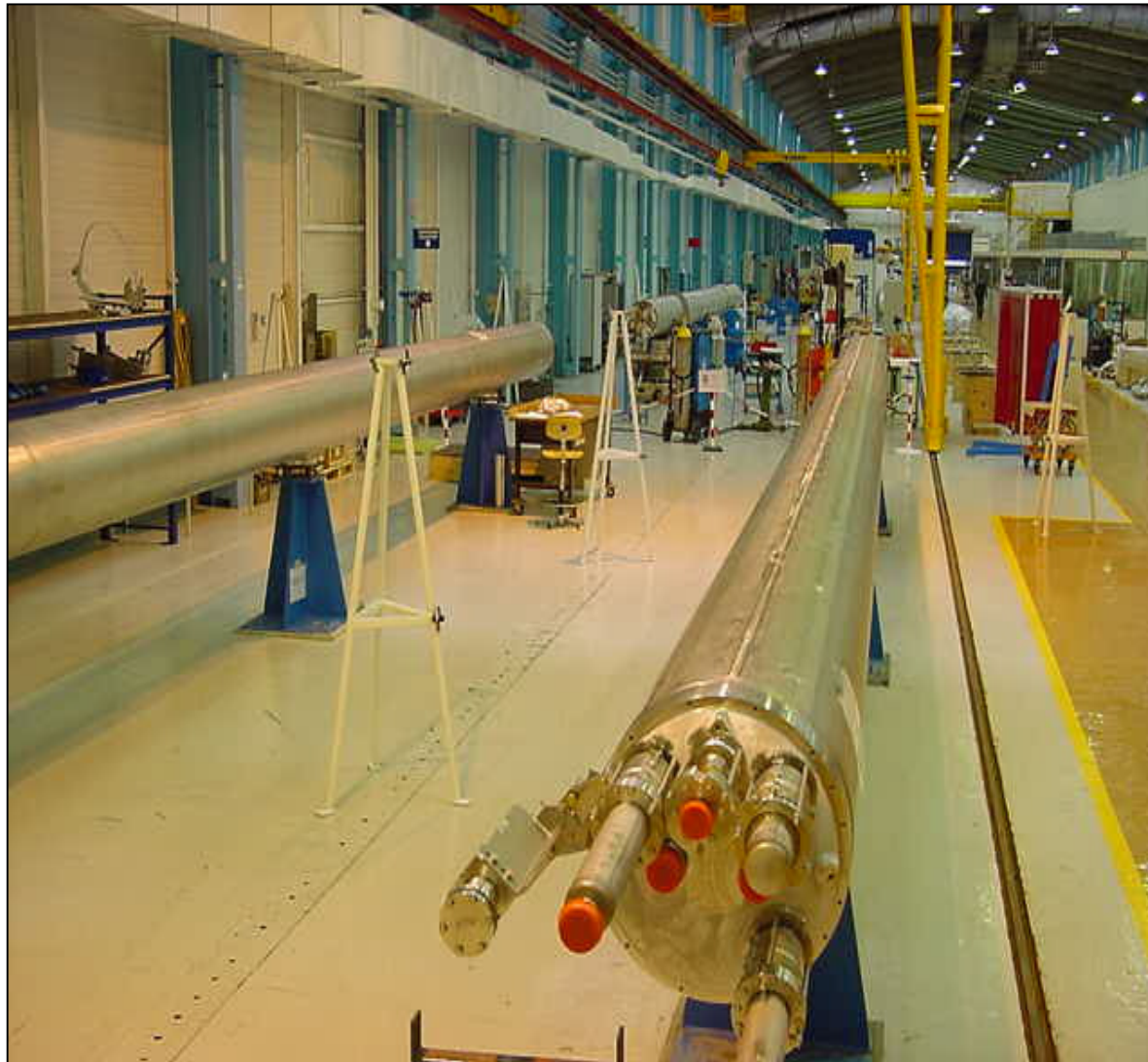
Typical value for operation at 8 T and 1.9 K: 800 A

width 15 mm



Rutherford cable

# Fabrication of superconducting dipoles



Dipole assembly in industry





# Cryostating and measurements (main dipoles and other magnets)



SMA18 cryostating hall at CERN for installing dipole magnets into cryostats

SM18: 12 measurement stations are prepared for cold tests of possibly all superconducting magnets





## First cryodipole lowered on 7 March 2005



Only one access point for 15 m long  
dipoles, 35 tons each

Transport in the tunnel  
with an optical guided  
vehicle

about 1600 magnets to  
be transported for 15 km

at 3 km/hour



# Transfer on jacks





# Challenges for dipole production

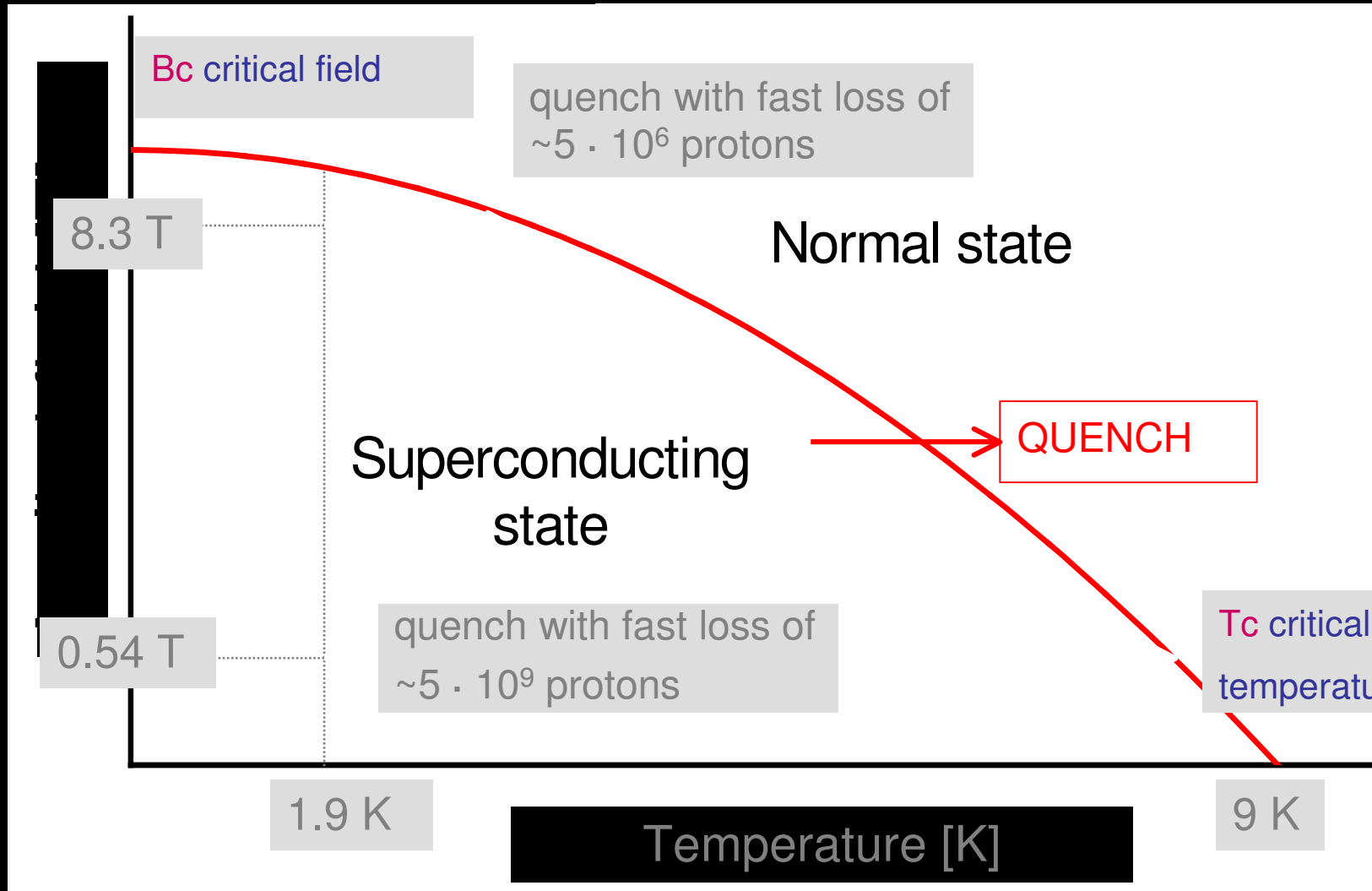
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- The field quality must be excellent (relative field errors much less than 0.1 %, positioning of collars to some 10  $\mu\text{m}$ )
- The geometry must be respected – and the magnet must be correctly bent (banana shape)
- All magnets had to be produced in time, delivered to CERN, installed in the cryostats, cold tested, and finally installed into the LHC tunnel
- The magnets must reach without quenching a field of at least 8.3 Tesla, and possibly 9 Tesla



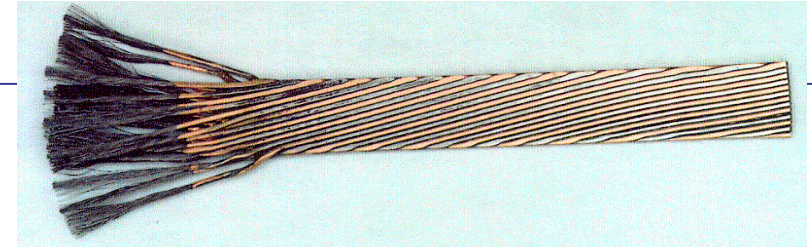
# Operational margin of a superconducting magnet

Applied Magnetic Field [T]





## Power into superconducting cable after a quench



Cross section :

$$A_{sc} := 10 \cdot \text{mm}^2$$

Current :

$$I_{sc} := 10000 \cdot \text{A}$$

Length of superconductor :

$$L_{sc} := 1 \cdot \text{m}$$

Copper resistance at 300 C:

$$\rho_{cu} := 1.76 \cdot 10^{-6} \cdot \text{ohm} \cdot \text{cm}$$

$$P_{sc} := \rho_{cu} \cdot I_{sc}^2 \cdot \frac{L_{sc}}{A_{sc}} \quad P_{sc} = 1.76 \times 10^5 \text{ watt}$$

Specific temperature of copper at 300 C :

$$cv_{cu} := 3.244 \cdot \frac{\text{joule}}{\text{K} \cdot \text{cm}^3}$$

Temperature increase of copper

$$\delta T := \frac{P_{sc}}{A_{sc} \cdot L_{sc} \cdot cv_{cu}}$$

Temperature increase within one second:

$$\delta T = 5.425 \times 10^3 \frac{\text{K}}{\text{s}}$$



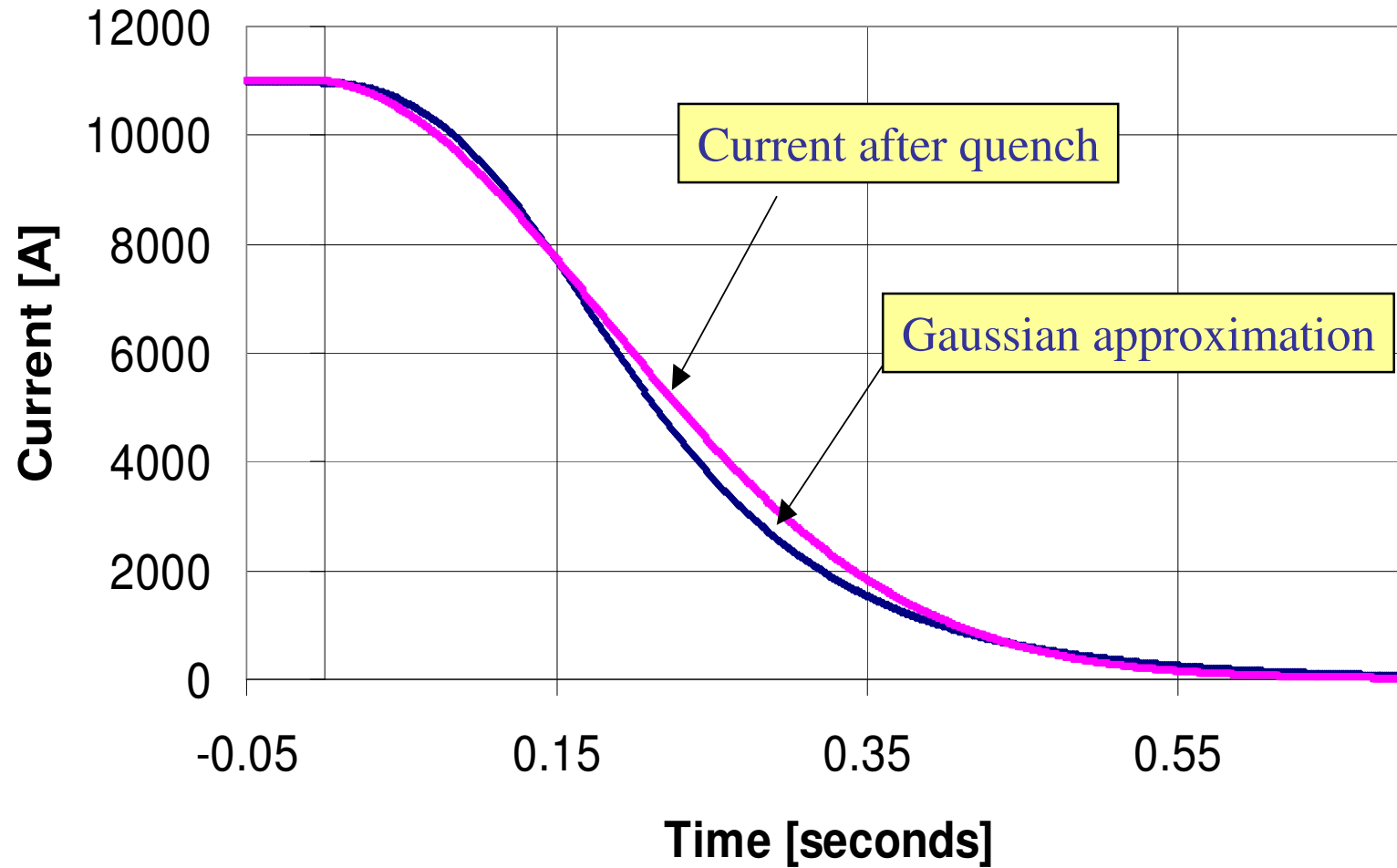
## Quench - transition from superconducting state to normalconducting state

- Quenches are initiated by an energy in the order of mJ (corresponds to the energy of 1000 protons at 7 TeV)
- Movement of the superconductor by several  $\mu\text{m}$  (friction and heat dissipation)
- Beam losses
- Failure in cooling
- To limit the temperature increase after a quench
  - **The quench has to be detected**
  - **The energy is distributed in the magnet by force-quenching the coils using quench heaters**
  - **The magnet current has to be switched off within  $\ll 1$  second**

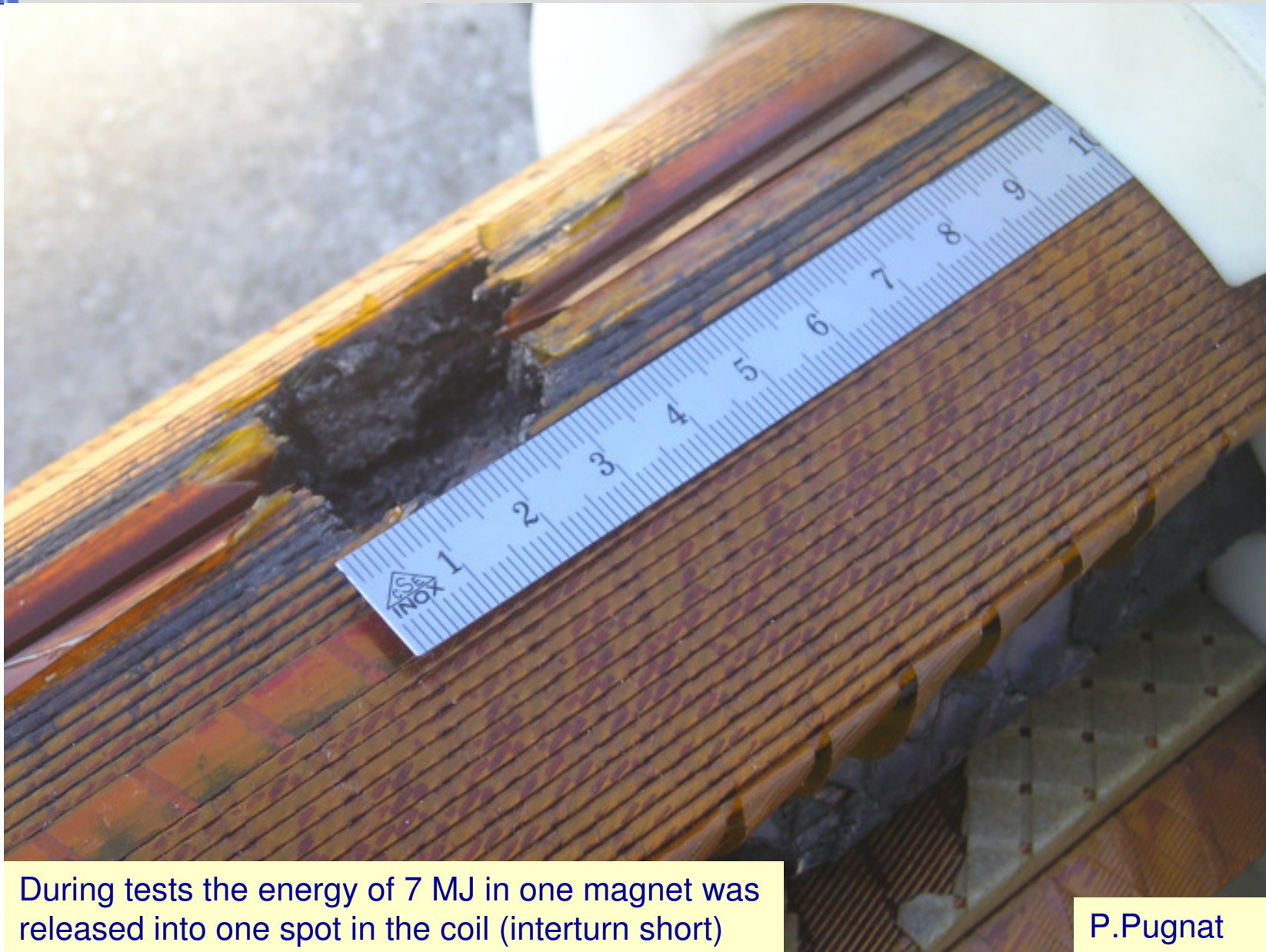


# Current after a quench

Current in a dipole magnets after a quench, when heaters are fired (7 TeV) - 7 MJ within 200 ms into magnet



# If this does not work...



During tests the energy of 7 MJ in one magnet was released into one spot in the coil (interturn short)

P.Pugnat



# From magnets to electrical circuits



# Magnet inventory: about 10000 magnets

## Powered in series

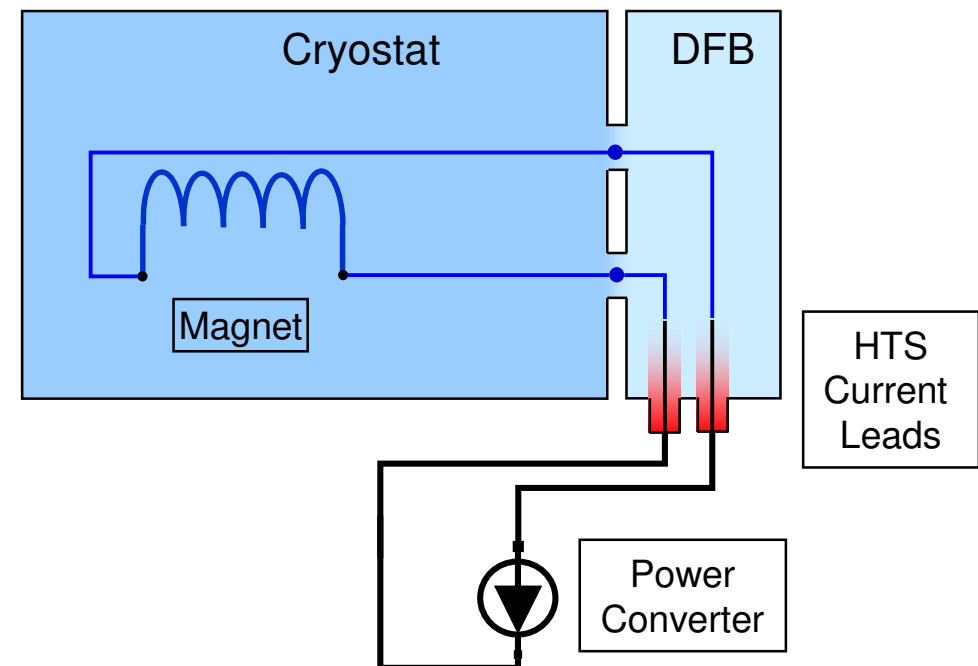
- **Main dipole magnets (13 kA)**
- **Focusing and defocusing arc quadrupole magnets (13 kA)**
- **Lattice sextupole magnets in arcs (600 A) to correct the trajectories for off-energy particles**
- **Multipole and other correctors in arcs (trim quadrupoles, sextupoles, decapoles, octupoles, 600 A) to correct field imperfections, to suppress instabilities, etc.**

## Powered individually

- **752 arc orbit corrector magnets powered individually (60 A) to ensure that the beam follows the design orbit (within about 0.5 mm)**
- **Correctors to adjust beam parameters (trim quadrupoles, orbit correctors, etc., 80 – 600 A) in arcs and insertions**
- **Insertion main dipole and quadrupole magnets (4 – 8 kA) to ensure beam crossing / to increase the interbeam distance / to focus beams for experiments etc.**

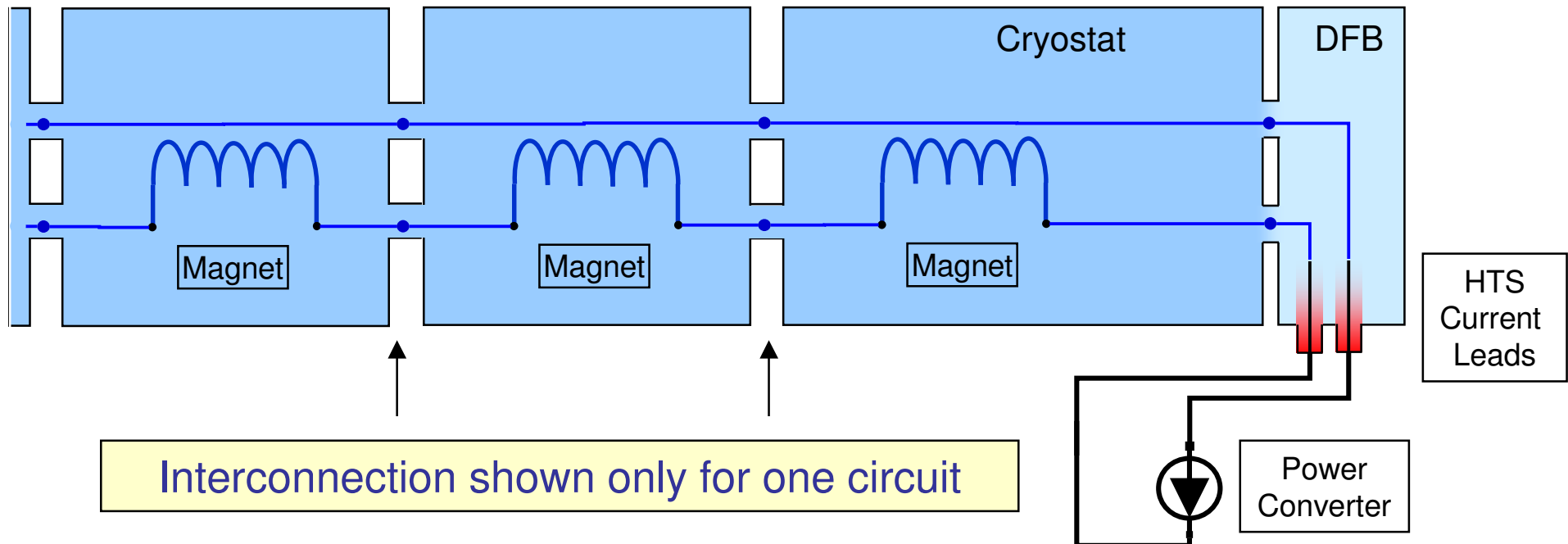
# From superconducting magnet to electrical circuit

- The magnet needs to be cooled at 1.9K or 4.5K
  - Installed in a cryostat
- The magnet needs to be powered
  - Power converter at room temperature to supply the current
- The magnet must be connected
  - By superconducting cables inside the cryostat
  - By normal conducting cables outside the cryostat
- The superconducting cables must be connected to normal conducting cables
  - Connection via current leads inside special cryostat (DFB)



# Interconnection of magnets inside cryostat

- Cryostated magnets with length 15 m for dipoles, 5 m for SSS
- Many cryostated magnets interconnected to make the 3 km long continuous arc cryostat
- All superconducting bus bars need to be connected for each interconnect
- Magnet in the center of the arc still powered from DFB
- Only 60 A orbit correctors powered locally





# Power converters and water cooled cables



Power converter 6 kA



Water cooled cables 13 kA

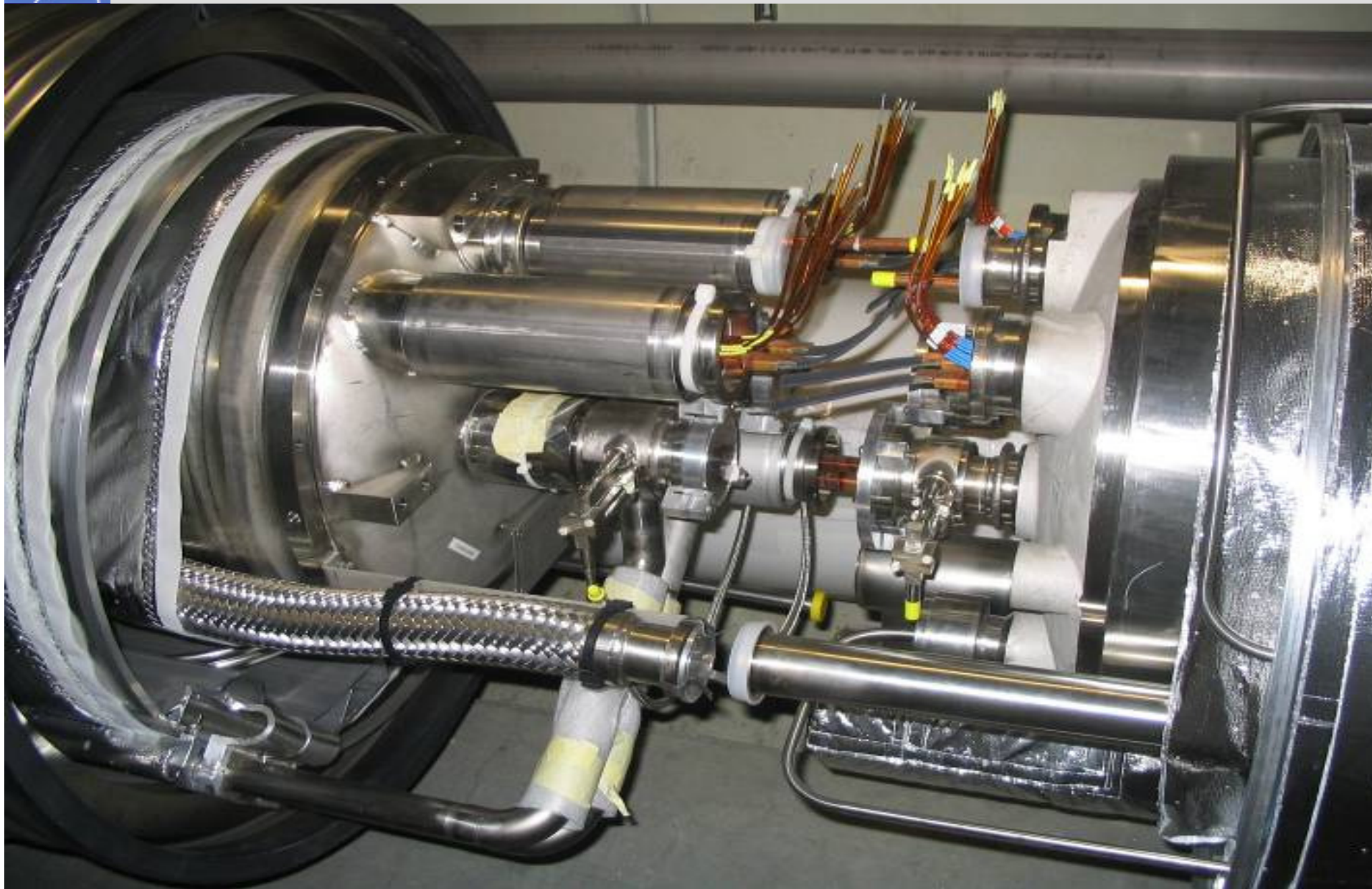
# DFBs with current leads - feeding current from warm to cold



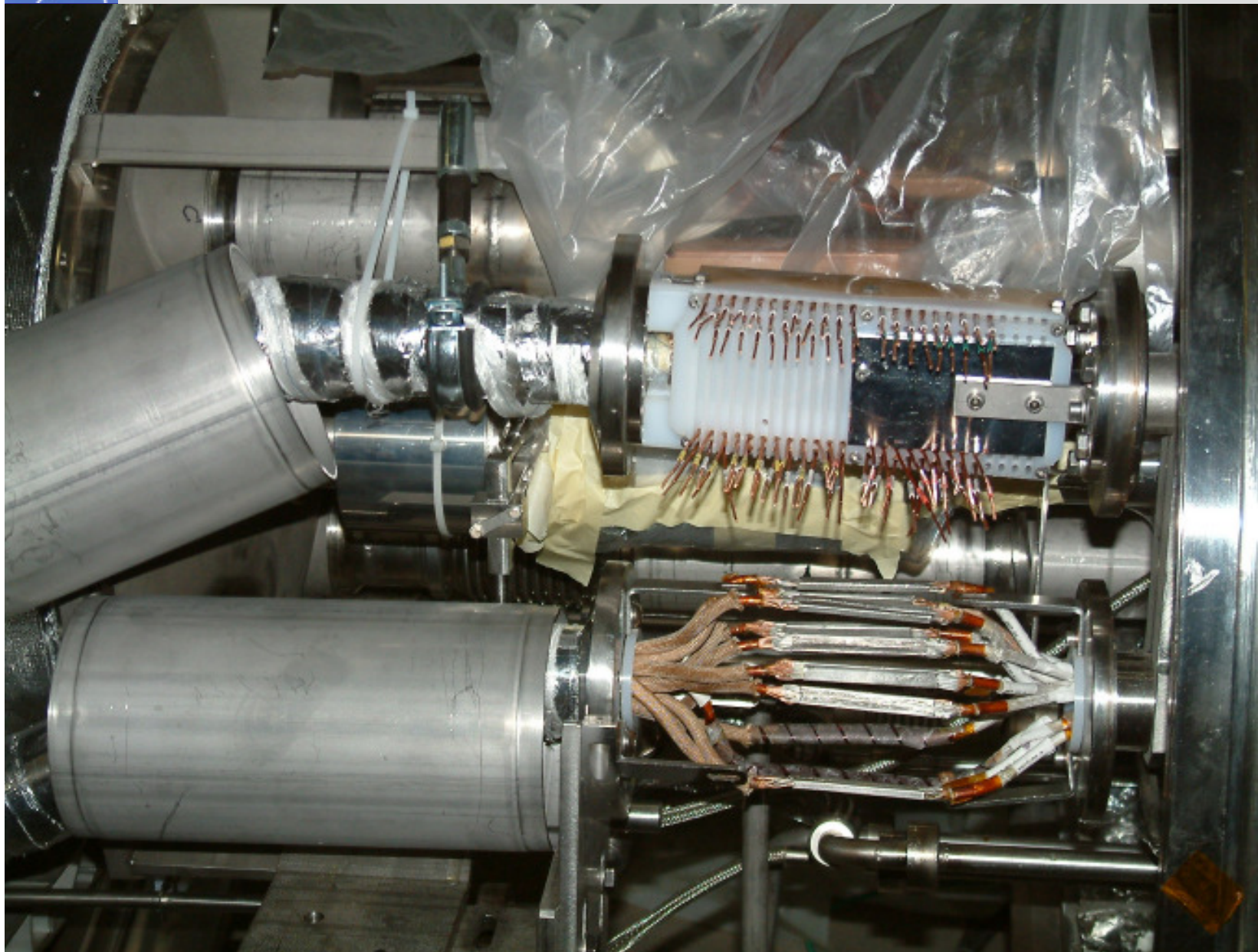
DFB and HTS current leads



# Interconnecting busbars



# One out of 1700 interconnections (19/3/2007)



**600 A bus  
bars  
(NLine)**

**6 kA bus  
bars**



# Magnet operation and machine protection



## Energy stored in LHC main dipole magnets

$$E_{\text{dipole}} = 0.5 \cdot L_{\text{dipole}} \cdot I_{\text{dipole}}^2$$

Energy stored in one dipole is 7.6 MJoule

For all 1232 dipoles in the LHC: 9.4 GJ

- Too much energy for one electrical circuit
  - **charging the energy requires too much voltage**
  - **discharging the energy is even more critical**
- Subdivide LHC powering into 8 sectors
- 154 main dipole magnets in series for one sector
- Stored energy in other magnets much less, but failure could also lead to damage



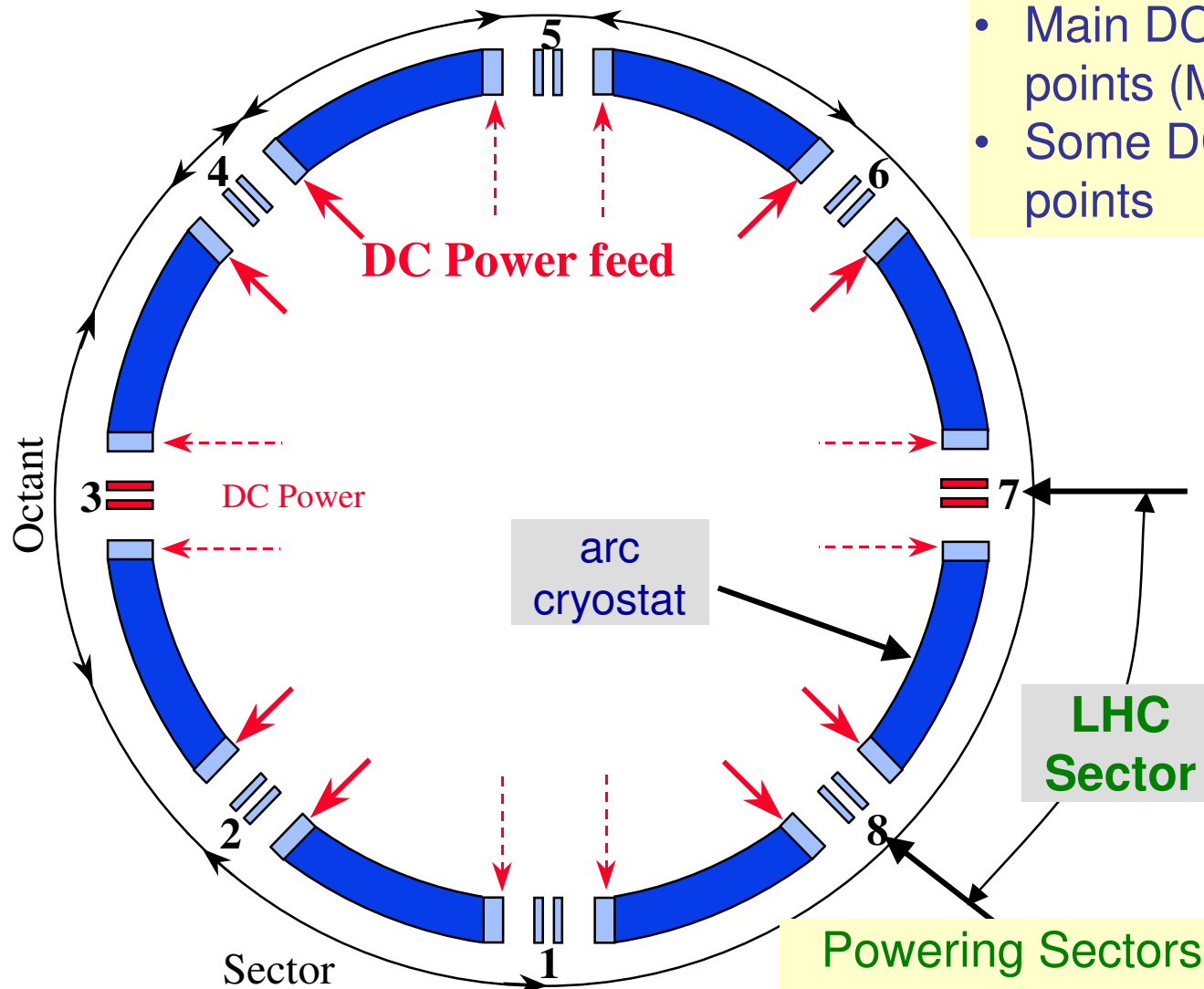
# What does this mean?

## 10 GJoule.....

- corresponds to the energy of 1900 kg TNT
- corresponds to the energy of 400 kg Chocolate
- corresponds to the energy for heating and melting 12000 kg of copper
- corresponds to the energy produced by of one nuclear power plant during about 10 seconds

Could this damage equipment: **How fast can this energy be released?**

# LHC Powering in 8 Sectors

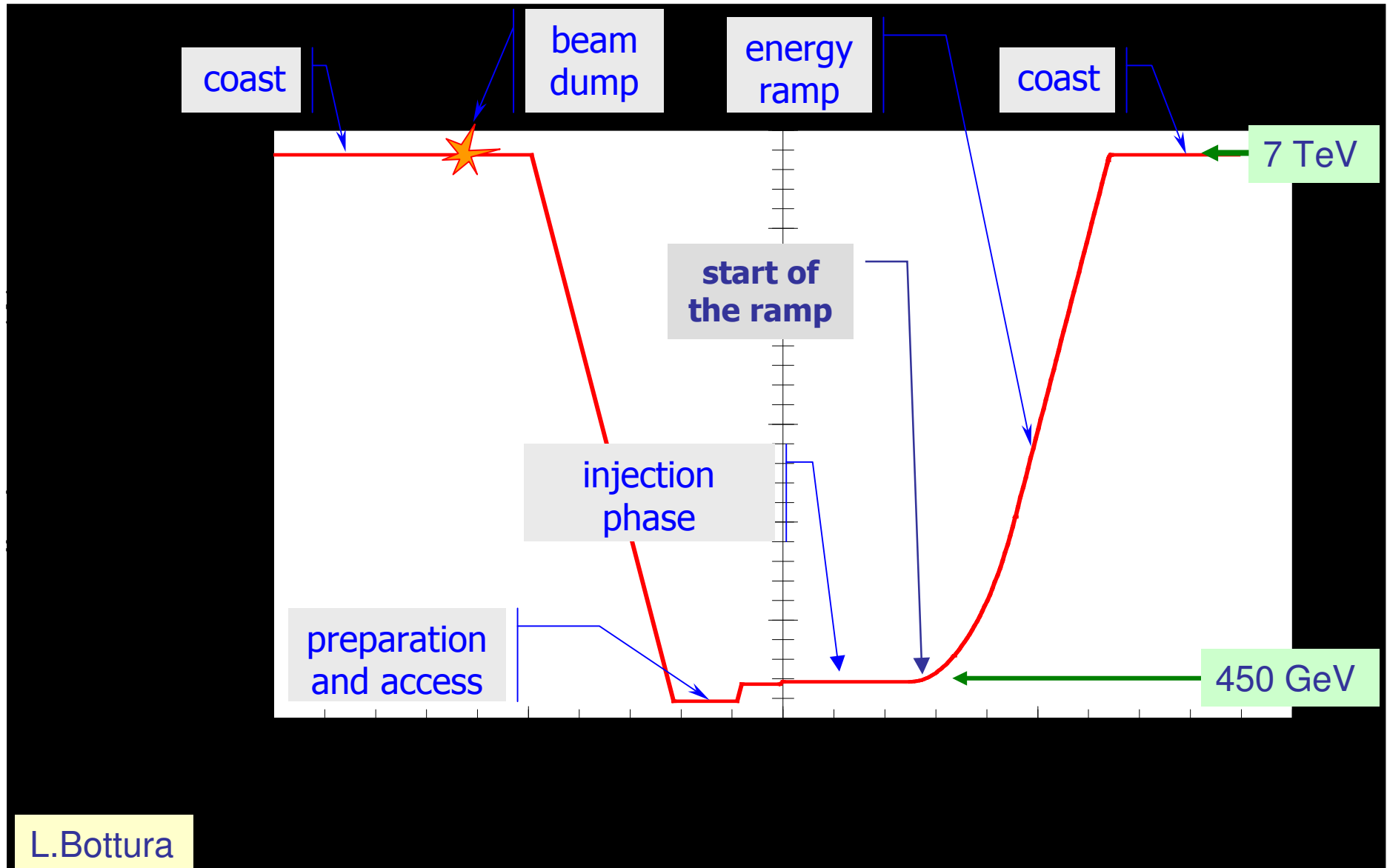


- Main DC power feed at even points (MB, MQ)
- Some DC power feed at odd points

Powering Sectors allow for progressive "Hardware Commissioning" started two years before beam

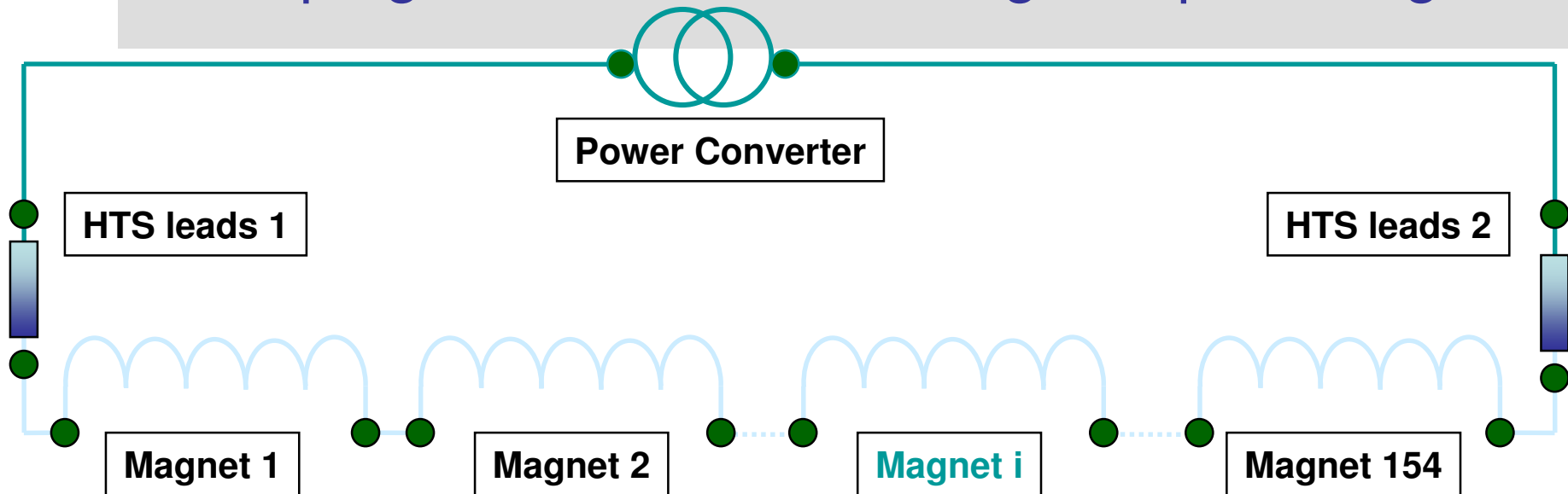


# Charging the energy: LHC magnetic cycle



L.Bottura

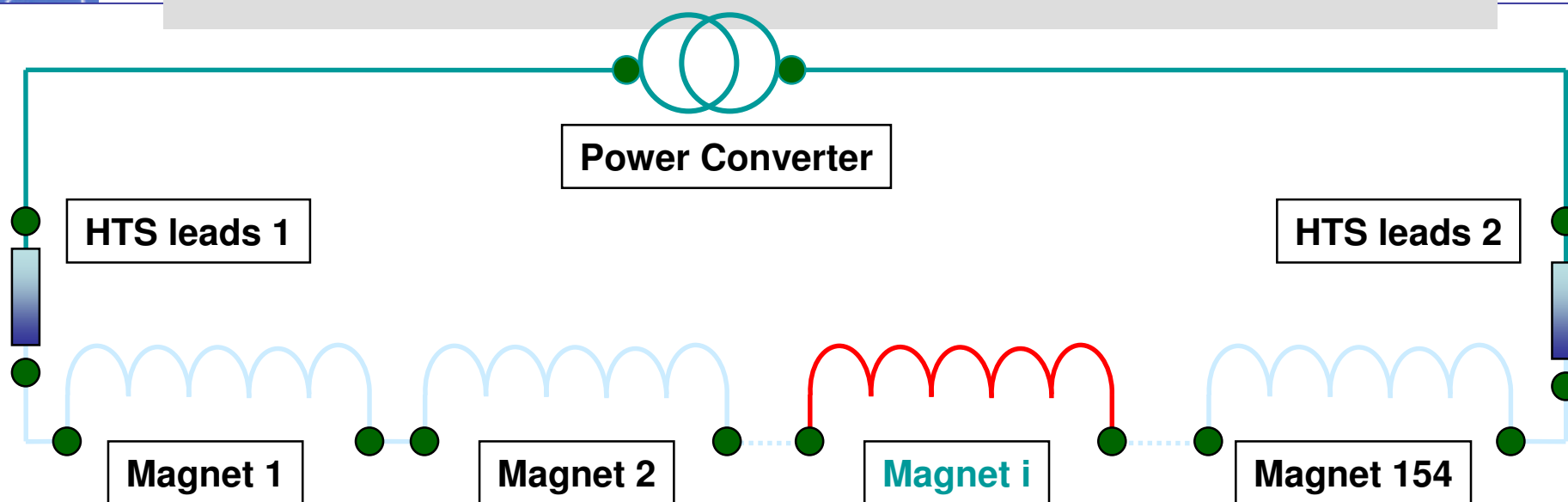
# Ramping the current in a string of dipole magnet



- LHC powered in eight sectors, each with 154 dipole magnets
- Time for the energy ramp is about 20-30 min (Energy from the grid)
- Time for discharge is about the same (Energy back to the grid)



# Quench - Emergency discharge of energy ...



- assume one magnet quenches
- assume the magnets in the string have to be discharged in, say, 200 ms

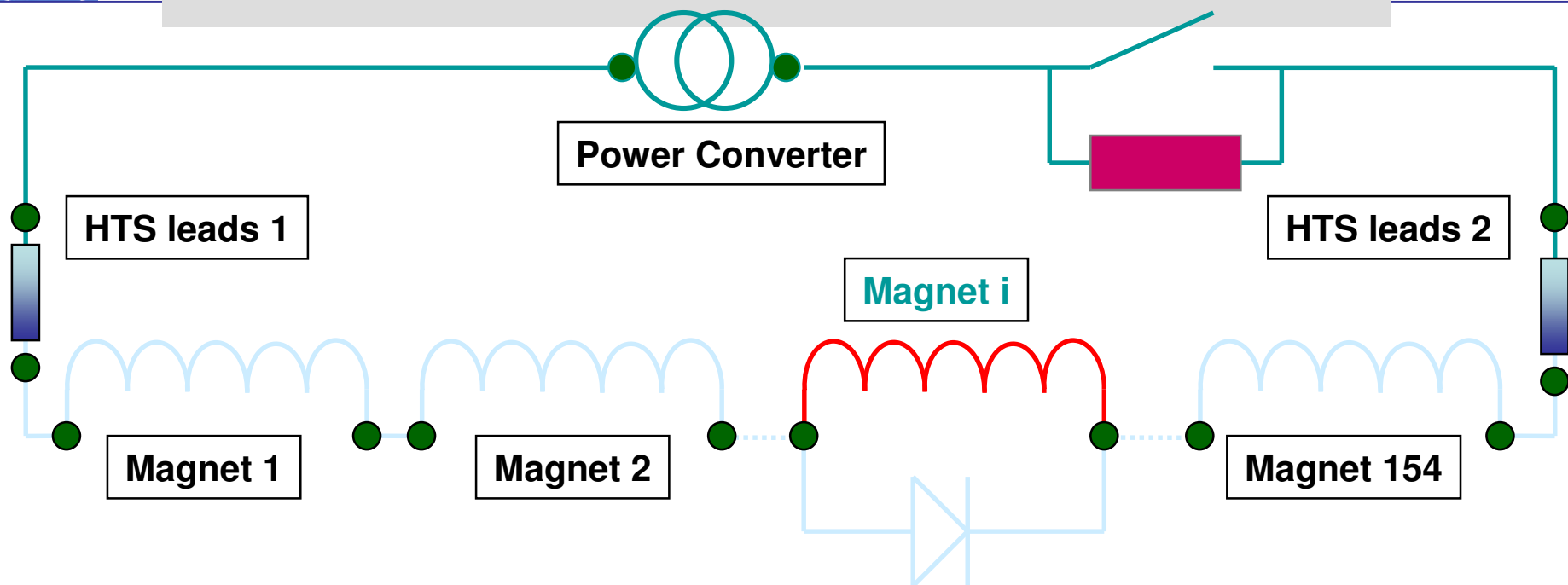
$$U_{\text{discharge\_1}} := \frac{L_{\text{dipole}} \cdot I_{\text{dipole}}}{0.2\text{s}}$$

$$U_{\text{discharge\_1}} = 6.426 \times 10^3 \text{ V}$$

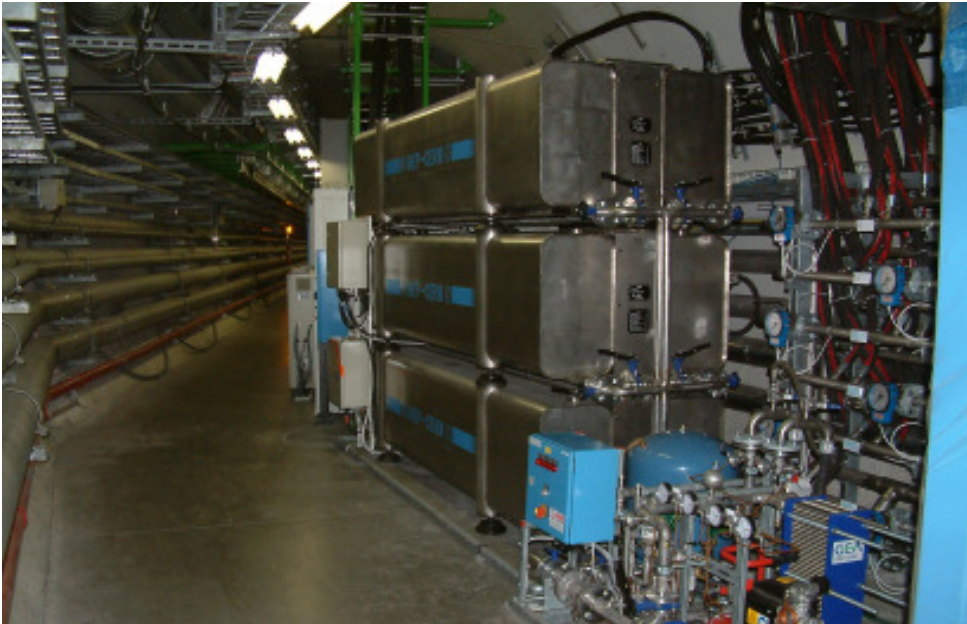
$$U_{\text{discharge\_154}} := \frac{154 L_{\text{dipole}} \cdot I_{\text{dipole}}}{0.2\text{s}}$$

$$U_{\text{discharge\_154}} = 9.896 \times 10^5 \text{ V}$$

## .....and how it being done in the LHC



- when one magnet quenches, quench heaters are fired for this magnet
- the current in the quenched magnet decays in about 200 ms
- the current in all other magnets flows through the bypass diode that can stand the current for about 100-200 seconds



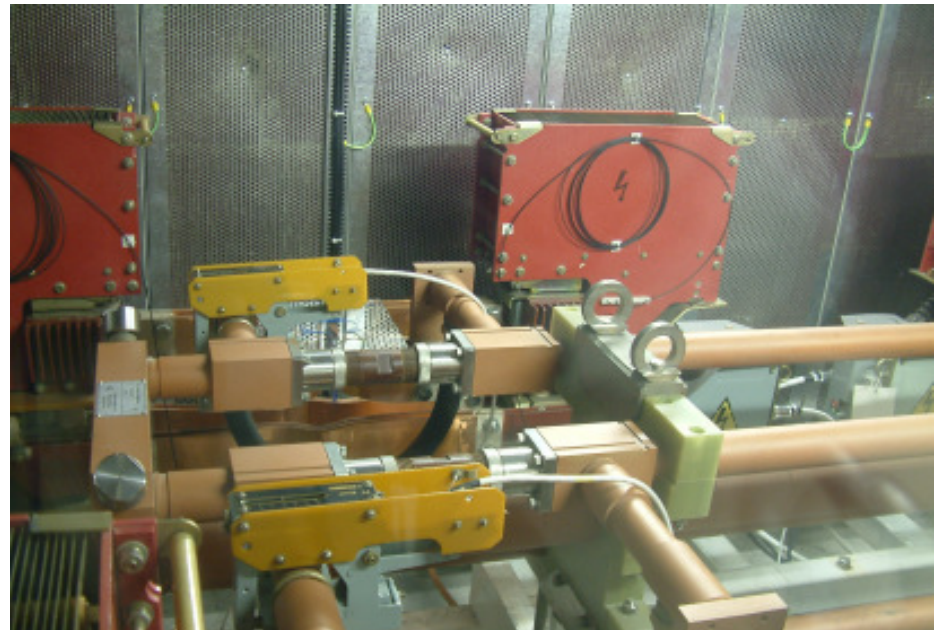
Energy extraction resistors MB



Energy extraction switch house 13 kA



Diode for 13 kA



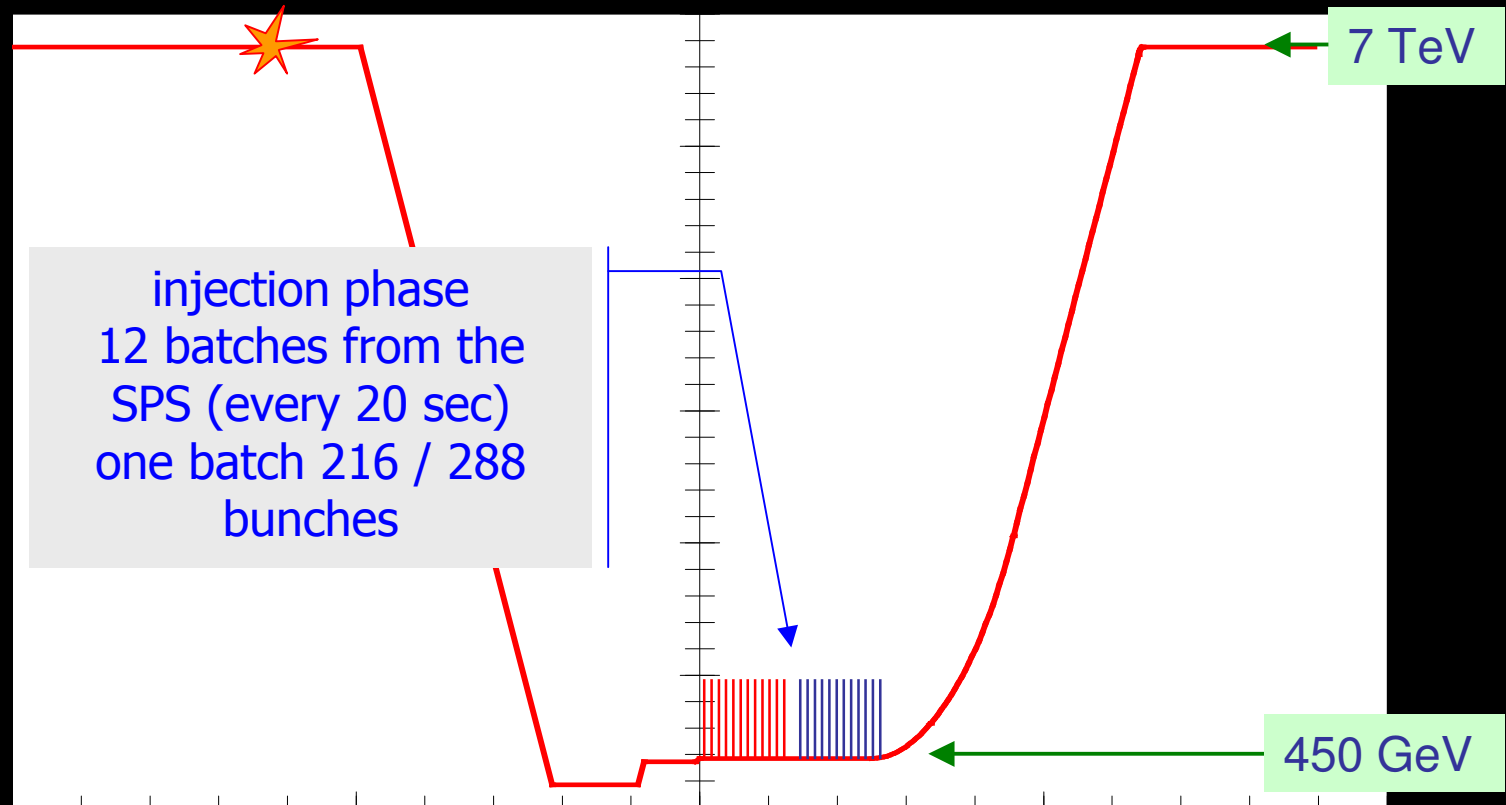
Energy extraction switch 13 kA



# Beam operation and machine protection



# LHC magnetic cycle - Beam injection



L.Bottura



## Regular (very healthy) operation

Assuming that the beams are colliding at 7 TeV

Single beam lifetime larger than 100 hours.....

- **corresponds to a** loss of about 1 kW / beam
- **far** below the cooling power of the cryogenic system, **even if all particles would be slowly lost at 1.9 K**
- **losses should be** either distributed across the machine **or** captured in the warm cleaning insertions

Collision of beams with a luminosity of  $10^{34} \text{ cm}^{-2}\text{s}^{-1}$

- lifetime **of the beam** dominated by collisions
- $10^9$  protons / **second lost per beam / per experiment (in IR 1 and IR 5 - high luminosity insertions) - this is about 1.2 kW**
- large heat load **to close-by superconducting quadrupoles**
- heavy shielding **around the high luminosity IPs**

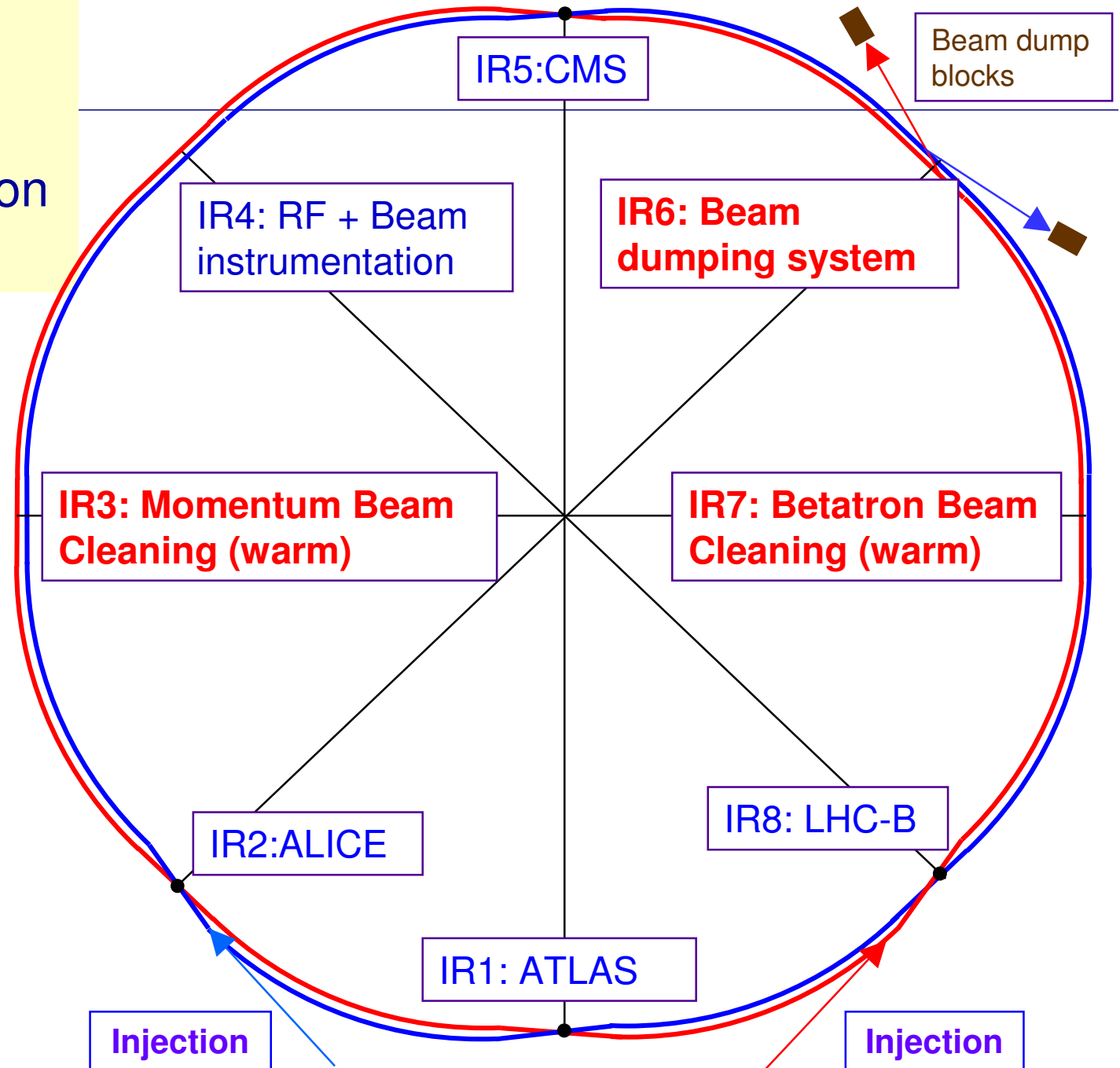


## End of data taking in normal operation

- Luminosity lifetime estimated to be approximately 10 h (after 10 hours only 1/3 of initial luminosity)
  - Beam current somewhat reduced - but not much
  - Energy per beam still about 200-300 MJ
  - Beams are extracted in beam dump blocks
- 
- The only component that can stand a fast loss of the full beam at top energy is the beam dump block - all other components would be damaged
  - At 7 TeV, fast beam losses with an intensity of about **5% of one “nominal bunch (from 2808)”** could damage superconducting coils

# LHC ring

3 insertions for machine protection systems







# Beam losses into material

- Proton losses lead to particle cascades in materials
- The energy deposition leads to a temperature increase
- For the maximum energy deposition as a function of material there is no straightforward expression
- Programs such as FLUKA are being used for the calculation of the energy deposition

Magnets could quench.....

- **beam lost - re-establish condition takes several hours**

The material could be damaged.....

- **melting**
- **losing their performance (mechanical strength)**

Repair could take several weeks or more



## Damage of material for impact of a pencil beam

Maximum energy deposition in the proton cascade (one proton)  $E_{\max\_Cu} := 1.5 \cdot 10^{-5} \frac{\text{J}}{\text{kg}}$

Specific heat of copper is  $c_{Cu\_spec} = 384.5600 \frac{\text{J}}{\text{kg K}}$

To heat 1 kg copper by, say, by  $\Delta T := 500\text{K}$ , one needs:  $c_{Cu\_spec} \cdot \Delta T \cdot 1\text{kg} = 1.92 \times 10^5 \text{J}$

Number of protons to deposit this energy is:  $\frac{c_{Cu\_spec} \cdot \Delta T}{E_{\max\_Cu}} = 1.28 \times 10^{10}$  copper

Maximum energy deposition in the proton cascade (one proton)  $E_{\max\_C} := 2.0 \cdot 10^{-6} \frac{\text{J}}{\text{kg}}$

Specific heat of graphite is  $c_{C\_spec} = 710.6000 \frac{\text{J}}{\text{kg K}}$

To heat 1 kg graphite by, say, by  $\Delta T := 1500\text{K}$ , one needs:  $c_{C\_spec} \cdot \Delta T \cdot 1\text{kg} = 1.07 \times 10^6 \text{J}$

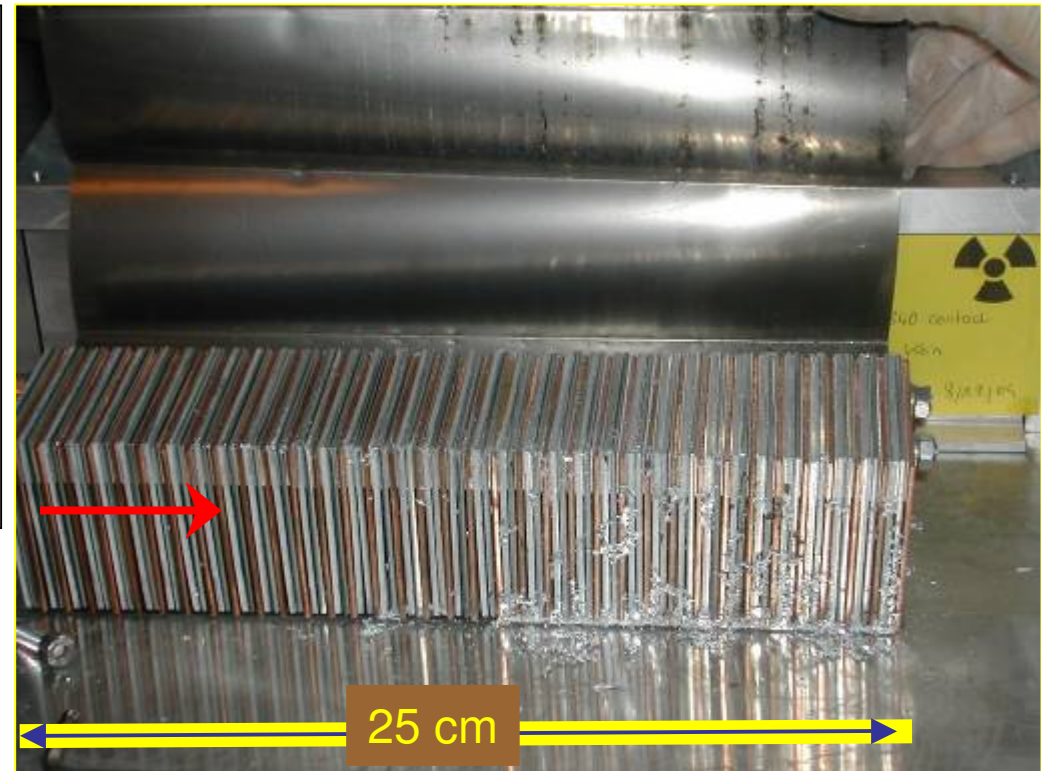
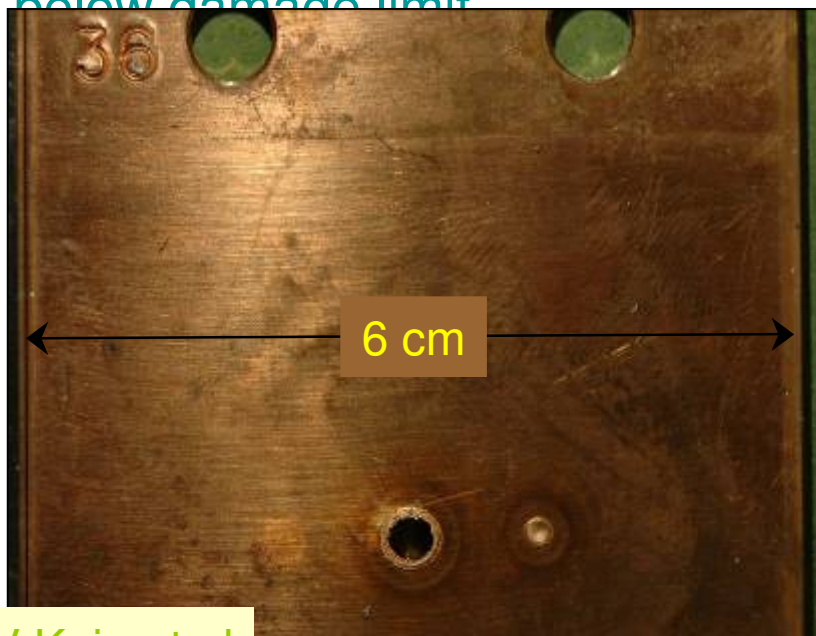
Number of protons to deposit this energy is:  $\frac{c_{C\_spec} \cdot \Delta T}{E_{\max\_C}} = 5.33 \times 10^{11}$  graphite

# SPS experiment: Beam damage at 450 GeV

## Controlled SPS experiment

- $8 \cdot 10^{12}$  protons clear damage
- beam size  $\sigma_{x/y} = 1.1\text{mm}/0.6\text{mm}$   
above damage limit
- $2 \cdot 10^{12}$  protons

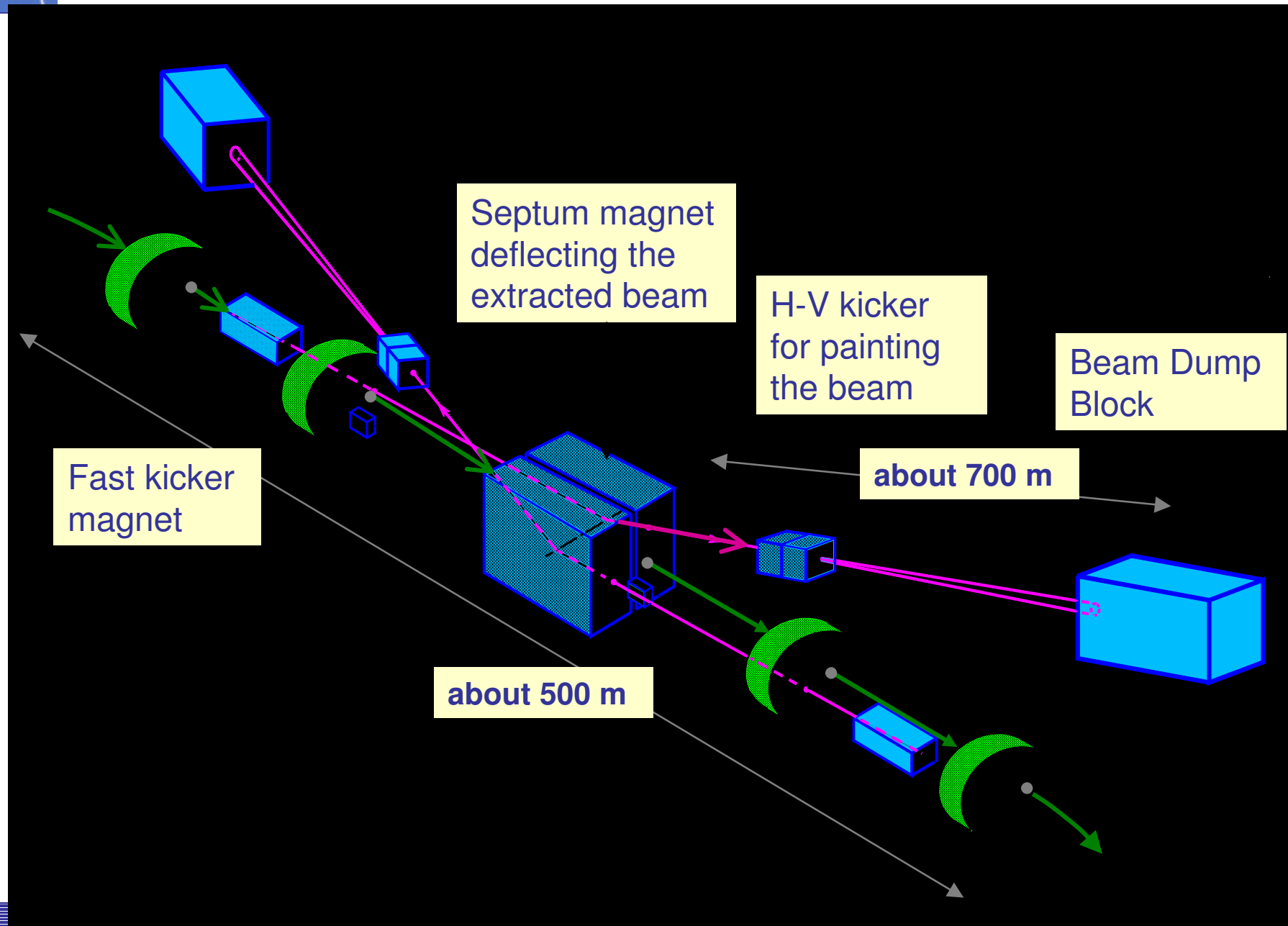
below damage limit



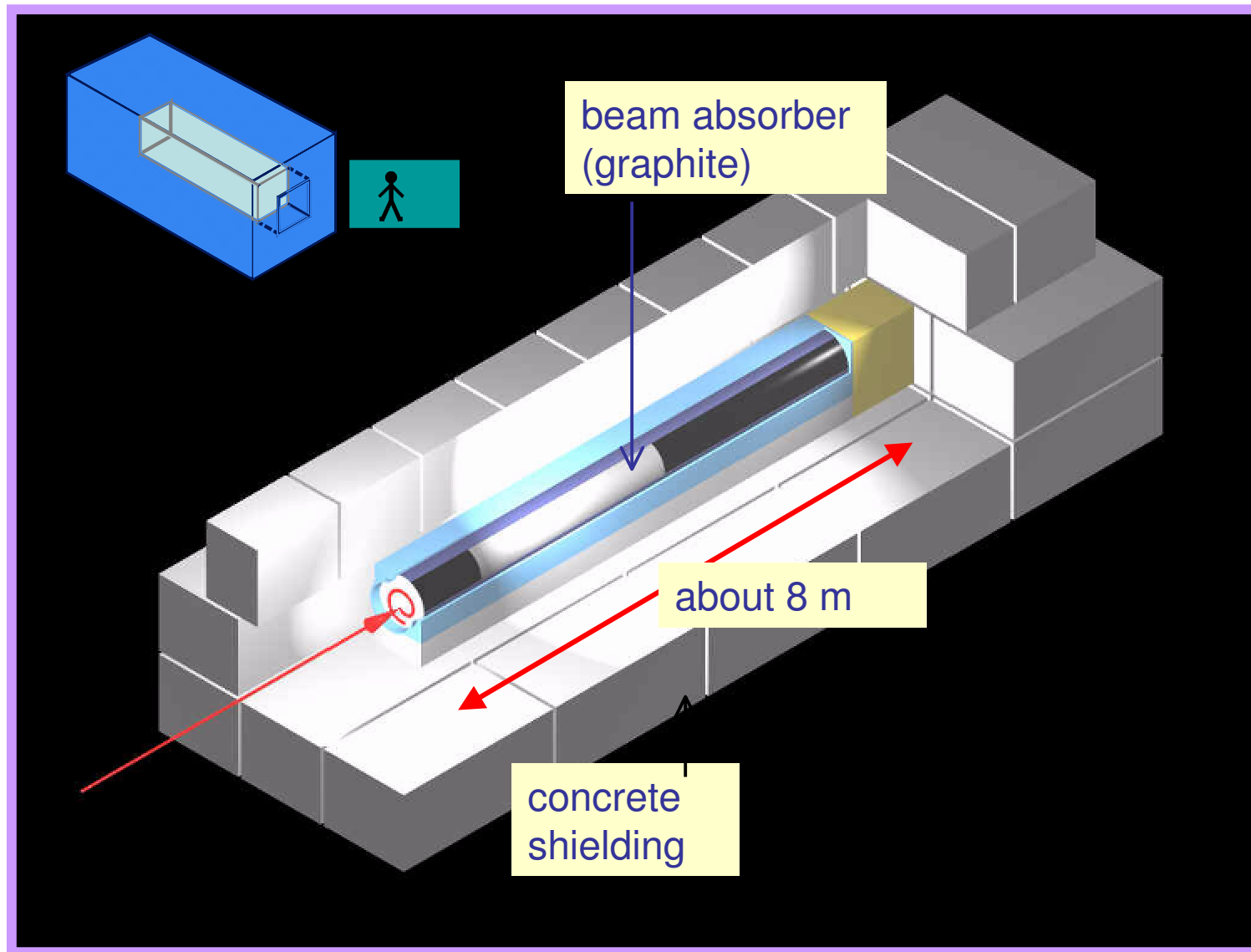
0.1 % of the full LHC  
beams



# Schematic layout of beam dump system in IR6



# Beam Dump Block - Layout



L.Bruno

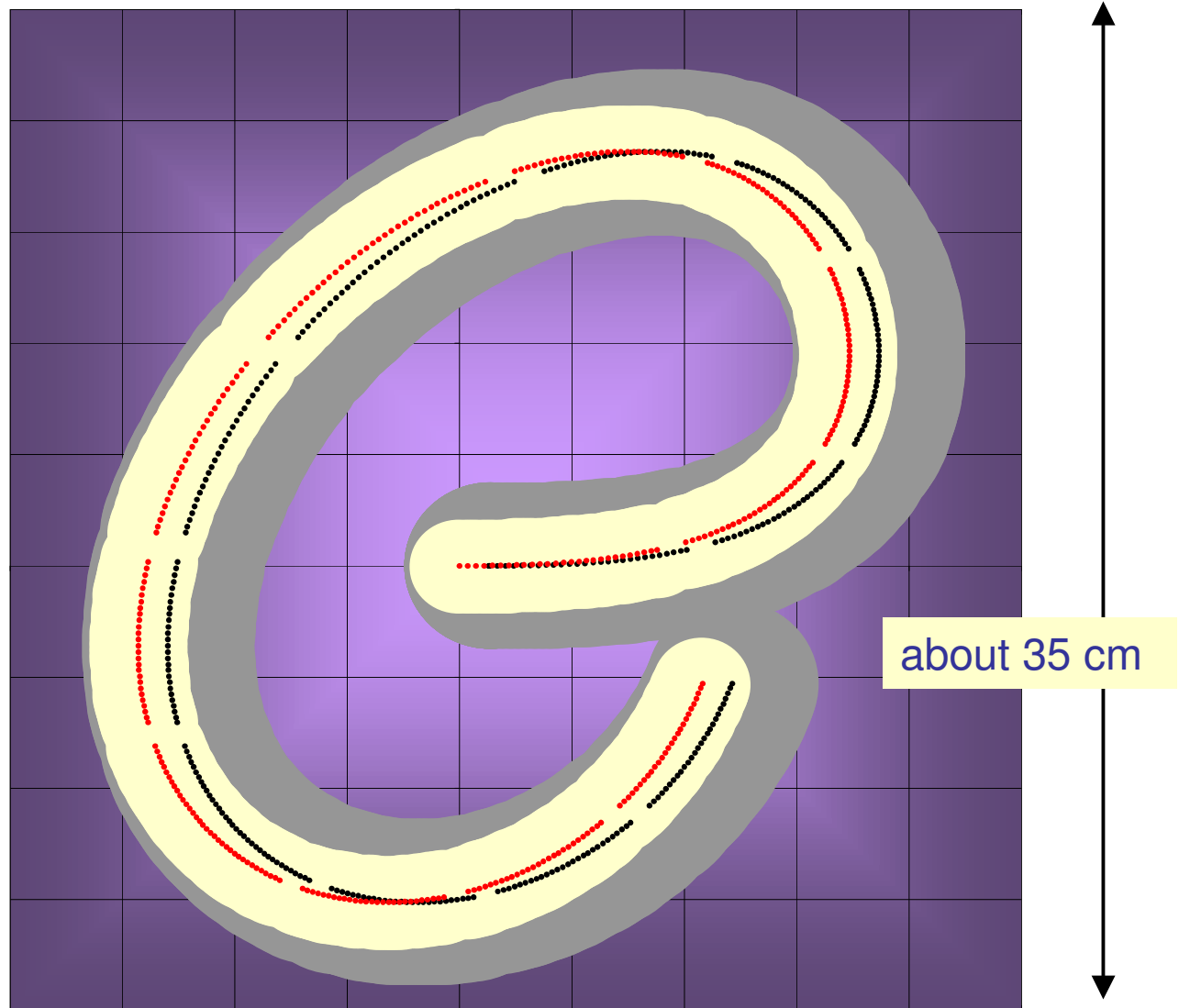
# Beam on Beam Dump Block

initial transverse beam dimension in the LHC about 1 mm

beam is blown up due to long distance to beam dump block

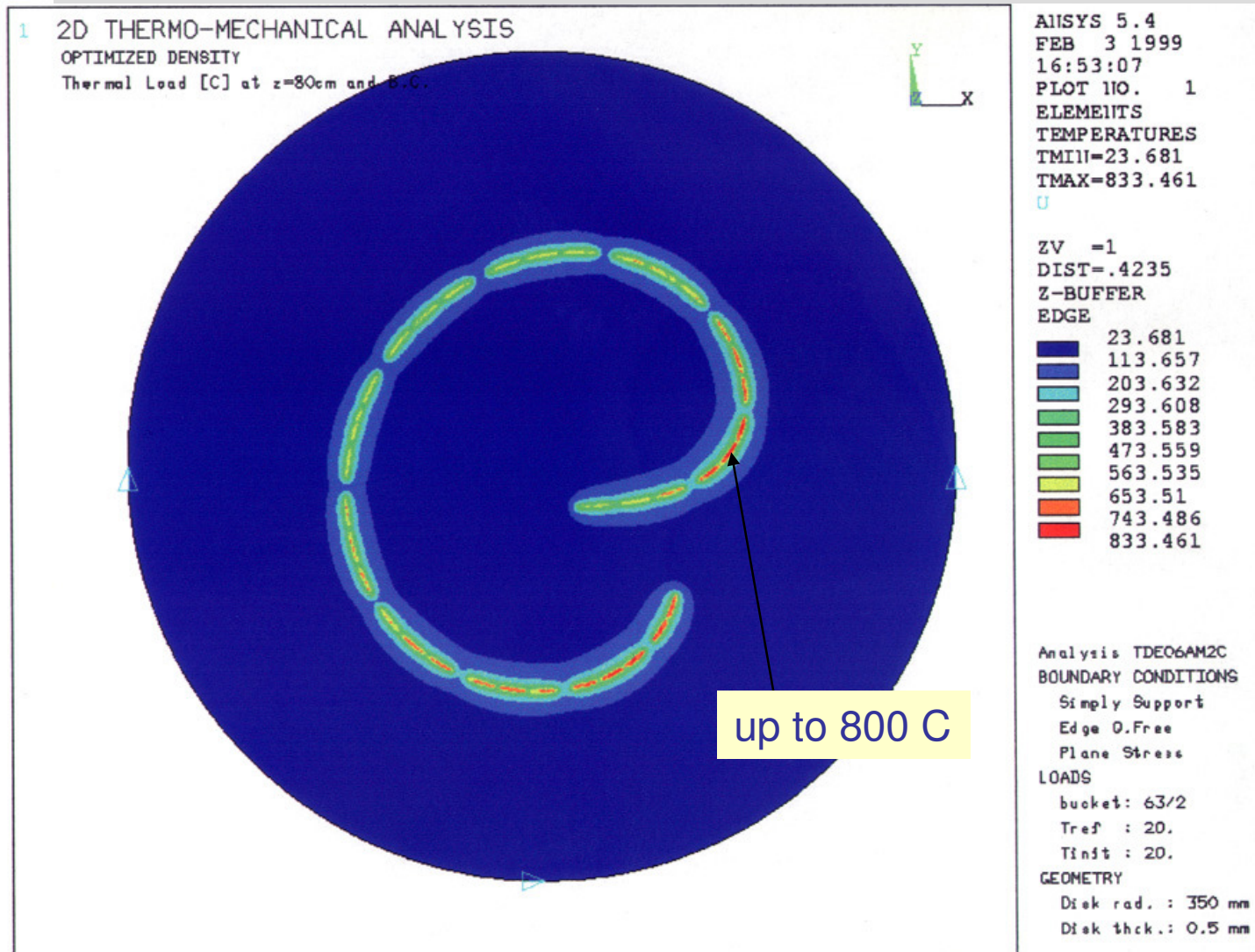
additional blow up due to fast dilution kickers: painting of beam on beam dump block

beam impact within less than 0.1 ms





# Temperature of beam dump block at 80 cm inside



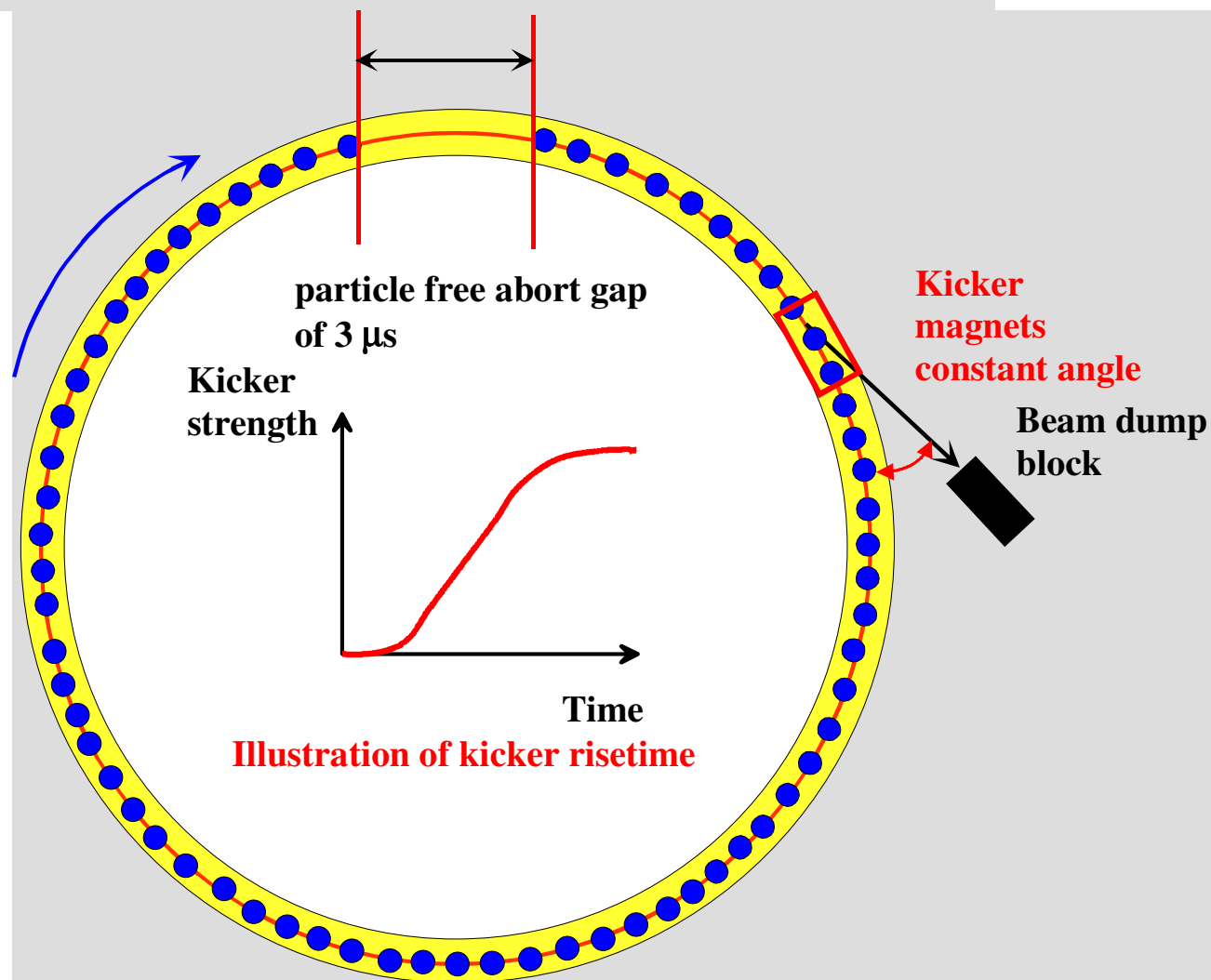
L.Bruno: Thermo-Mechanical Analysis with ANSYS

# Requirement for clean beam dump

Beam dump must be synchronised with particle free gap

Strength of kicker and septum magnets must match energy of the beam

« Particle free gap » must be free of particles







# Lifetime of the beam with nominal intensity at 7 TeV

Beam lifetime	Beam power into equipment (1 beam)	Comments
100 h	1 kW	Healthy operation
10 h	10 kW	Operation acceptable, <b>collimation must absorb large fraction of beam energy</b> (approximately beam losses = cryogenic cooling power at 1.9 K)
0.2 h	500 kW	<b>Operation only</b> possibly for <b>short time</b> , collimators must be very efficient
1 min	6 MW	Equipment or operation <b>failure</b> - operation not possible - <b>beam must be dumped</b>
<< 1 min	> 6 MW	<b>Beam</b> must be <b>dumped VERY FAST</b>

Failures will be a part of the regular operation and **MUST** be anticipated



## Basic concept of two stage collimation

Jaws (blocks of solid materials such as copper, graphite, ....) very close to the beam to absorb **more than 99.9 % of protons** that would be lost

**Primary collimators:** Intercept primary halo

**Impact parameter:**  $\sim 1 \mu\text{m}$

Scatter protons of primary halo

Convert primary halo to secondary off-momentum halo

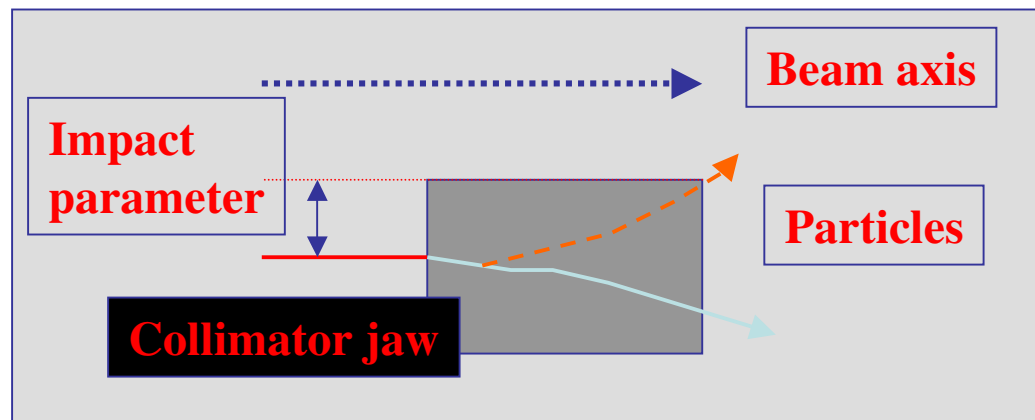
**Secondary collimators:**

Intercept secondary halo

**Impact parameter:**  $\sim 200 \mu\text{m}$

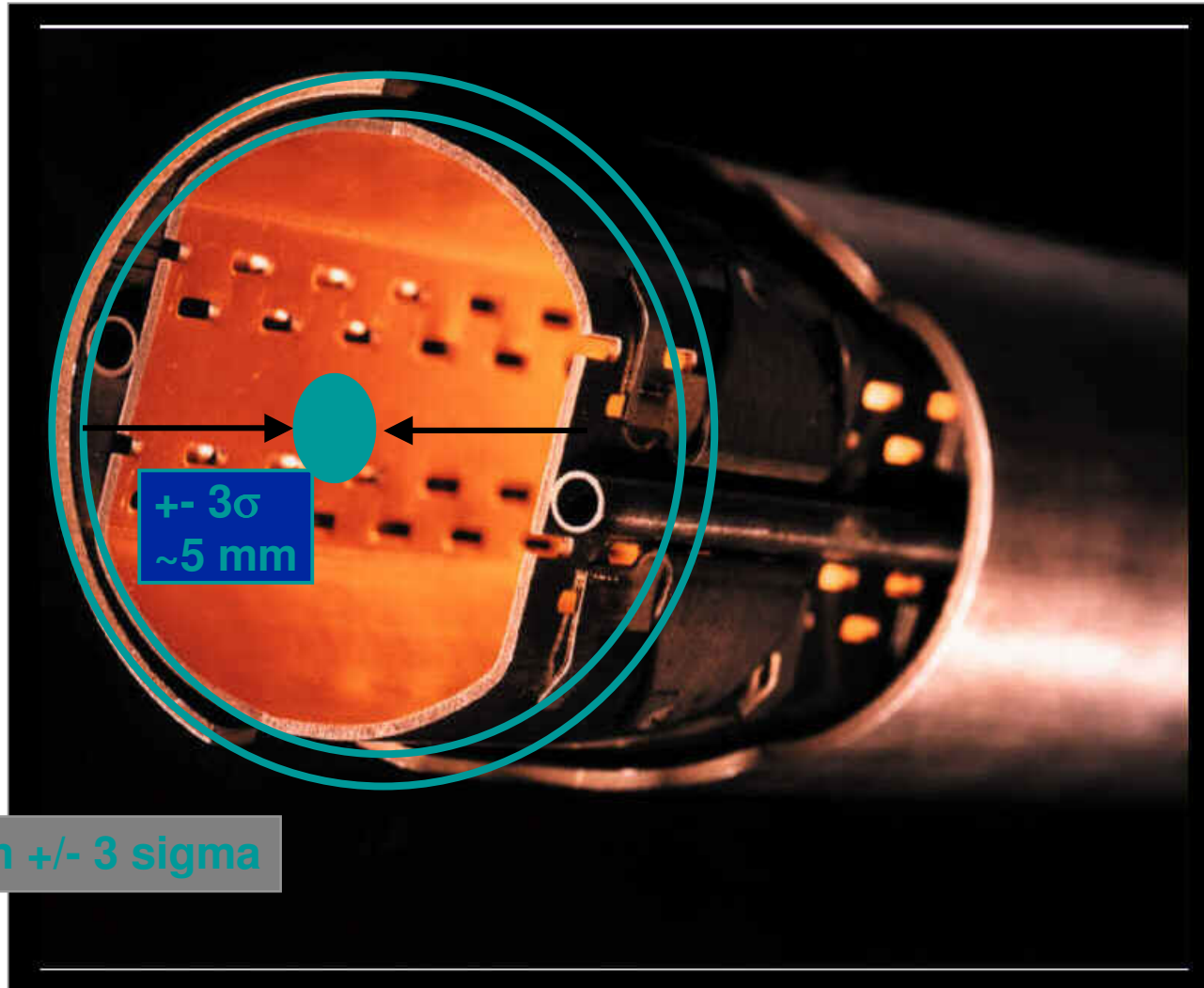
Absorb most protons

Leak a small tertiary halo



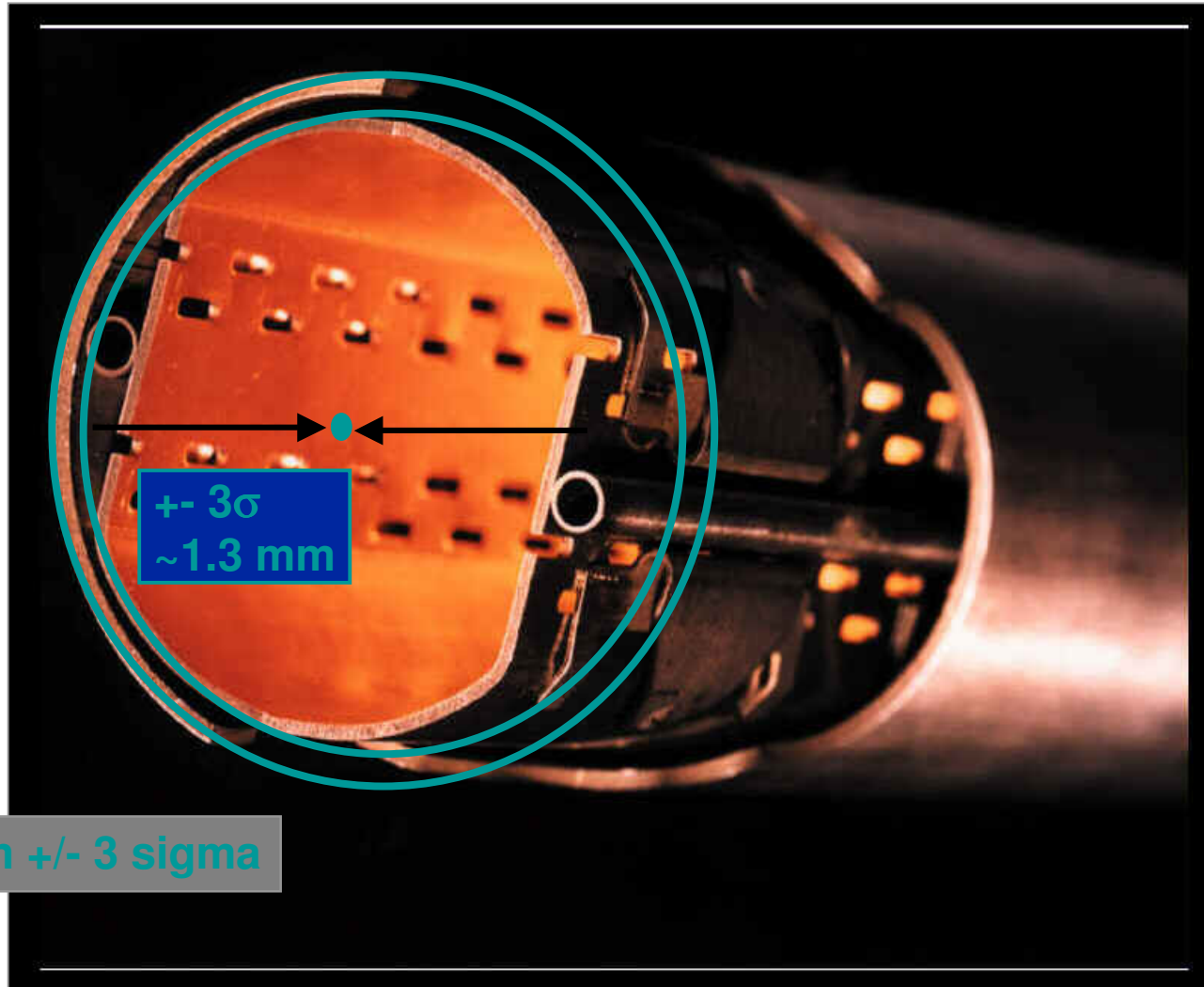
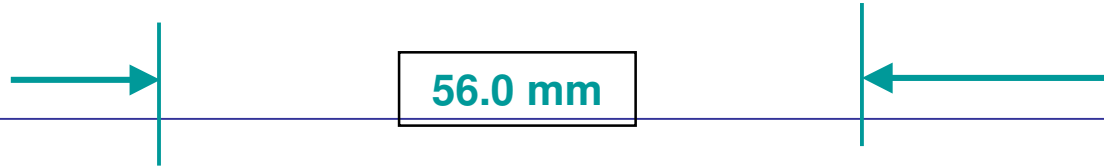


56.0 mm



Beam  $\pm 3\sigma$

Beam in vacuum chamber with beam screen at 450 GeV



Beam +/- 3 sigma

Beam in vacuum chamber with beam screen at 7 TeV

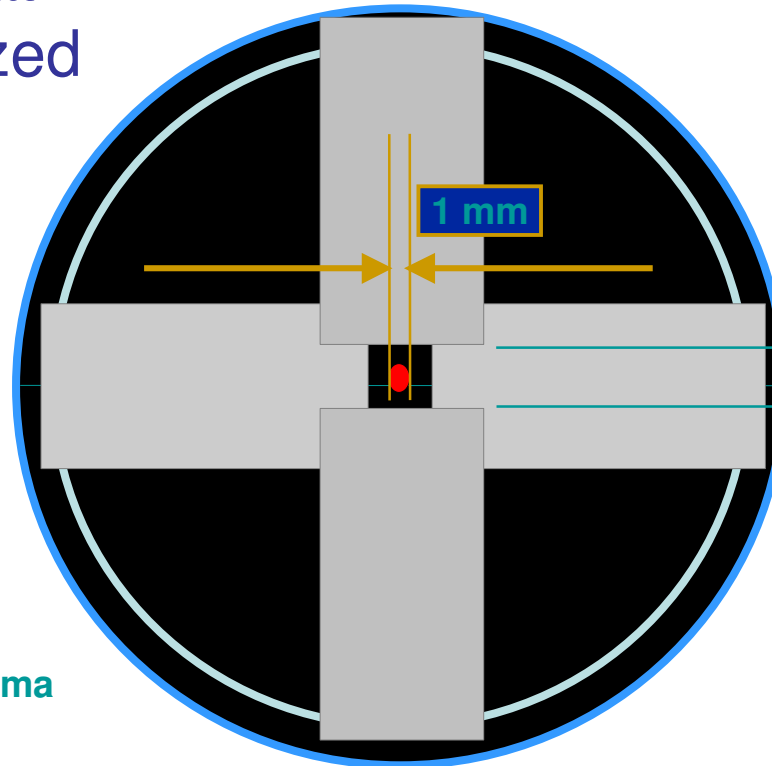


Collimators at  
7 TeV, squeezed  
optics

56.0 mm



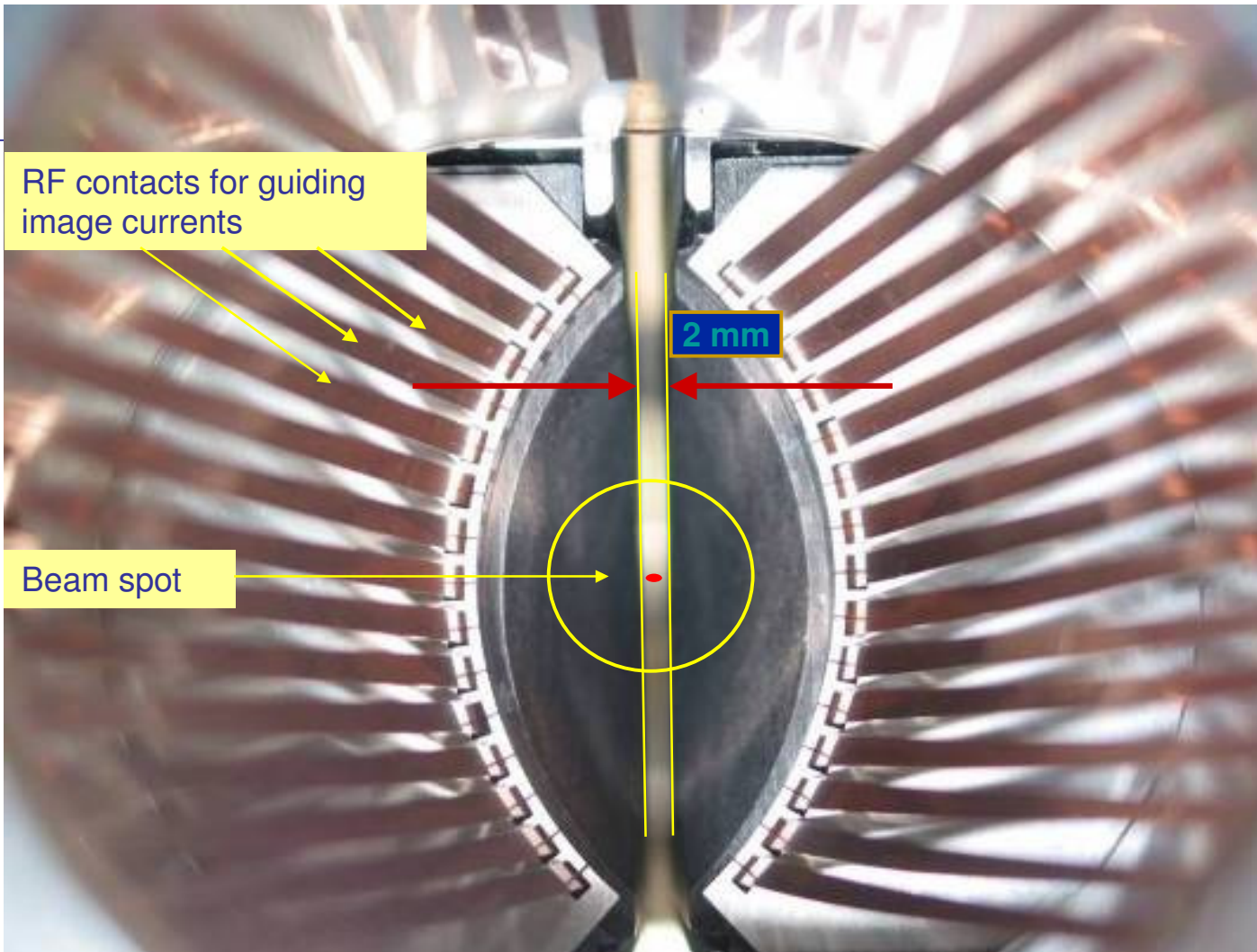
R.Assmanns  
EURO



Beam +/- 3 sigma

+/- 8 sigma  
= 4.0 mm

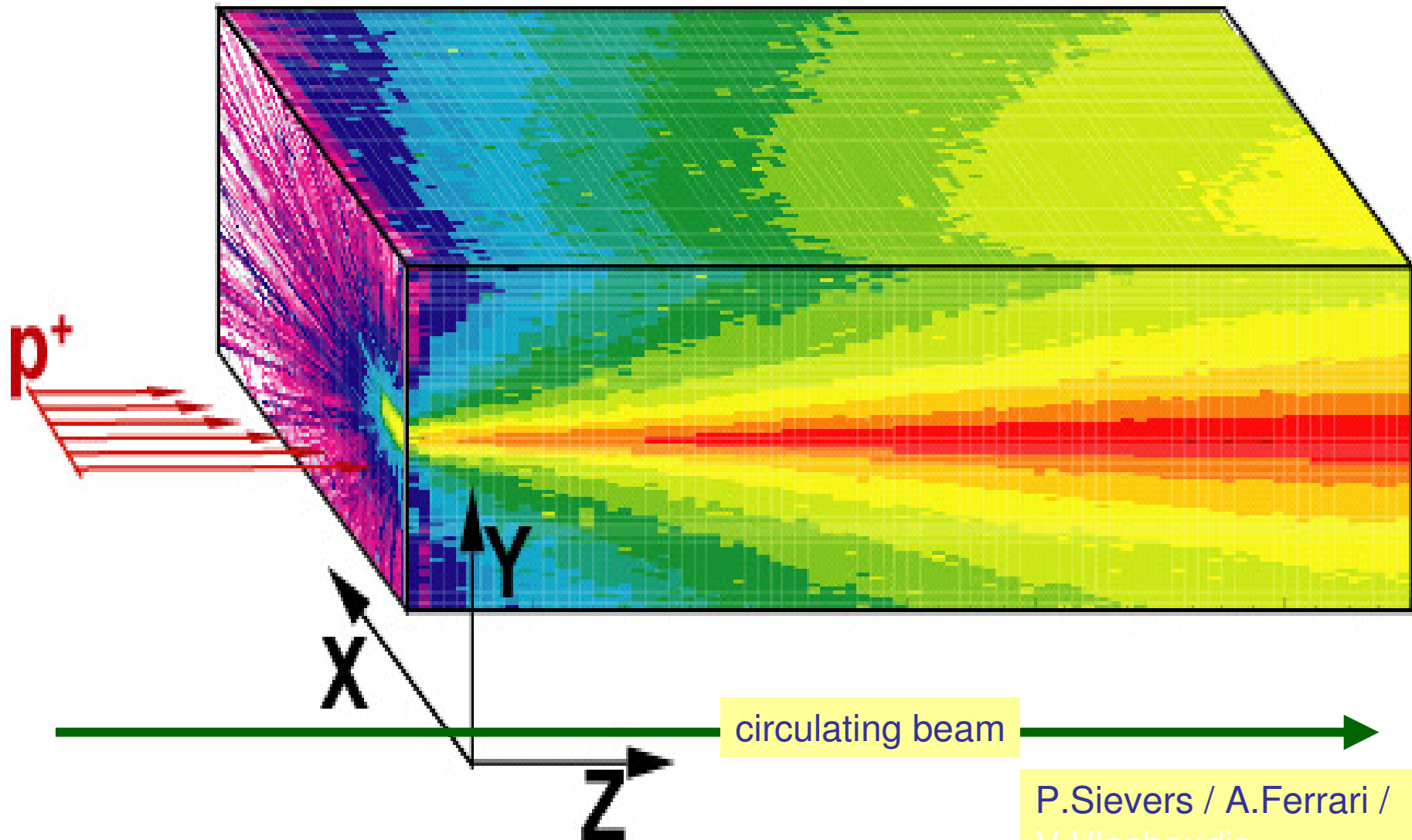
Example: Setting of collimators at 7 TeV - with luminosity optics  
**Beam must always touch collimators first !**





# Accidental kick by the beam dump kicker at 7 TeV

part of beam touches collimators (about 20 bunches from 2800)

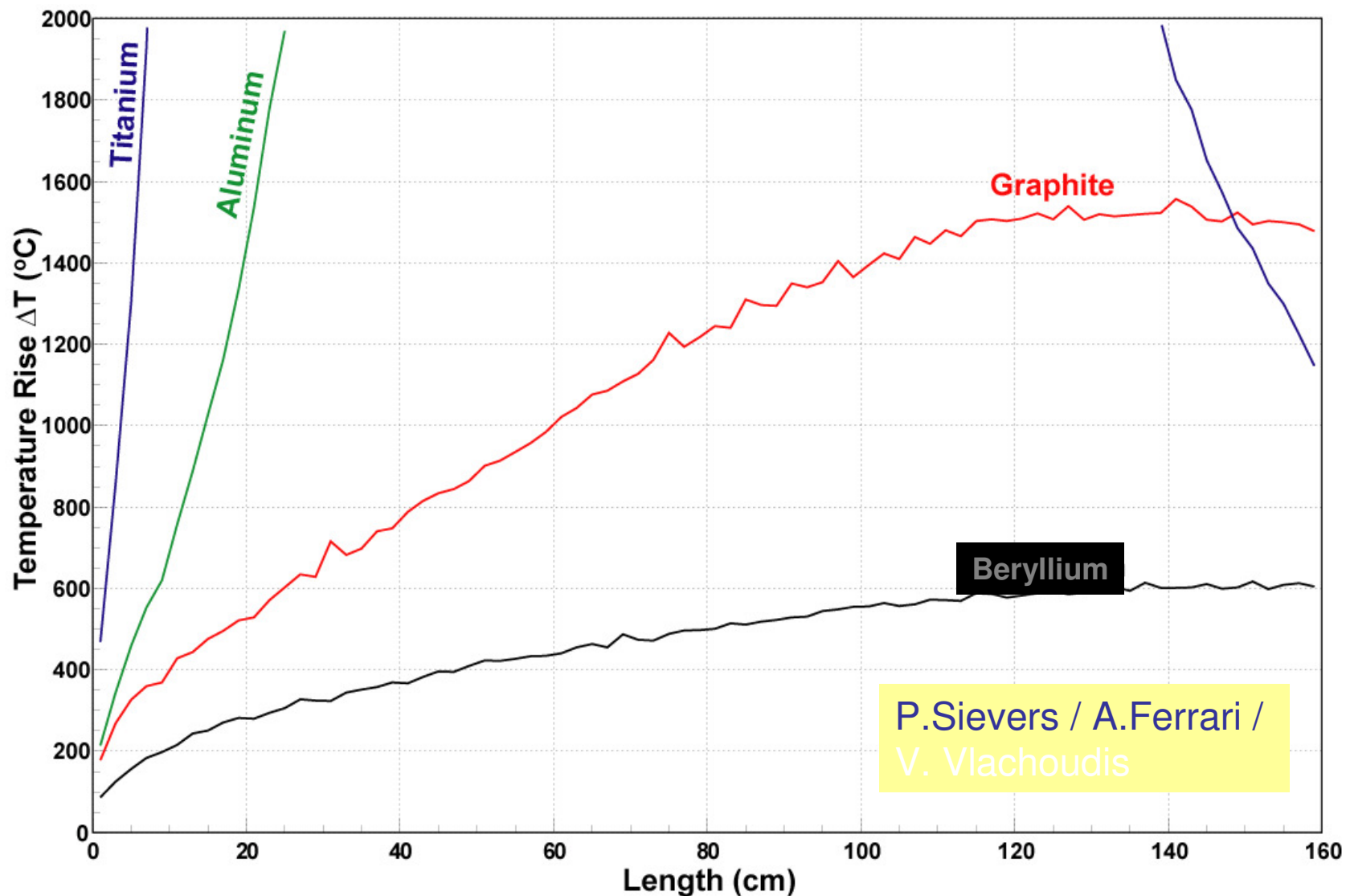


P.Sievers / A.Ferrari /  
V.Vlachoudis



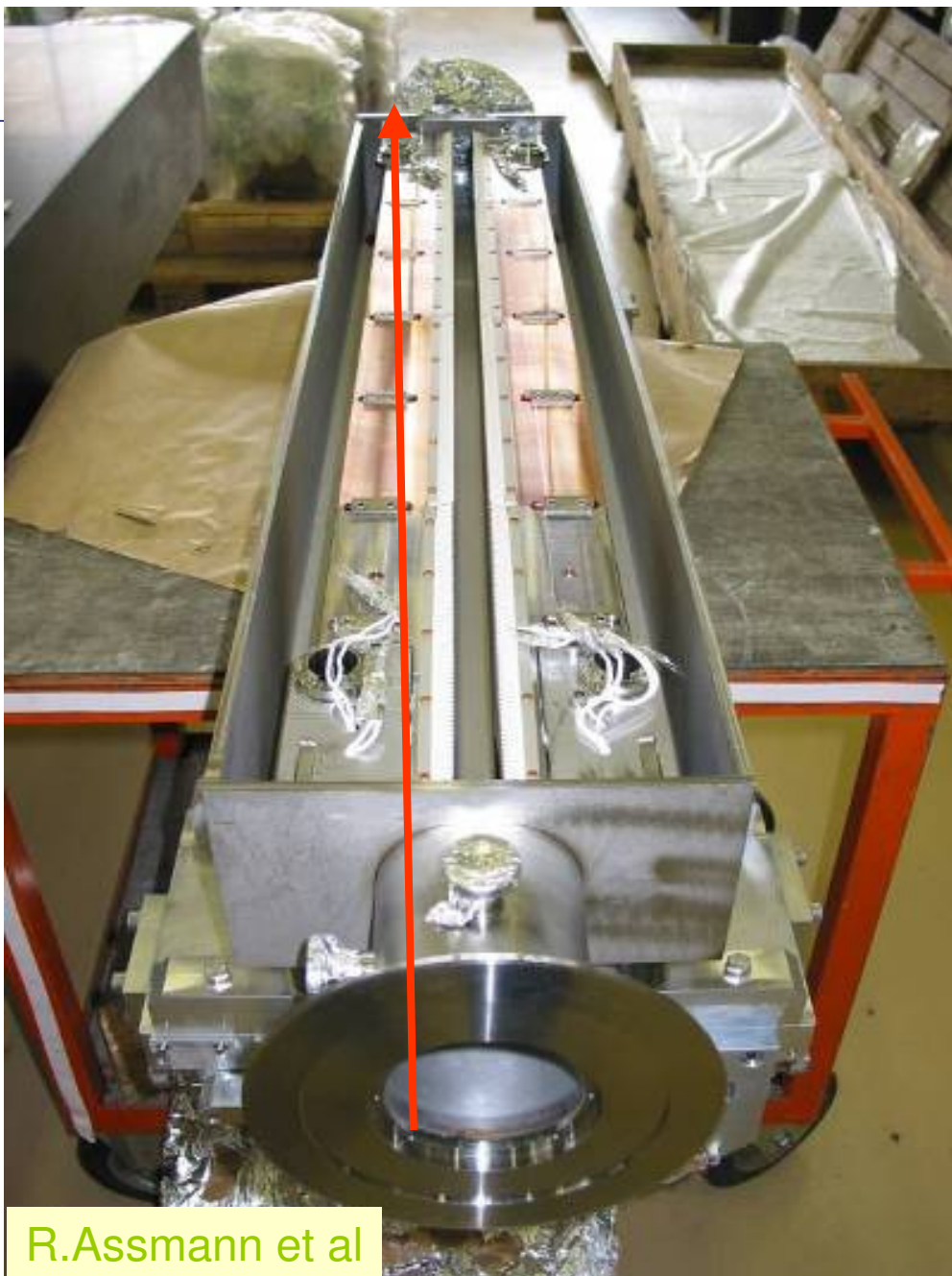
# Accidental kick by the beam dump kicker at 7 TeV

part of beam touches collimators (about 20 bunches from 2808)



P.Sievers / A.Ferrari /  
V. Vlachoudis





R.Assmann et al

## The LHC Phase 1 Collimator

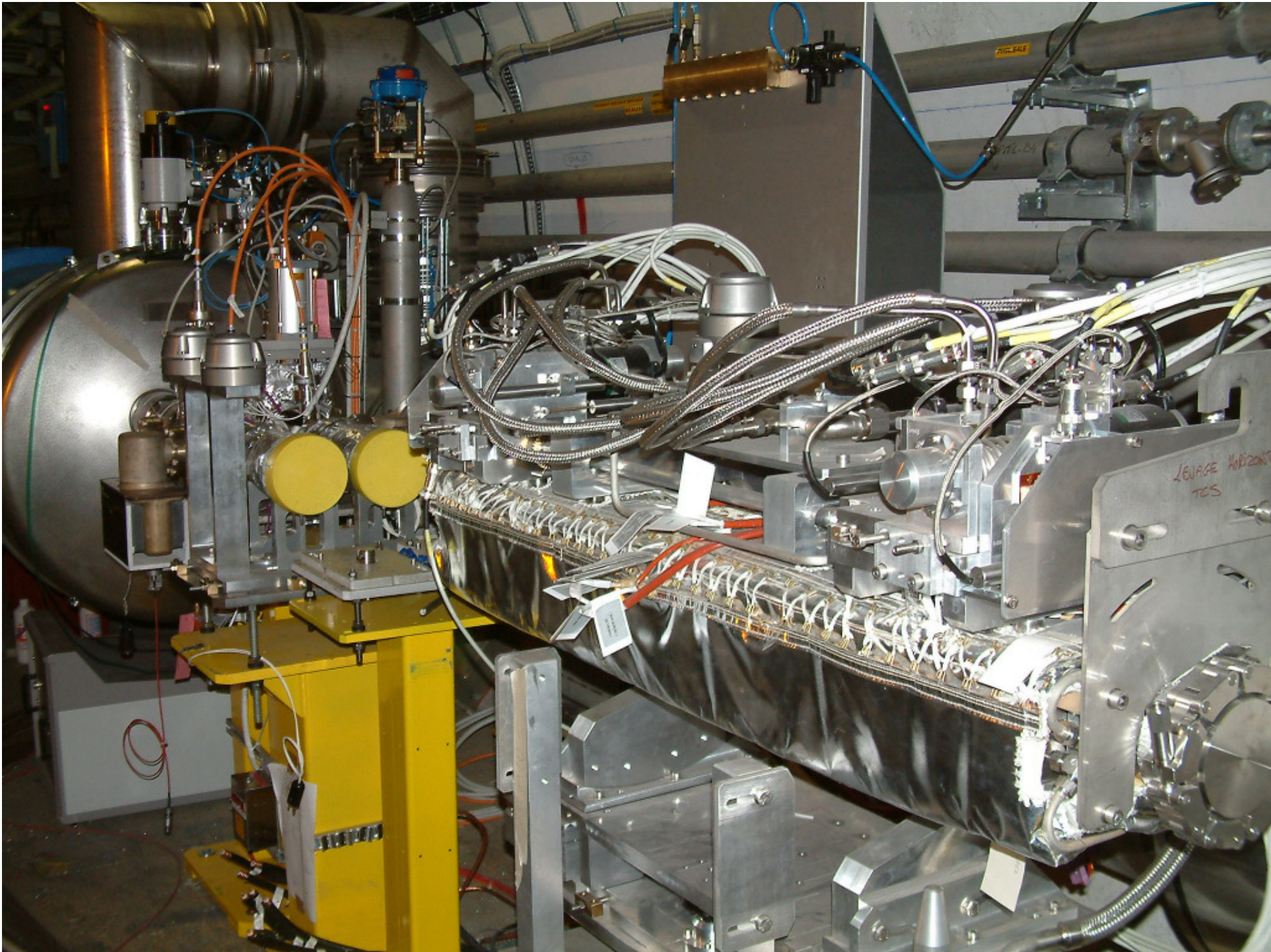
Vacuum tank with two  
jaws installed

Designed for maximum  
robustness:

Advanced Carbon  
Composite material for the  
jaws with water cooling!

First collimator in the tunnel







# Optimisation of Beam Cleaning system

- Requirements for collimation system take into account failure scenarios and imperfect operation
  - Worst case is the impact of about 20 bunches on the collimator due to pre-firing of one dump kicker module
- Material for collimator: low Z material is favoured
- Impedance to be considered - conducting material is favoured
- more exotic materials are considered: copper loaded graphite, beryllium, partially plated copper .....

**Single turn beam loss**  
during injection and  
beam dump

**Passive protection**

- Avoid such failures (high reliability systems - work is ongoing to better estimate reliability)
- **Rely on collimators and beam absorbers**

**Multiple turn beam loss**  
due to many types of failures

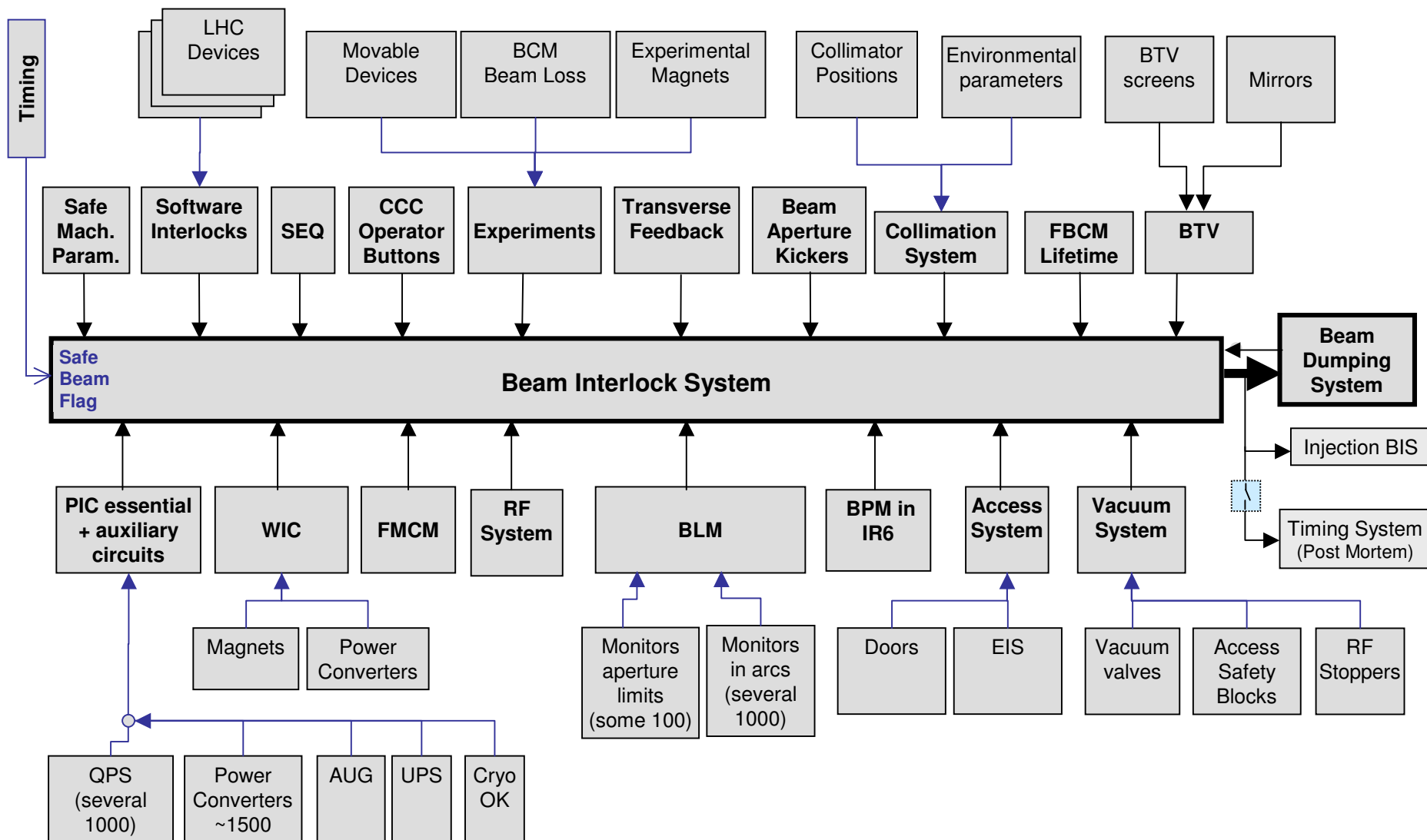
**Active Protection**

- Failure detection (from beam monitors and / or equipment monitoring)
- Issue beam abort signal
- **Fire Beam Dump**

In case of **any failure** or **unacceptable beam lifetime**, the **beam** must be **dumped immediately**, safely into the **beam dump block**



# Beam Interlock System





# Beam Loss Monitors

Primary strategy for protection: Beam loss monitors at collimators and other aperture limitations continuously measure beam losses

- Beam loss monitors indicate increased losses => **MUST BE FAST**

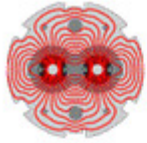
When beam losses exceed threshold

- Beam loss monitors break Beam Permit Loop
- Beam dump sees “No Beam Permit” => dump beams



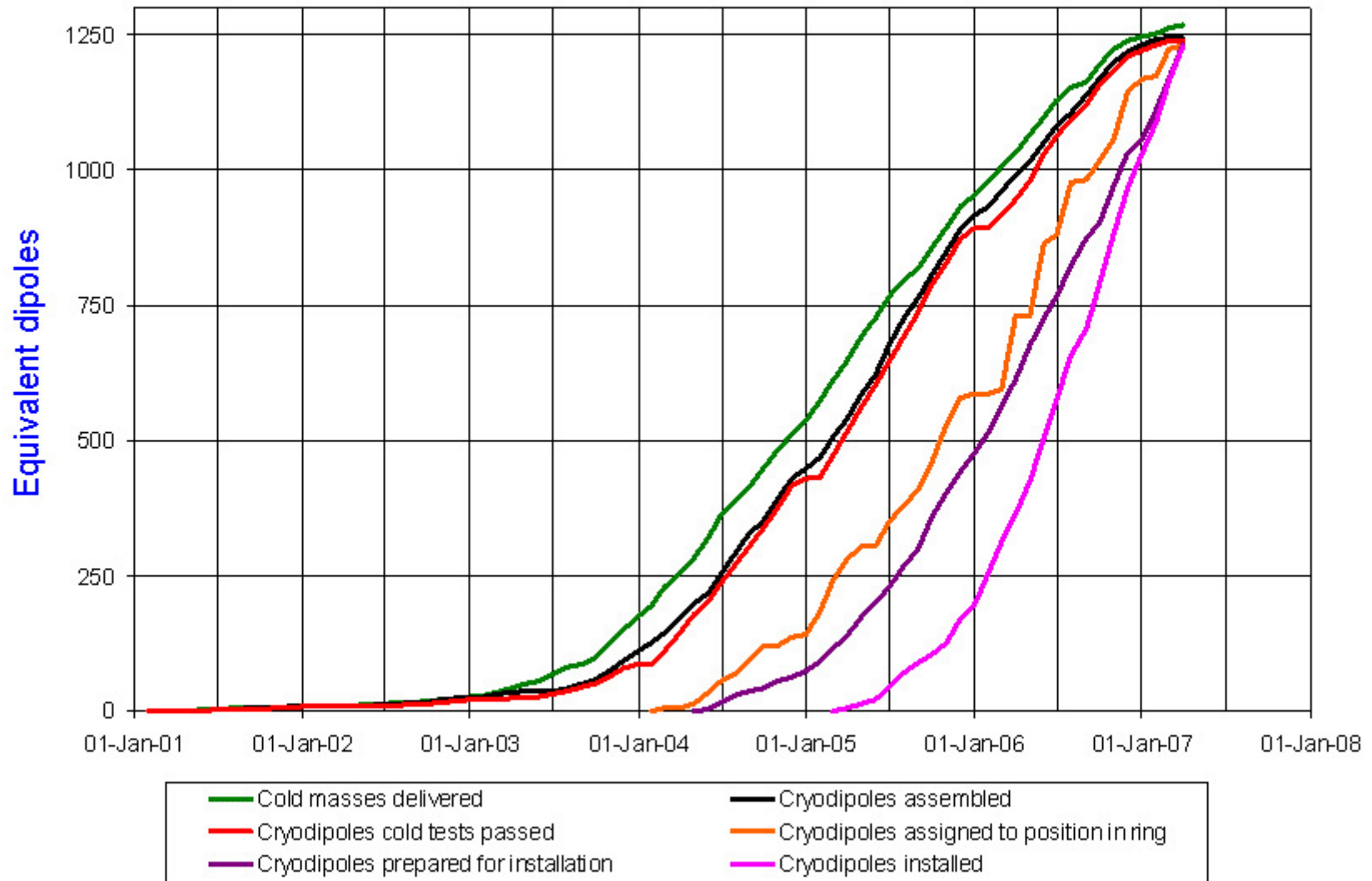
# From construction to operation





# Cryodipole production finished

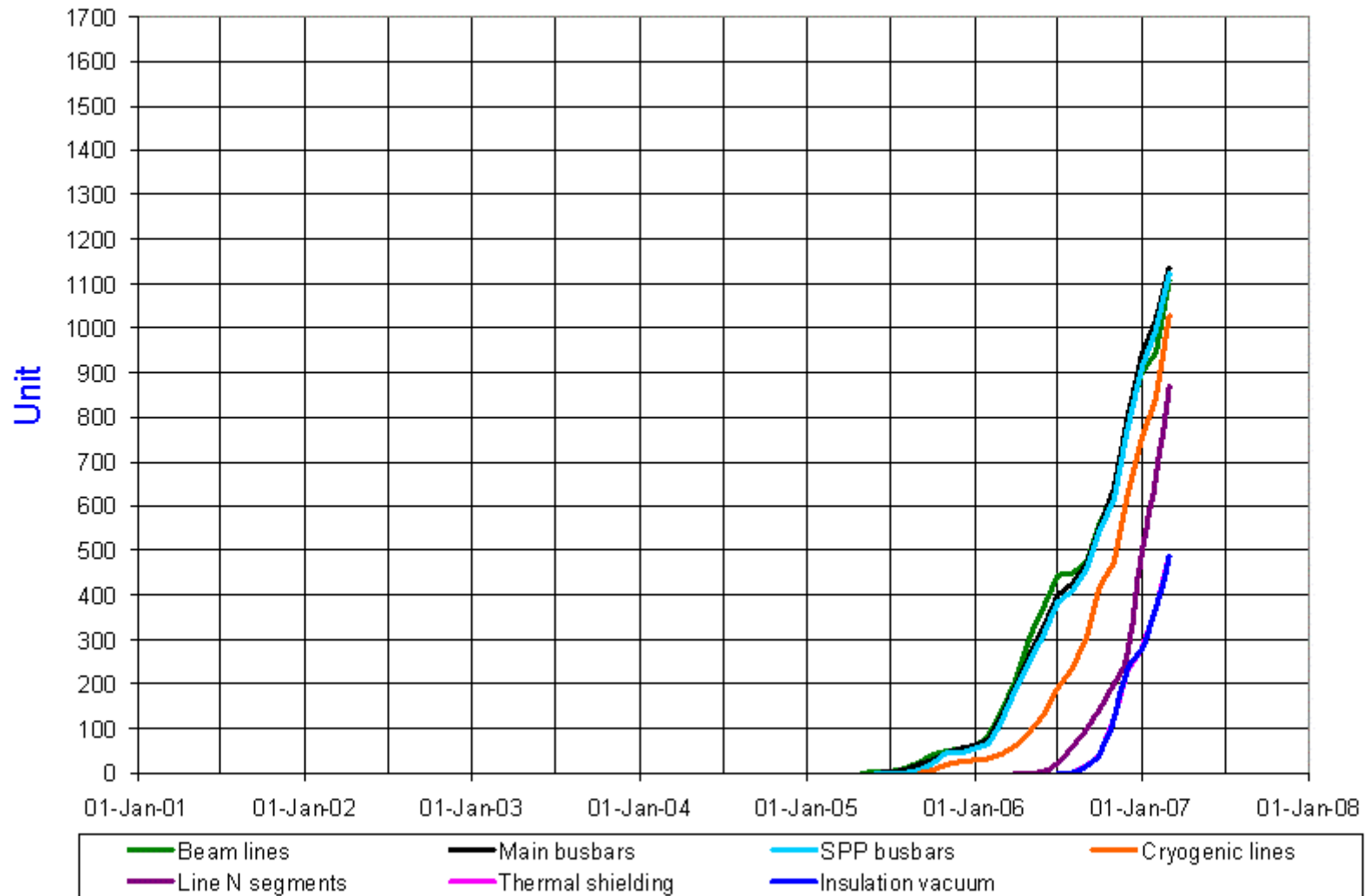
Cryodipole overview





# Interconnections in progress

Interconnection overview

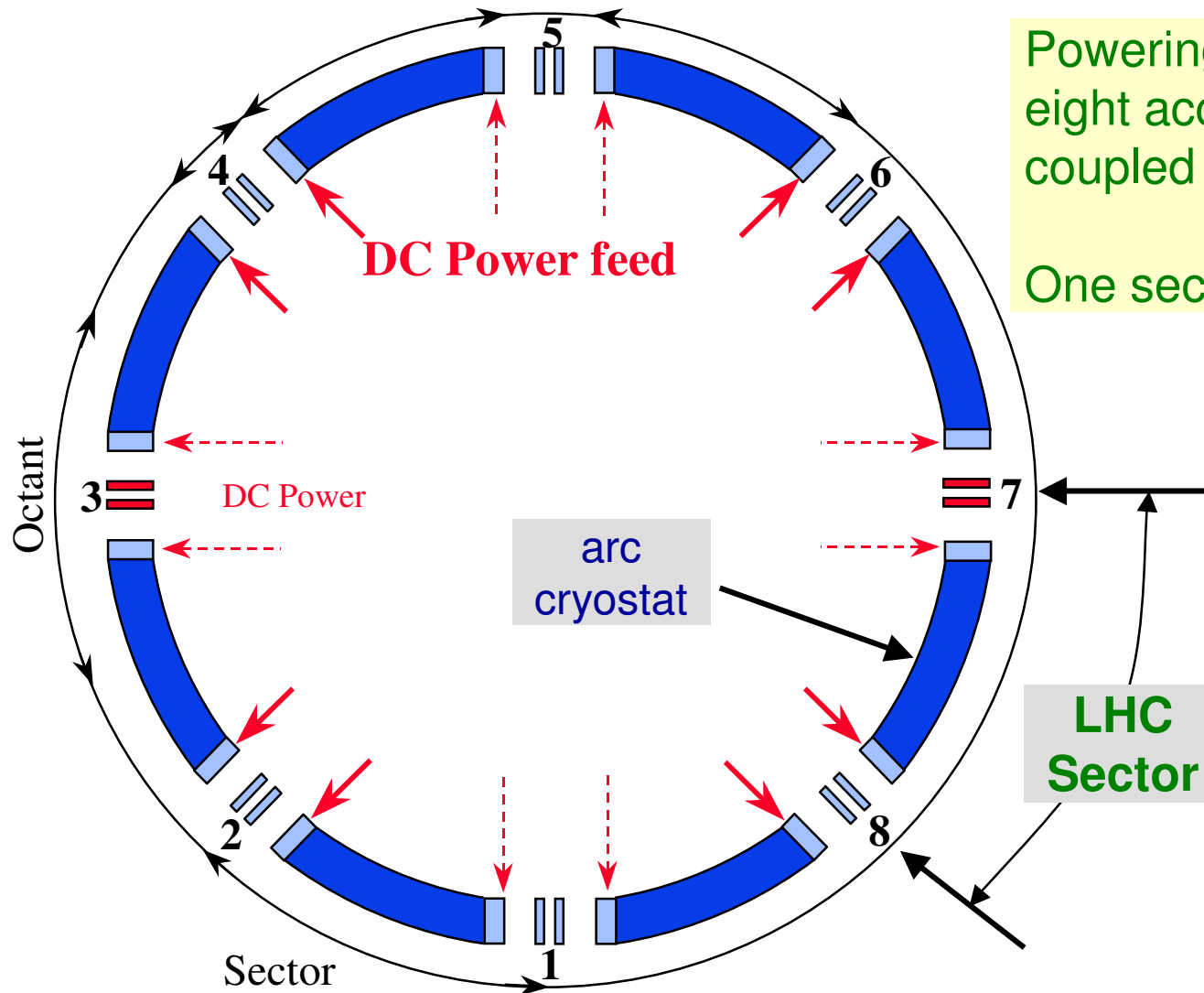




## Commissioning of all technical systems that do not require beam: “**Hardware commissioning**”

- about 10000 magnets (most of them superconducting)
  - 26 km cryogenic distribution line
  - 26 km cryogenic magnets
  - 4 vacuum systems, each 27 km long
  - > 1600 magnet powering circuits with power converters (60A to 13000kA)
  - quench protection and powering interlock systems
  - commissioning of about 90% of the investment
- > 10000 electronics crates for operation and protection

# LHC Powering in 8 Sectors



Powering individual sectors:  
eight accelerators, only  
coupled by the beam.

One sector 1.5•mass of HERA



## Hardware commissioning sequence

- Commissioning power converters on short circuit (including cooling and ventilation, controls, others, ...)

### When all magnets installed and interconnected

- Pumping vacuum system to nominal pressure
- Cooling down sector to 1.9 (4.5) Kelvin
- Connection of power converter to magnets via current leads
- Commissioning of the power converter + interlock system + magnet protection system (low current)
- Commissioning of magnet powering + magnet protection system (high current)
- Powering of all magnets in a sector to nominal current

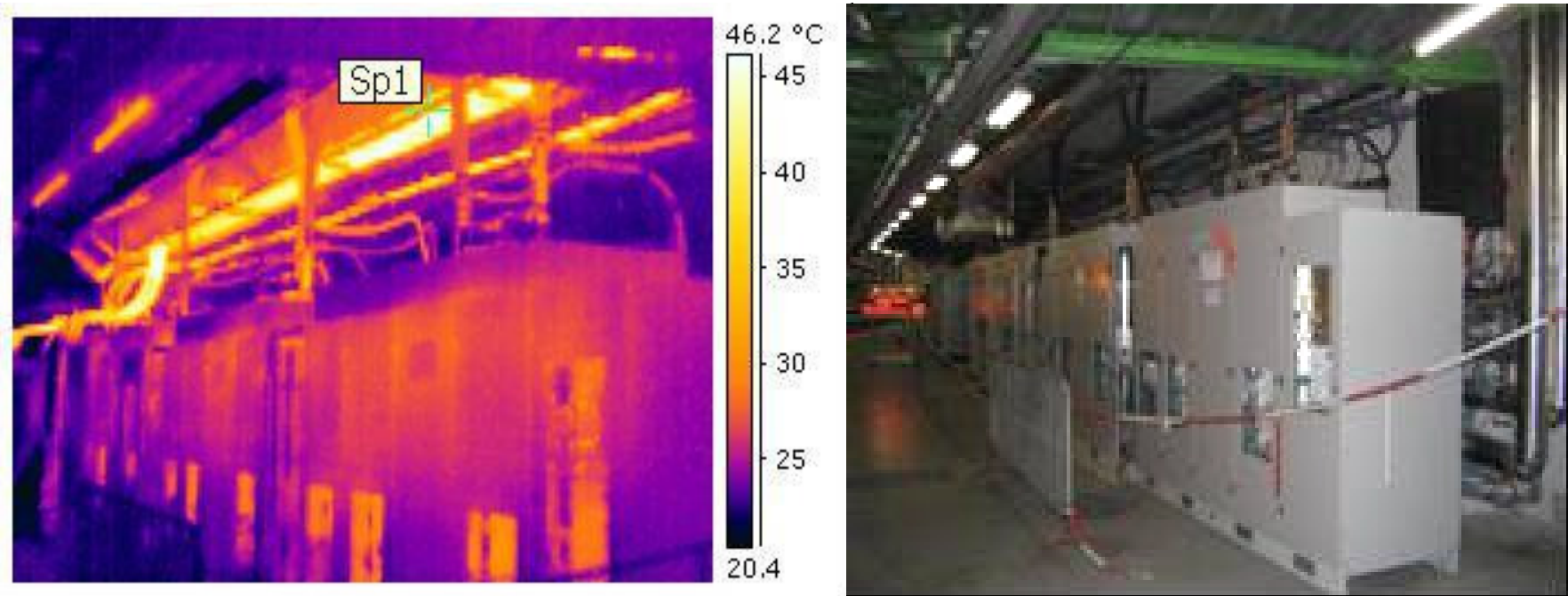


Power converters installed and commissioning on short circuits in tunnel

- 81 power converters in UA83
- 156 kA and 1.2 MW dissipated: PCs and Cables

F.Bordry, 11-2005

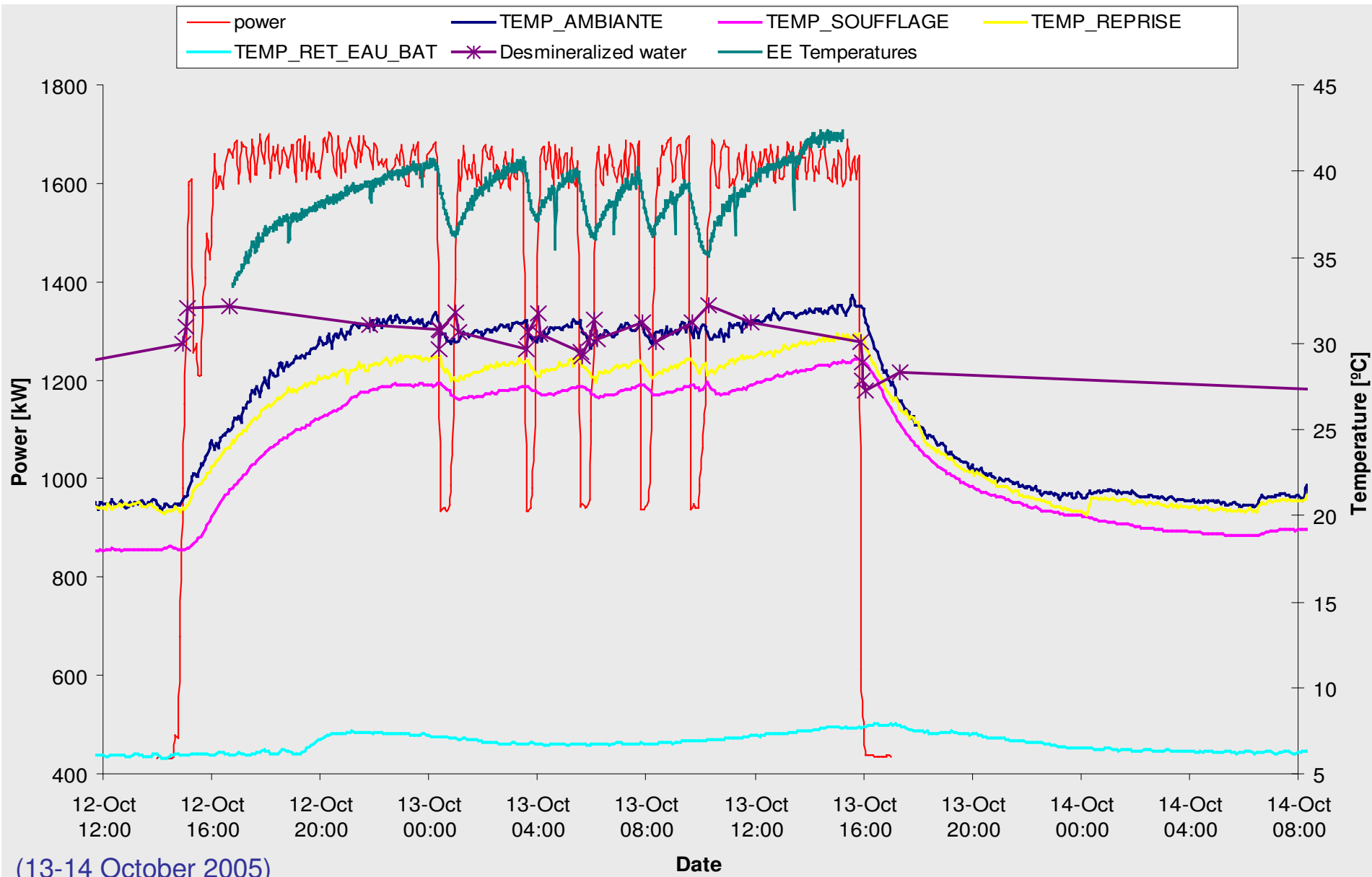
# High current power converter



Location: UA83 (Beginning)  
 Equipt type: LHC2-4-6-8kA  
 SP1 T°C: 46°  
 % conf.: 90%  
 Date: 2005-10-13 11h00



# 24h endurance test of power converters and electrical network

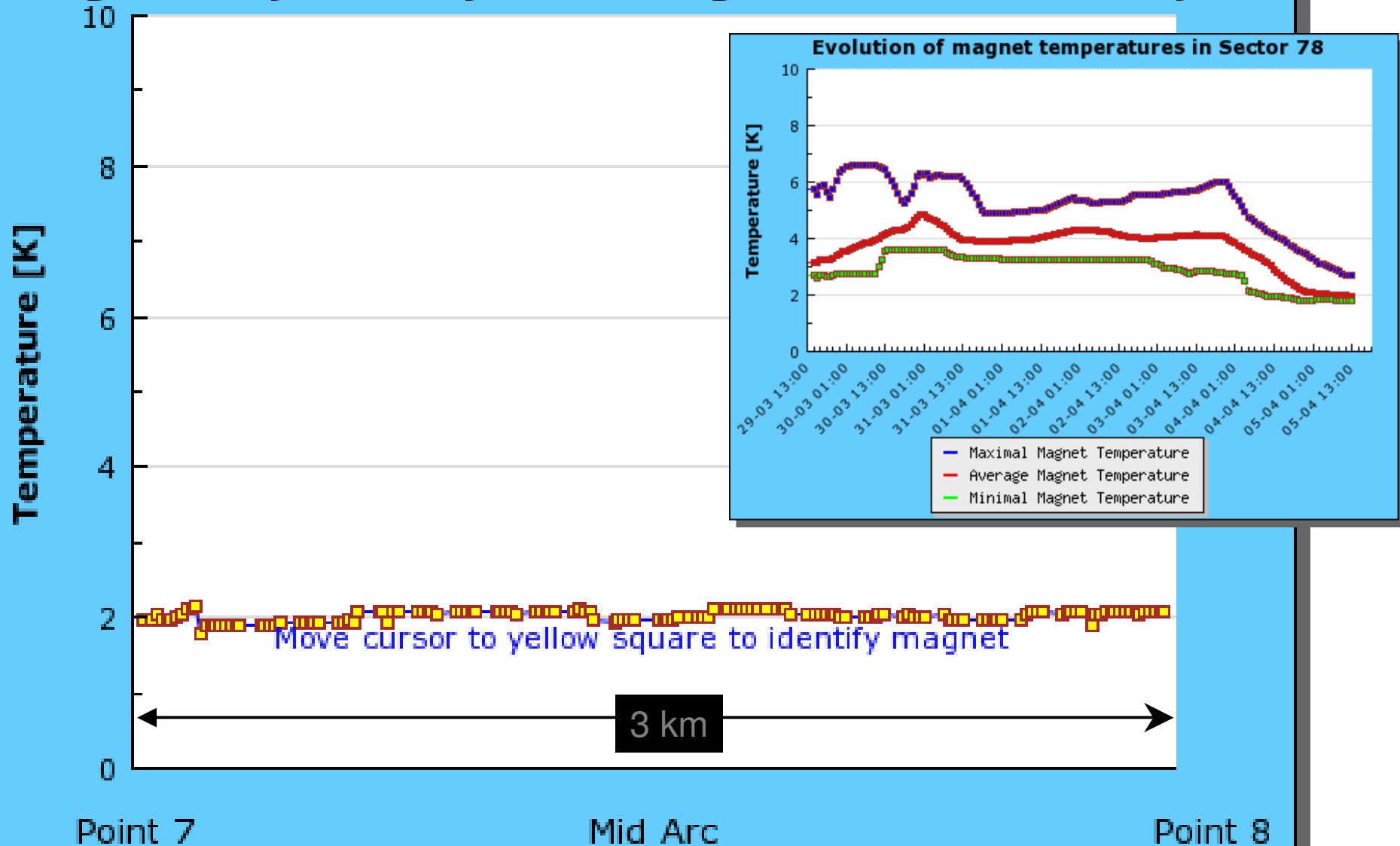






# Cooldown of sector 7-8

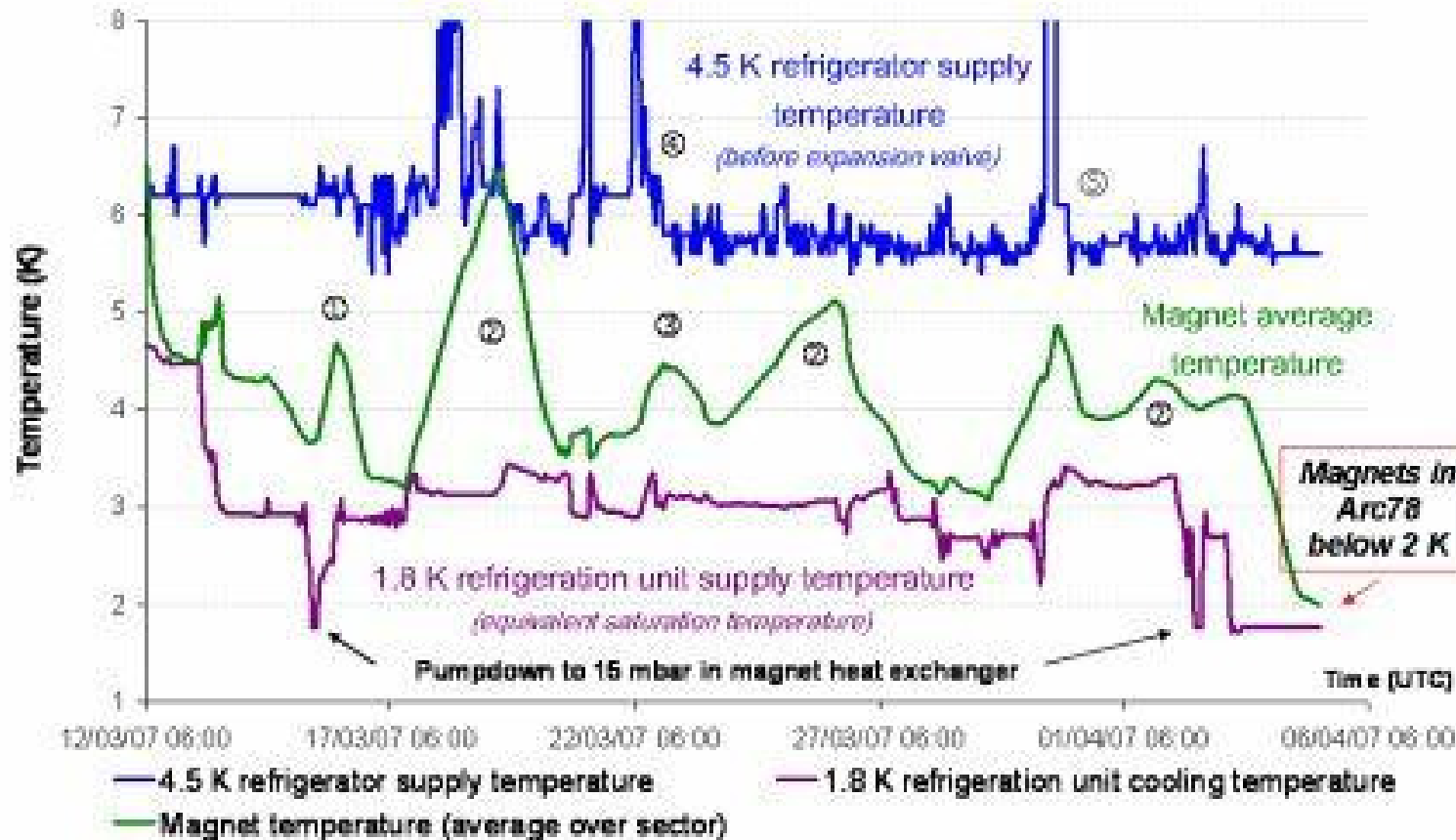
## Magnet temperature profile along sector 78 at 12:15 Apr 09



# Cooldown details



## LHC sector 78 - First cooldown - Phase 4.5 K to 1.9 K



- ① Tuning of cold compressors & turbines with temporary stop of magnet cooling
- ② Stop of active cooling in weekend with only on call activity limited to secure hardware
- ③ Stop of magnet cooling for logic improvement in 1.8K refrigeration unit
- ④ Random emergency stop in cryogenic surface building with stop of sector 78 cooling
- ⑤ micro-electrical stop followed by utility stops



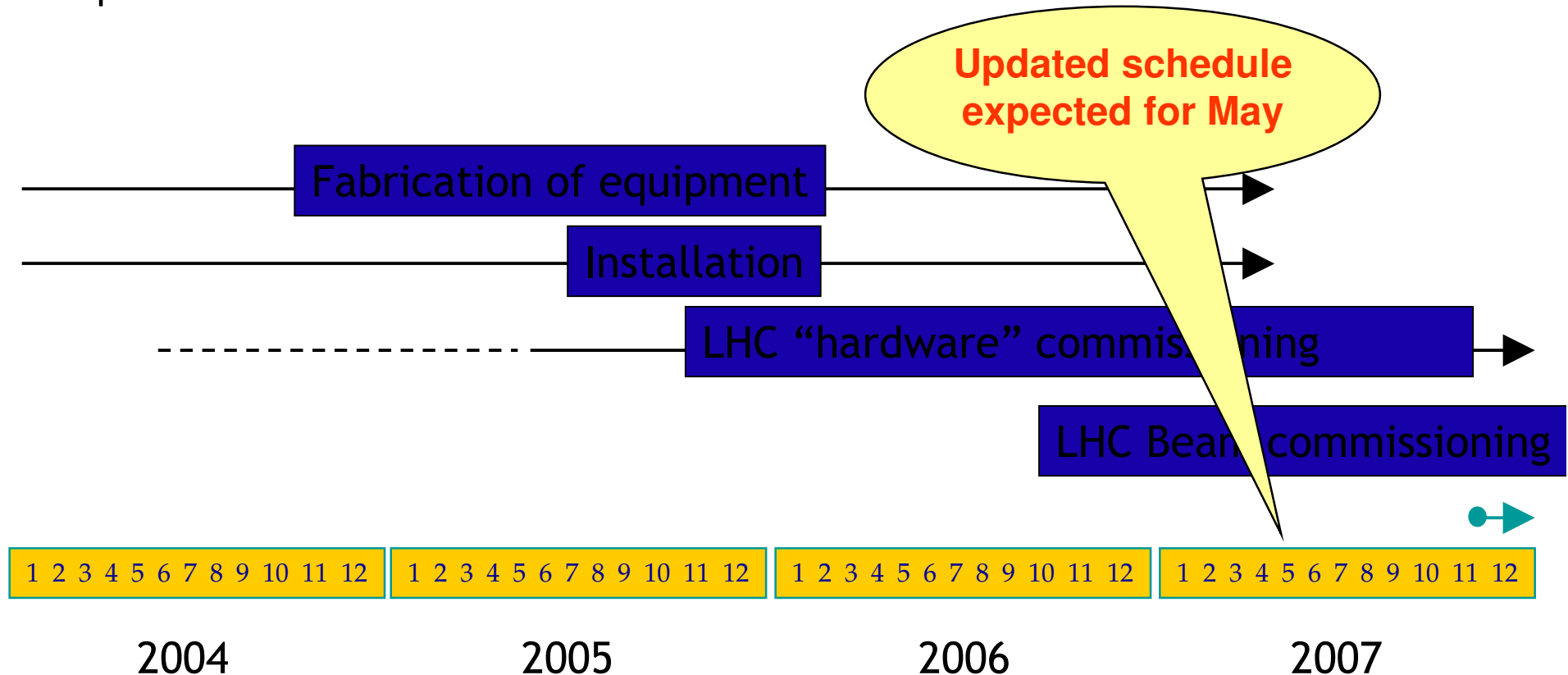
## Status summary

- Magnet production completed
- Installation and interconnections in progress, few magnets still to be put in place
- Cryogenics
  - **one sector being cooled down**
  - **large part finished and operational (e.g. cryoplants)**
  - **QRL being installed and partial commissioning started**
- Powering system: commissioning started
  - **power converters installed and commissioning on short circuits in tunnel, 80% done**
- Other systems (RF, Beam injection and extraction, Beam instrumentation, Collimation, Interlocks, Controls)
  - **essentially on schedule for first beam in 2007/8**
- **Injector complex ready**



# Recalling LHC challenges

- Enormous amount of equipment
- Complexity of the LHC accelerator
- New challenges in accelerator physics with LHC beam parameters pushed to the extreme





It would be wonderful to always report on smooth progress, but this is not the case.....and unrealistic

- The LHC is a machine with unprecedented complexity
- The technology is pushed to its limits
- The LHC is a ONE-OFF machine
- The LHC was constructed during a period when CERN was asked to substantially reduce the personnel
- Problems came up and were solved / are being solved: **dipole magnets, cryogenics distribution line, collimators, inner triplet, ....**

In my view, such project can only be **successful not because of the absence of problems**, but because **problems are detected and adressed** with competent and dedicated staff and collaborators



## Conclusions

- The LHC is a **global project** with the **world-wide high-energy physics community** devoted to its progress and results
- As a project, it is **much more complex and diversified** than the SPS or LEP or **any other large accelerator project** constructed to date

Machine Advisory Committee, chaired by  
Prof. M. Tigner, March 2002

- No one has any doubt that it will be a **great challenge** for both **machine to reach design luminosity** and for the **detectors to swallow it.**
- However, we have a **competent and experienced team**, and **30 years of accumulated knowledge** from previous CERN projects has been put **into the LHC design**

L.Evans, Project Leader



# Acknowledgement

The LHC accelerator is being realised by CERN financed by the CERN member states, in collaboration with institutes from many countries over a period of more than 20 years

Main contribution come from the USA, Russia, India, Canada, special contributions from France and Switzerland

Industry plays a major role in the construction of the LHC

## Thanks for the material from:

R.Assmann, L.Bottura, L.Bruno, R.Denz, A.Ferrari, B.Goddard, M.Gyr, P.Proudlock, L.Rossi, S.Russenschuck, P.Sievers, G.Stevenson, A.Verweij, V.Vlachoudis



.....and thanks to the organisers for  
inviting me giving this presentation





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